

2008

AC Inverter • V/f & Sensorless
Vector

SIEIDrive ADV50



Big Performance Small Size.

English

GEFRAN

SIEDrive ADV50 Series

➤ Power range

AC mains supply	Power range ADV50 kW (Hp)							
	0.4 (0.5)	0.75 (1.0)	1.5 (2.0)	2.2 (3.0)	3.7 (5.0)	5.5 (7.5)	7.5 (10.0)	11.0 (15.0)
230 Vac, 1 phase	Size 1		Size 2					
230 Vac, 3 phase	Size 1			Size 2		Size 3		
460 Vac, 3 phase	Size 1			Size 2		Size 3		

➤ Side-by-side installation

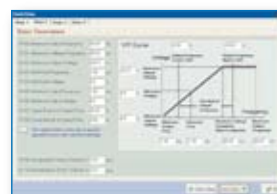
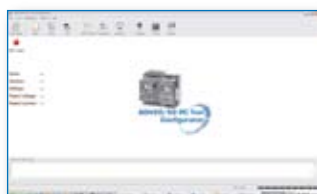
High efficiency cooling and flexible space.



40°C Tamb. max.

➤ ADV50 PC Tool Configurator

ADV50 can be programmed by the use of the PC, integrated functions: programming through parameter list, Integrated oscilloscope, Trend recorder, Saving/Loading and comparing parameters.



➤ Built-in PLC function

Easy to write Soft PLC ADV50 program without additional PLC.



Variable speed AC Motor Drive

➤ Complete protection function

High precision current detection, full overload protection, over-voltage/over-current stall prevention, short-circuit protection, reset after fault, speed search function and motor overheat protection by PTC.

➤ Modular and Compact design

Modular structure and extension with optional card. Space saving and easy DIN rail mounting with optional DIN rail adapter.

➤ Removable keypad

The standard keypad acts as status monitor. More functions, including parameter modification, RUN/STOP, speed change and status display, via optional keypad.

➤ RFI-Jumper for IT mains

Removable "Y" capacitor for use on IT mains supplies

➤ Flexible extension

Via optional cards, such as I/O card, Relay card, Encoder card and USB card to meet your application requirement.



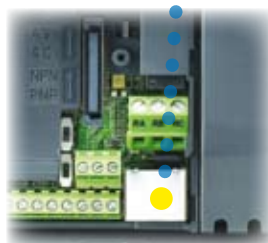
➤ Optional fieldbus modules

Provide connection to a variety of networks, including PROFIBUS, DeviceNet, LonWorks and CANopen.



➤ Standard MODBUS protocol

Standard MODBUS Protocol via RS-485 (RJ-45).



➤ Easy DC BUS sharing

Multiple ADV50 can be connected in parallel to share the regenerative braking energy. In this way, over-voltage is prevented and the DC-bus voltage stabilized.

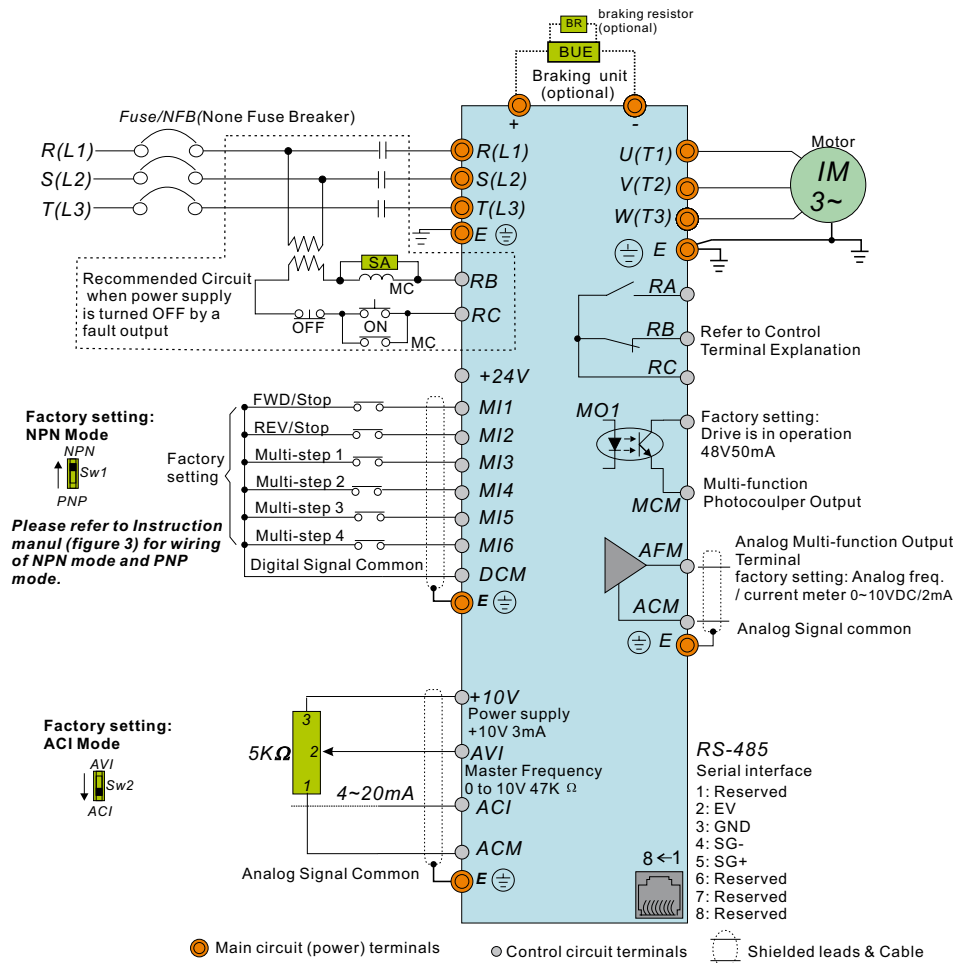


➤ Built-in EMC filter

(230V 1-phase and 460V 3-phase) To reduce electromagnetic interference efficiently it

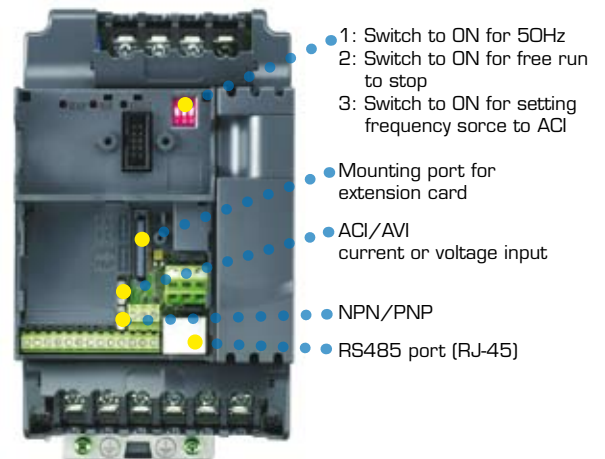
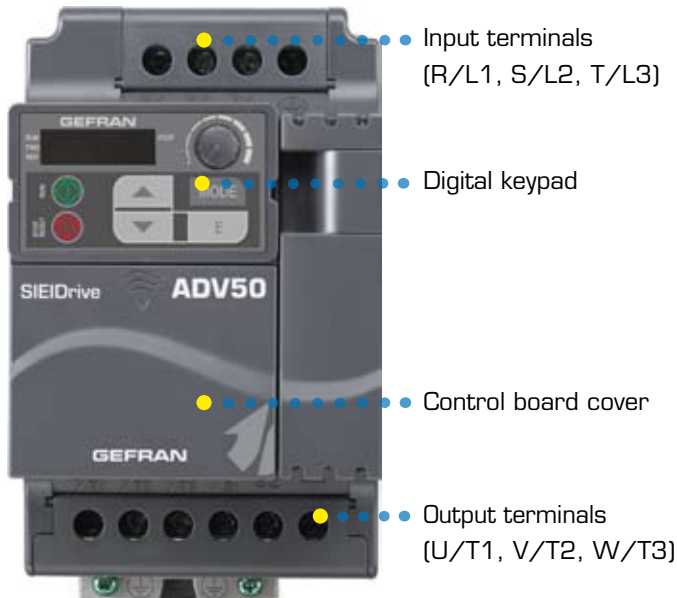
SIEIDrive ADV50 Series

➤ Figure 1 for ADV50-...-2T/4F series



* Single-phase models can only use R(L1), S(L2) to be the power terminals.
* Single-phase power cannot be used for 3-phase models.

➤ External / Internal parts



Variable speed AC Motor Drive

Applications



Conveyor and Transportation Machinery

- Conveyor belt
- Automatic doors
- Roller door
- Small elevator
- Escalator
- Parking device
- X-Y axis of travelling crane



Food Processing

- Dumpling maker
- Food stirrer
- Noodle maker



Machine Tool/Metal Processing Machinery

- Grinder
- Drill
- Small lathe
- Milling machines
- Injection molding (clamp)



Wood working machinery

- 4 side planer
- Woodcarver
- Wood working machine
- Simple cutting machine for wood working
- Spraying machine



HVAC and Pump Systems

- Building air conditioner
- Wastewater processing system
- Constant pressure water treatment system
- Water treatment pump
- Agricultural pump
- Temperature control of middle/large oven
- Air compressor
- Heat exchange fans
- Building water dispenser system
- Dryer's windmill



Paper/Textile Machine

- Round weaver
- Cross weaver
- Ribbon weaver
- Printing press
- Industrial sewing machine
- Knitting machines

Others

- Ironing machine
- Pulverizer
- Treadmill
- Feeder
- Industrial washing machine
- Car washing machine
- Packing machine
- Centrifuge
- Liquid mixer

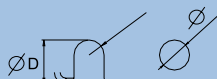
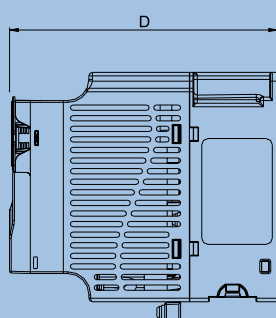
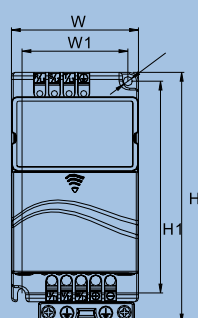
SIEDrive ADV50 Series

Voltage Class		230V Class				
Model Number ADV50-XXXX			1004	1007	2015	2022
Max. Applicable Motor Output		kW	0.4	0.75	1.5	2.2
Max. Applicable Motor Output		Hp	0.5	1.0	2.0	3.0
Output Rating	Rated Output Capacity	kVA	1.0	1.6	2.9	4.2
	Rated Output Current	A	2.5	4.2	7.5	11.0
	Maximum Output Voltage	V	3-Phase Proportional to Input Voltage			
	Output Frequency	Hz	0.1~600 Hz			
	Carrier Frequency	kHz	1-15			
Input Rating	Rated Input Current	A	6.5	9.5	15.7	24
	Rated Voltage/Frequency	V / Hz	Single phase, 200-240V, 50/60Hz			
	Voltage Tolerance		± 10% (180~264 V)			
	Frequency Tolerance		± 5% (47~63Hz)			
	Cooling Method		Natural Cooling		Fan Cooling	
Weight		kq	1.1	1.1	1.9	1.9

Voltage Class		230V Class						
Model Number ADV50-XXXX			1007	1015	2022	2037	3055	3075
Output Rating	Max. Applicable Motor Output	kW	0.75	1.5	2.2	3.7	5.5	7.5
	Max. Applicable Motor Output	Hp	1.0	2.0	3.0	5.0	7.5	10
	Rated Output Capacity	kVA	1.6	2.9	4.2	6.0	9.5	12.5
	Rated Output Current	A	4.2	7.5	11.0	17	25	33
	Maximum Output Voltage	V	3-Phase Proportional to Input Voltage					
	Output Frequency	Hz	0.1~600 Hz					
	Carrier Frequency	kHz	1-15					
Input Rating	Rated Input Current (1-phase)	A	5.1	9	15	20.6	26	34
	Rated Voltage/Frequency	V / Hz	3-phase, 200-240 V, 50/60Hz					
	Voltage Tolerance		±10%(180~264 V)					
	Frequency Tolerance		± 5% (47~63Hz)					
	Cooling Method		Natural Cooling	Fan Cooling				
Weight		kg	1.1	1.2	1.9	1.9	3.5	3.5

Voltage Class			460V Class								
Model Number ADV50-XXXX				1004	1007	1015	2022	2037	3055	3075	3110
Output Rating	Max. Applicable Motor Output		kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Max. Applicable Motor Output		Hp	0.5	1.0	2.0	3.0	5.0	7.5	10	15
	Rated Output Capacity		kVA	1.2	2.0	3.3	4.4	6.8	9.9	13.7	18.3
	Rated Output Current		A	1.5	2.5	4.2	5.5	8.2	13	18	24
	Maximum Output Voltage		V	3-Phase Proportional to Input Voltage							
	Output Frequency		Hz	0.1~600 Hz							
Input Rating	Carrier Frequency		kHz	1-15							
	Rated Input Current		A	1.8	3.2	4.3	7.1	11.2	14	19	26
	Rated Voltage/Frequency		V / Hz	3-phase, 380-480V, 50/60Hz							
	Voltage Tolerance			±10% (342~528V)							
	Frequency Tolerance			± 5% (47~63Hz)							
	Cooling Method			Natural Cooling		Fan Cooling					
Weight			kg	1.2	1.2	1.2	1.9	1.9	4.2	4.2	4.2

Dimensions - mm [inches]



Size	W	W1	H	H1	D	Ø	Ø D
1	72.0 [2.83]	60.0 [2.36]	142.0 [5.59]	120.0 [4.72]	152.0 [5.98]	5.2 [0.04]	7.6 [0.06]
2	100.0 [3.94]	89.0 [3.50]	174.0 [6.86]	162.0 [6.38]	152.0 [5.98]	5.5 [0.22]	9.3 [0.36]
3	130.0 [5.12]	116.0 [4.57]	260.0 [10.24]	246.0 [9.70]	169.2 [6.66]	5.5 [0.22]	9.8 [0.38]

Variable speed AC Motor Drive

General Specifications			
Control Characteristics	Control System		V/f or sensorless control with SPWM modulation (Sinusoidal Pulse Width Modulation)
	Frequency Setting Resolution		0.01Hz
	Output Frequency Resolution		0.01Hz
	Torque Characteristics		Including the auto-torque/auto-slip compensation; starting torque can be 150% at 3.0Hz
	Overload Endurance		150% of rated current for 1 minute
	Skip Frequency		Three zones, setting range 0.1-600Hz
	Accel/Decel Time		0.1 to 600 seconds (2 Independent settings for Accel/Decel time)
	Stall Prevention Level		Setting 20 to 250% of rated current
	DC Braking		Operation frequency 0.1-600.0Hz, output 0-100% rated current Start time 0-60 seconds, stop time 0-60 seconds
	Regenerated Braking Torque		Approx. 20% (up to 125% possible with optional brake resistor or externally mounted brake unit)
	V/f Pattern		Adjustable V/f pattern
Operating Characteristics	Frequency Setting	Keypad	Setting by ▲ ▼
		External Signal	Potentiometer-5kΩ/0.5W, 0 to +10VDC, 4 to 20mA, RS-485 interface; Multi-function Inputs 3 to 9 (15 steps, Jog, up/down)
	Operation Setting Signal	Keypad	Set by RUN and STOP
		External Signal	2 wires/3 wires (MI1, MI2, MI3), JOG operation, RS-485 serial interface (MODBUS), programmable logic controller
	Multi-function Input Signal		Multispeed selection 0 to 15, Jog, accel/decel inhibit, 2 accel/decel switches, counter, external Base Block, ACI/AVI selections, driver reset, UP/DOWN key settings, NPN/PNP input selection
	Multi-function Output Indication		AC drive operating, frequency attained, non-zero frequency, Base Block, fault indication, local/remote indication, drive is ready, overheat alarm, emergency stop and status selections of input terminals (NC/NO)
	Analog Output Signal		Output frequency/current
	Alarm Output Contact		Contact will be On when drive malfunctions (1 Form C/change-over contact and 1 open collector output for standard type)
	Operation Functions		Built-in PLC, AVR, accel/decel S-Curve, over-voltage/over-current stall prevention, 5 fault records, reverse inhibition, momentary power loss restart, DC braking, auto torque/slip compensation, auto tuning, adjustable carrier frequency, output frequency limits, parameter lock/reset, vector control, PID control, external counter, MODBUS communication, abnormal reset, abnormal re-start, power-saving, fan control, sleep/wake frequency, 1st/2nd frequency source selections, 1st/2nd frequency source combination, NPN/PNP selection
	Protection Functions		Over voltage, over current, under voltage, external fault, overload, ground fault, overheating, electronic thermal, IGBT short circuit, PTC
Environmental Conditions	Display Keypad (optional)		6-key, 7-segment LED with 4-digit, 5 status LEDs, master frequency, output frequency, output current, custom units, parameter values for setup and lock, faults, RUN, STOP, RESET, FWD/REV
	Built-in EMC Filter		- 230V, 1phase models: EN61800-3: 2004 C1 8kHz for motor cable lengths ≤1m and EN61800-3:2004 C2 8kHz for motor cable lengths ≤5m - 400-460V/3phase models: EN61800-3:2004 C3 8kHz for motor cable lengths ≤15m
	Enclosure Rating		IP20
	Pollution Degree		2
	Installation Location		Altitude 1,000 m or lower, keep from corrosive gasses, liquid and dust
	Ambient Temperature		-10°C to 50°C (40°C for side-by-side mounting), non-condensing and not frozen
	Storage/ Transportation Temperature		-20 °C to 60 °C
	Ambient Humidity		Below 90% RH (non-condensing)
	Vibration		9.80665m/s ² (1G) less than 20Hz, 5.88m/s ² (0.6G) at 20 to 50Hz
	Approvals		  

SIEDrive ADV50 Series

➤ Model explanation

ADV50 1007 - XXX - 2T					
Drive ADV50 series					EMI Filter: F = included = not incl.
Mechanical drive sizes: 1 = size 1 (frame A) 2 = size 2 (frame B) 3 = size 3 (frame C)					Rated voltage: 2M=230Vac, 1ph 2T=230Vac, 3ph 4=400-460Vac, 3ph
Drive powers, in kW: 004 = 0.4 kW 007 = 0.75 kW 015 = 1.5 kW 022 = 2.2 kW 037 = 3.7 kW 055 = 5.5 kW 075 = 7.5 kW 110 = 11.0 kW				Software : X = standard	
				Braking unit : X = not included B = included	
				Keypad: X = not included K = included	



➤ Drive models & codes

Models	Code	Description
230V Class - Single phase		
ADV50-1004-XXX-2MF	S6D20	Size 1 - 0.4 kW - No keypad - EMC Filter included
ADV50-1007-XXX-2MF	S6D21	Size 1 - 0.75 kW - No keypad - EMC Filter included
ADV50-1015-XXX-2MF	S6D22	Size 2 - 1.5 kW - No keypad - EMC Filter included
ADV50-2022-XXX-2MF	S6D23	Size 2 - 2.2 kW - No keypad - EMC Filter included
230V Class - Three phase		
ADV50-1007-XXX-2T	S6D25	Size 1 - 0.75 kW - No keypad
ADV50-1015-XXX-2T	S6D26	Size 1 - 1.5 kW - No keypad
ADV50-2022-XXX-2T	S6D27	Size 2 - 2.2 kW - No keypad
ADV50-2037-XXX-2T	S6D28	Size 2 - 3.7 kW - No keypad
ADV50-3055-XXX-2T	S6D29	Size 3 - 5.5 kW - No keypad
ADV50-3075-XXX-2T	S6D30	Size 3 - 7.5 kW - No keypad
400-460V Class - Three phase		
ADV50-1004-XXX-4F	S6D31	Size 1 - 0.4 kW - No keypad - EMC Filter included
ADV50-1007-XXX-4F	S6D32	Size 1 - 0.75 kW - No keypad - EMC Filter included
ADV50-1015-XXX-4F	S6D33	Size 1 - 1.5 kW - No keypad - EMC Filter included
ADV50-2022-XXX-4F	S6D34	Size 2 - 2.2 kW - No keypad - EMC Filter included
ADV50-2037-XXX-4F	S6D35	Size 2 - 3.7 kW - No keypad - EMC Filter included
ADV50-3055-XXX-4F	S6D36	Size 3 - 5.5 kW - No keypad - EMC Filter included
ADV50-3075-XXX-4F	S6D37	Size 3 - 7.5 kW - No keypad - EMC Filter included
ADV50-3110-XXX-4F	S6D38	Size 3 - 11 kW - No keypad - EMC Filter included

Variable speed AC Motor Drive

➤ Accessories & Options

	Models	Code	Description
	KB-ADV50	S6D56	Display keypad (6-key, 7-segment LED with 4-digit)
	EXP-D6-ADV50	S6D59	Digital I/O Expansion card: 3 Digital PNP/NPN inputs, 3 digital NPN outputs
	USB-485-ADV20/50	S6D65	USB-RS485 RJ45 Converter
	EXP-DN-ADV20/50	S6D50	DeviceNet module
	EXP-PDP-ADV20/50	S6D52	Profibus module
	EXP-CAN-ADV20/50	S6D53	CANopen module

	Models	Code	Description
	KIT DIN ADV20-SA	S6D57	DIN-rail adapter for ADV50 size 1
	KIT DIN ADV20-SB	S6D58	DIN-rail adapter for ADV50 size 2
	KIT EMC ADV20/50	S6D54	Earthing plate
	BU-2-ADV20/50	S6D70	Braking Unit 1.5kW 230V series
	BU-4-ADV20/50	S6D71	Braking Unit 1.5kW 400V series
	Cable 2mt ADV50	S6D82	Standard keypad extension cable 2 mt

➤ Others options (on request only)

Models	Code	Description
EXP-A4-ADV50	S6D62	I/O Expansion card (2 AI / 2 AO)
EXP-R2-ADV50	S6D60	2 Relays expansion card
EXP-R3-ADV50	S6D61	3 Relays expansion card
EXP-ENC-ADV50	S6D63	Encoder Expansion card (5-24V)
EXP-USB-ADV50	S6D64	USB 1.1 Expansion card
EXP-LWK-ADV20/50	S6D51	LonWorks module
BU-2A-ADV20/50	S6D72	Braking Unit 3.7kW 230V series
BU-4A-ADV20/50	S6D73	Braking Unit 3.7kW 400V series

Models	Code	Description
RF-OUT-ADV20/50	S6D67	Zero Phase Reactor
Memory KB-ADV20/50	S6D66	Digital Keypad for parameters copy

Braking Resistors

The table shows the combinations of braking resistors that can be used with internal braking units and with any external braking units (if not integrated). Values for standard resistors refer to a typical braking duty cycle of 10%.

Models	Brake Unit Model (No. Units)	Brake Resistors Model Code (No. Units)			Brake Res. Dimensions Width x Height x Depth (Weight)
230V Class					
ADV50-1004-XXX-2MF	BU-2-ADV20/50 (1)	RF220T 250R	S8T0CP	(1)	300 x 27 x 36 mm (500 g)
ADV50-1007-XXX-2MF/2T	BU-2-ADV20/50 (1)	RF220T 150R	S8T0CQ	(1)	300 x 27 x 36 mm (500 g)
ADV50-2015-XBX-2MF	Internal Braking Unit	RF300DT100R	S8T0CB	(1)	260 x 47 x 106 mm (1400 g)
ADV50-1015-XXX-2T	BU-2-ADV20/50 (1)	RF300DT100R	S8T0CB	(1)	260 x 47 x 106 mm (1400 g)
ADV50-2022-XBX-2MF/2T	Internal Braking Unit	RF300DT 68R	S8T0CS	(1)	260 x 47 x 106 mm (1400 g)
ADV50-3037-XBX-2T	Internal Braking Unit	RFPD750DT 45R	S8T0CV	(1)	200 x 70 x 106 mm (1700 g)
ADV50-3055-XBX-2T	Internal Braking Unit	RFPD750DT 38R	S8T0CU	(1)	200 x 70 x 106 mm (1700 g)
ADV50-3075-XBX-2T	Internal Braking Unit	RFPD750DT 26R	S8T0CZ	(1)	200 x 70 x 106 mm (1700 g)
460V Class					
ADV50-1004-XXX-4F	BU-4-ADV20/50 (1)	RF300DT400R	S8T0CR	(1)	260 x 47 x 106 mm (1400 g)
ADV50-1007-XXX-4F	BU-4-ADV20/50 (1)	RF300DT400R	S8T0CR	(1)	260 x 47 x 106 mm (1400 g)
ADV50-1015-XXX-4F	BU-4-ADV20/50 (1)	RF300DT 200R	S8T1DB	(1)	300 x 27 x 36 mm (500 g)
ADV50-2022-XBX-4F	Internal Braking Unit	RF300DT 150R	S8T0CT	(1)	260 x 47 x 106 mm (1400 g)
ADV50-2037-XBX-4F	Internal Braking Unit	RFPD750DT 100R	S8SY4	(1)	200 x 70 x 106 mm (1700 g)
ADV50-3055-XBX-4F	Internal Braking Unit	RFPD750DT 100R	S8SY4	(1)	200 x 70 x 106 mm (1700 g)
ADV50-3075-XBX-4F	Internal Braking Unit	RFPD750DT 80R	S8T0CD	(1)	200 x 70 x 106 mm (1700 g)
ADV50-3110-XBX-4F	Internal Braking Unit	RFPD1100DT 55R	S8T1DA	(1)	320 x 70 x 106 mm (2700 g)

Fuses

Following table shows the suggested fuses matching. Those fuses are not available in Gefran.

Models	Europe	America
	Fuse current (A) - Suggested type	Bussmann P/N (UL 508C)
230V Class		
ADV50-1007-XXX-2T	8 A , gR type	JJN-10
ADV50-1004-XXX-2MF	10 A , gR type	JJN-15
ADV50-1015-XXX-2T	16 A , gR type	JJN-20
ADV50-1007-XXX-2MF	16 A , gR type	JJN-20
ADV50-2022-XBX-2T	25 A , gR type	JJN-30
ADV50-2015-XBX-2MF	32 A , gR type	JJN-40
ADV50-2037-XBX-2T	32 A , gR type	JJN-40
ADV50-2022-XBX-2MF	40 A , gR type	JJN-50
ADV50-3055-XBX-2T	40 A , gR type	JJN-50
ADV50-3075-XBX-2T	50 A , gR type	JJN-60
460V Class		
ADV50-1004-XXX-4F	6 A , gR type	JJS-6
ADV50-1007-XXX-4F	6 A , gR type	JJS-6
ADV50-1015-XXX-4F	8 A , gR type	JJS-10
ADV50-2022-XBX-4F	12 A , gR type	JJS-15
ADV50-2037-XBX-4F	20 A , gR type	JJS-20
ADV50-3055-XBX-4F	25 A , gR type	JJS-30
ADV50-3075-XBX-4F	32 A , gR type	JJS-40
ADV50-3110-XBX-4F	40 A , gR type	JJS-50

➤ Inverters

				
ADV20 - V/f 0.4... 3.7 kW 110...120 Vac, 1ph 200...240 Vac, 1ph 380...480 Vac, 3ph	ADV50 - V/f & Sensorless Vector 0.4... 11 kW 200...240 Vac, 1ph 200...240 Vac, 3ph 380...480 Vac, 3ph	ADV200 - Vector Field Oriented 0.75... 45 kW 400 ... 480 Vac, 3ph	AGy-EV - Torque Vector 0.75 ... 200 kW 230 ... 575 Vac, 3ph	AVy - Flux Vector 0.75 ... 630 kW 230 ... 690 Vac, 3ph

➤ Inverters LIFT

				
AVMs - Roomless applications - Speed range up to 3m/s - Gearless and gearless - From 5.5kW (7.5Hp) to 18.5kW (25Hp)	AVRy - Built-in power recovery - Speed range up to 5m/s and beyond - Gearless - From 5.5 (7.5Hp) to 15kW (20Hp)	Lift Drive System System complete with: - AVyL or AGyL drive - Internal EMC filter - Internal DC choke - Internal Output contactors - Emergency supply battery	AGy LIFT - Sensorless Vector - Speed range up to 1.5m/s with closed loop - New installation and Retrofitting 0.75 ... 160 kW	AVy LIFT - Flux Vector - Speed range up to 5m/s and beyond - New installation and Retrofitting 0.75 ... 160 kW

➤ Brushless

			
XVy-EV Servodrive - V/f & Sensorless Vector 1.5 ... 315 kW (2 ... 450 Hp) 230 ... 480 Vac, 3ph	SHJ Servomotors 230Vac and 400Vac 3000, 4000, 4500, 6000, 8000 rpm - from 0.33 to 3.8Nm	SBM Servomotors 400Vac 1500, 2000, 3000 and 4000 rpm - from 2 to 442Nm	

➤ Digital DC


TPD32 20 A ... 4800 A (2 and 4 quadrants) 230 ... 690 Vac, 3ph

Download brochures or see more details at
www.gefran.com

GEFRAN

GEFRAN BENELUX

Lammerdries, 14A
B-2250 OLEN
Ph. +32 (0) 14248181
Fax. +32 (0) 14248180
info@gefran.be

GEFRAN BRASIL ELETRÔELETÔNICA

Avenida Dr. Altino Arantes,
377/379 Vila Clementino
04042-032 SÃO PAULO - SP
Ph. +55 (0) 1155851133
Fax +55 (0) 1155851425
gefran@gefran.com.br

GEFRAN DEUTSCHLAND

Philipp-Reis-Straße 9a
63500 SELIGENSTADT
Ph. +49 (0) 61828090
Fax +49 (0) 6182809222
vertrieb@gefran.de

GEFRAN SUISSE SA

Rue Fritz Courvoisier 40
2302 La Chaux-de-Fonds
Ph. +41 (0) 329684955
Fax +41 (0) 329683574
office@gefran.ch

GEFRAN - FRANCE

4, rue Jean Desparmet - BP 8237
69355 LYON Cedex 08
Ph. +33 (0) 478770300
Fax +33 (0) 478770320
commercial@gefran.fr

GEFRAN INC

Automation and Sensors
8 Lowell Avenue
WINCHESTER - MA 01890
Toll Free 1-888-888-4474
Ph. +1 (781) 7295249
Fax +1 (781) 7291468
info@gefranisi.com

GEFRAN INC

Motion Control
14201 D South Lakes Drive
NC 28273 - Charlotte
Ph. +1 704 3290200
Fax +1 704 3290217
salescontact@sieiamerica.com

SIEI AREG - GERMANY

Zachersweg, 17
D 74376 - Gemmingheim
Ph. +49 7143 9730
Fax +49 7143 97397
info@sieiareg.de

GEFRAN SIEI - UK Ltd.

7 Pearson Road, Central Park
TELFORD, TF2 9TX
Ph. +44 (0) 845 2604555
Fax +44 (0) 845 2604556
sales@gefran.co.uk

GEFRAN SIEI - ASIA

Blk. 30 Loyang way
03-19 Loyang Industrial Estate
508769 SINGAPORE
Ph. +65 6 8418300
Fax. +65 6 7428300
info@gefransiei.com.sg

GEFRAN SIEI Electric

Block B, Gr.Fir, No.155, Fu Te Xi Yi Road,
Wai Gao Qiao Trade Zone
200131 Shanghai
Ph. +86 21 5866 7816
Ph. +86 21 5866 1555
gefransh@online.sh.cn

SIEI DRIVES TECHNOLOGY

No.1265, B1, Hong De Road,
Jia Ding District
201821 Shanghai
Ph. +86 21 69169898
Fax +86 21 69169333
info@gefransiei.com.cn

AUTHORIZED DISTRIBUTORS

Argentina	Saudi Arabia
Austria	Singapore
Australia	Slovakia Republic
Brasil	Slovenia
Bulgaria	South Africa
Canada	Spain
Chile	Sweden
Cyprus	Taiwan
Colombia	Thailand
Czech Republic	Tunisia
Denmark	Turkey
Egypt	Ukraine
Finland	United Arab Emirates
Greece	Venezuela
Hong Kong	
Hungary	
India	
Iran	
Israel	
Japan	
Jordan	
Korea	
Lebanon	
Malaysia	
Maroc	
Mexico	
New Zealand	
Norway	
Peru	
Poland	
Portugal	
Rumania	
Russia	

GEFRAN

GEFRAN S.p.A.

Via Sebina 74
25050 Provaglio d'Iseo (BS) ITALY
Ph. +39 030 98881
Fax +39 030 9839063
info@gefran.com
www.gefran.com

Drive & Motion Control Unit

Via Carducci 24
21040 Gerezano [VA] ITALY
Ph. +39 02 967601
Fax +39 02 9682653
infomotion@gefran.com

Technical Assistance :
technohelp@gefran.com

Customer Service :
motioncustomer@gefran.com
Ph. +39 02 96760500
Fax +39 02 96760278



Certificate No. FM 38167

Rev. 0.0 - 5-6-2008



1S6B07