

# Free function blocks

Function Manual · 11/2009

SINAMICS

**SIEMENS**



# SIEMENS

## SINAMICS

### Free function blocks

#### Function Manual

---

Preface

---

General description

---

Parameter

---

Function block diagrams

---

Faults and alarms

---

List of abbreviations

---

Index

---

**1**

**2**

**3**

**4**

**A**

**B**

#### Valid for

##### Drive

**SINAMICS**

**SINAMICS DCM**

##### Firmware Version

**4.3 SP1**

**1.1 (based on 4.2 SP2)**

**A5E00779137A**

**11/2009**

## Safety Notices

This manual contains information which you must observe to ensure your own personal safety, as well as to prevent damage to the product and connected equipment. The notices referring to your personal safety are highlighted in the manual by a warning triangle. Notices that relate only to material damage have no warning triangle. The notices shown below are graded according to the level of hazard (from most to least hazardous):



---

### Danger

Indicates that death or serious injury **will** result if proper precautions are not taken.

---



---

### Warning

Indicates that death or serious injury **may** result if proper precautions are not taken.

---



---

### Caution

With a warning triangle, Caution indicates that minor injury **may** result if proper precautions are not taken.

---

---

### Caution

Without a warning triangle, Caution indicates that material damage may result if proper precautions are not taken.

---

---

### Notice

Indicates that an undesirable result or condition may occur if the corresponding instructions are not observed.

---

If more than one level of hazard exists, the warning for the highest hazard level is always used. A warning on a warning triangle indicating possible personal injury may also include a warning relating to material damage.

## Qualified Personnel

The associated device/system may only be installed and operated in conjunction with this documentation. The equipment/system may only be commissioned and operated by **qualified personnel**. For the purpose of the safety information in this documentation, a “qualified person” is someone who is authorized to start up, ground, and tag equipment, systems, and circuits in accordance with established safety procedures.

## Proper Use of Siemens Products

Please observe the following:



---

### Warning

Siemens products are only permitted to be used for the applications specified in the catalog and in the associated technical documentation. If third-party products and components are to be used, they must be recommended or approved by Siemens. To ensure proper and safe operation of these products, they must be correctly transported, stored, set up, mounted, installed, commissioned, operated, and maintained. The permissible ambient conditions must be met. Information in the associated documentation must be observed.

---

## Brands

All names identified with ® are registered brands of Siemens AG. Any other names used in this publication may be brands whose use by third parties for their own purposes could violate the rights of the owner.

### Copyright Siemens AG 2009 All Rights Reserved

The reproduction, transmission, or use of this document or its contents is not permitted without express written permission. Failure to observe this rule will lead to damage claims. All rights reserved, especially those relating to granting patents or GM registration.

Siemens AG  
Industry Sector  
Postfach 4848  
90327 NUREMBERG  
GERMANY

### Liability Disclaimer

We have checked that the contents of this document correspond to the hardware and software described. However, we cannot assume responsibility for any deviations that may arise. The data in this document is regularly checked and any necessary corrections included in subsequent editions.

© Siemens AG 2009  
Subject to technical change without prior notice.

# Preface

## Information about the SINAMICS documentation

The SINAMICS documentation is organized in 2 parts:

- General documentation/catalogs
- Manufacturer/service documentation

This documentation is part of the Technical Customer Documentation for SINAMICS.

In the interests of clarity, this documentation does not contain all the detailed information for all product types and cannot take into account every possible aspect of installation, operation, or maintenance.

The contents of this documentation are not part of an earlier or existing agreement, a promise, or a legal agreement, nor do they change this. The sales contract contains the entire obligation of Siemens. The warranty contained in the contract between the parties is the sole warranty of Siemens. These contractual warranty provisions are neither extended nor limited as a result of the statements made in this documentation.

## Target group

This documentation addresses commissioning engineers and service personnel who use SINAMICS.

## Purpose

This manual contains information about all parameters, function block diagrams, faults, and alarms required to commission and service the system.

This manual should be used in addition to the other manuals and tools provided for the product.

## Release of the free function blocks for firmware version 4.3 SP1

SINAMICS free function blocks are released for:

- SINAMICS G130
- SINAMICS G150
- SINAMICS GL150
- SINAMICS GM150
- SINAMICS S120 Cabinet Modules

- SINAMICS S120 Chassis > 250 kW
- SINAMICS S150
- SINAMICS SL150
- SINAMICS SM150
- SINAMICS DCM (from firmware version 1.1 and higher)

### Search tools

The following guides are provided to help you locate information in this manual:

1. Table of contents
  - General table of contents for the complete manual (after the preface).
  - Table of contents for function block diagrams (Chapter 3.1)
2. List of abbreviations
3. Index (Index)

### Technical Support

If you have any questions, please contact our hotline:

	<b>Europe / Africa</b>
<b>Telephone</b>	+49 (0) 180 5050 - 222
<b>Fax</b>	+49 (0) 180 5050 - 223
0,14 €/min. from German landlines, maximum cell phone rate 0.42 €/min	
<b>Internet</b>	<a href="http://www.siemens.de/automation/support-request">http://www.siemens.de/automation/support-request</a>

	<b>America</b>
<b>Telephone</b>	+1 423 262 2522
<b>Fax</b>	+1 423 262 2200
<b>E-mail</b>	<a href="mailto:techsupport.sea@siemens.com">techsupport.sea@siemens.com</a>

	<b>Asia/Pacific</b>
<b>Telephone</b>	+86 1064 757 575
<b>Fax</b>	+86 1064 747 474
<b>E-mail</b>	<a href="mailto:support.asia.automation@siemens.com">support.asia.automation@siemens.com</a>

---

**Note:**

Country-specific telephone numbers for technical support are provided on the Internet at:

<http://www.automation.siemens.com/partner>

---

**Product information**

Information about SINAMICS can be found on the Internet at the following address:

<http://www.siemens.com/sinamics>





# Table of contents

<b>1</b>	<b>General description</b>	<b>1-11</b>
1.1	Overview of free function blocks	1-12
1.1.1	Application range, characteristics	1-12
1.1.2	Configuration and operation	1-14
1.1.3	Runtime group, sampling time and run sequence	1-14
1.1.4	Cross-drive-object use of free function blocks	1-22
1.1.5	Computing sequence of runtime groups in different drive objects	1-22
1.1.6	Range of blocks	1-23
1.1.7	Connection to the drive	1-24
1.2	Commissioning	1-29
1.2.1	Activating the "Free function blocks" function module	1-29
1.2.2	Activating the individual function blocks	1-31
1.2.3	Computation time load for firmware versions up to 2.6	1-32
1.2.4	Computation time load for firmware versions from 4.3 and higher	1-34
1.2.5	Number of possible different hardware sampling times	1-35
1.3	Description of the function blocks	1-37
1.3.1	AND	1-37
1.3.2	OR	1-37
1.3.3	XOR (exclusive OR)	1-38
1.3.4	NOT (inverter)	1-38
1.3.5	ADD (adder)	1-39
1.3.6	SUB (subtractor)	1-39
1.3.7	MUL (multiplier)	1-40
1.3.8	DIV (divider)	1-40
1.3.9	AVA (absolute value generator with sign evaluation)	1-41
1.3.10	MFP (pulse generator)	1-41
1.3.11	PCL (pulse shortener)	1-42
1.3.12	PDE (ON delay)	1-43
1.3.13	PDF (OFF delay)	1-44
1.3.14	PST (pulse stretcher)	1-45
1.3.15	RSR (RS flip-flop, reset dominant)	1-45
1.3.16	DFR (D flip-flop, reset dominant)	1-46
1.3.17	BSW (binary change-over switch)	1-47
1.3.18	NSW (numeric change-over switch)	1-47
1.3.19	LIM (limiter)	1-48
1.3.20	PT1 (smoothing element)	1-49
1.3.21	INT (integrator)	1-50
1.3.22	DIF (derivative action element)	1-51
1.3.23	LVM (double-sided limit monitor with hysteresis)	1-52

<b>2</b>	<b>Parameter</b> .....	2-53
2.1	Overview of parameters .....	2-54
2.1.1	Explanation of list of parameters .....	2-54
2.2	List of parameters .....	2-63
<b>3</b>	<b>Function block diagrams</b> .....	3-135
3.1	Table of contents .....	3-136
3.2	Explanations for the function block diagrams .....	3-137
3.3	Logic function blocks .....	3-139
3.4	Arithmetic function blocks .....	3-144
3.5	Time function blocks .....	3-148
3.6	Memory function blocks .....	3-152
3.7	Switch function blocks .....	3-154
3.8	Control function blocks .....	3-156
3.9	Complex function blocks .....	3-160
<b>4</b>	<b>Faults and alarms</b> .....	4-163
4.1	Overview of faults and alarms .....	4-164
4.1.1	General information on faults and alarms .....	4-164
4.1.2	Explanation of the list of faults and alarms .....	4-166
4.2	List of faults and alarms .....	4-169
<b>A</b>	<b>List of abbreviations</b> .....	A-171
<b>B</b>	<b>Index</b> .....	B-179

# General description

# 1

## Contents

1.1	Overview of free function blocks	1-12
1.2	Commissioning	1-29
1.3	Description of the function blocks	1-37

## 1.1 Overview of free function blocks

### 1.1.1 Application range, characteristics

A logic operation, which connects several states (e.g. access control, plant status) to a control signal (e.g. ON command), is required for controlling the drive system in a wide variety of applications.

Along with logic operations, a number of arithmetical operations and storing elements are becoming increasingly important in drive systems.

This functionality is available on almost every drive object of the drive system as a "Free function blocks" function module.

The "Free function blocks" function module is activated on each of the individual drive objects. In a Control Unit, this function module can be activated simultaneously on several drive objects.

The "Free function blocks" function module can be activated on the following drive object types:

Table 1-1 Drive object types for "Free function blocks"

Drive object type	Object number (p0107)	Meaning
CU_S	1	Control Unit SINAMICS S (SINAMICS S120/S150)
CU_G	2	Control Unit SINAMICS G (SINAMICS G130/G150)
CU_I	3	Control Unit SINAMICS Integrated (SIMOTION SM150 only)
CU_CX32	4	Controller Extension for increasing the computing power (operation on SINAMICS SM150 only)
CU_GM	5	Control Unit SINAMICS GM150
CU_DC	6	Control Unit SINAMICS DC MASTER
CU_GL	7	Control Unit SINAMICS GL150
CU_S110	9	Control Unit SINAMICS S110
A_INF	10	Active Infeed Control Closed-loop controlled, self-commutated infeed/regenerative feedback unit for generating a constant DC-link voltage
SERVO	11	Servo drive
VECTOR	12	Vector drive
VECTORMV	13	Vector drive for SINAMICS GM150/SM150
VECTORGL	14	Vector drive for SINAMICS GL150
VECTORSL	16	Vector drive for SINAMICS SL150
DC_CTRL	17	Closed-loop control for DC drives

Table 1-1 Drive object types for "Free function blocks"

Drive object type	Object number (p0107)	Meaning
S_INF	20	Smart Infeed control Unregulated line infeed/regenerative feedback unit for generating the DC link voltage.
B_INF	30	Basic Infeed closed-loop control Unregulated infeed unit (without regenerative feedback) to rectify the line voltage for the DC link.
A_INF MV	40	Active Infeed control for SINAMICS SM150
B_INF MV	41	Basic Infeed control for SINAMICS GM150
TB30	100	Terminal Board 30
CU_SL	101	Control Unit SINAMICS SL150
TM31	200	Terminal Module 31
TM41	201	Terminal Module 41
TM15DI_DO	204	Terminal Modules 15 (for SINAMICS)
TM120	207	Terminal Module 120
ENCODER	300	Drive object for encoder

In the free function blocks, analog signals are treated as dimensionless per unit variables (See Chapter 1.1.7)

---

#### Note

This additional functionality increases the computation time load. This means that the maximum possible configuration with a Control Unit may be restricted (See Chapter 1.2.3).

---

#### Drive Control Chart (DCC)

For more complex applications, the "Drive Control Chart" function (DCC) is available from SINAMICS firmware version 2.5 and higher.

This function enables you to configure the required functionality graphically and then download it to the drive. A much wider range of block types is available.

From SINAMICS firmware version 2.6 and higher, signal values in the DCC plan can be monitored in the online mode in STARTER/SCOUT.

---

#### Note

Note that using the free function blocks reduces the computation time, hardware sampling time, and storage capacity available to the DCC function.

The required storage capacity depends on the number of drive objects on which the free function blocks are activated.

---

### 1.1.2 Configuration and operation

The free function blocks are configured at the parameter level. The following parameters are required for this:

- Input parameters (e.g. inputs I0 ... I3 for the AND function block)
- Output parameters (e.g. output Y for the numeric change-over switch).
- Adjustable parameters (e.g. pulse duration for pulse generator MFP).
- Runtime group (this includes the sampling time; the free function blocks are not computed in the factory setting).
- Run sequence within the runtime group.

A parameter is assigned to each input, output, and adjustable variable. These can be accessed by means of the Advanced Operator Panel (AOP) or STARTER commissioning tool. The "free function blocks" can all be interconnected at BICO level.

The "free function blocks" do not support data set dependency.

### 1.1.3 Runtime group, sampling time and run sequence

#### Runtime groups

Runtime groups are groups of free function blocks within the system that are computed in the same sampling time and at a specific time.

A total of 10+1 "runtime groups" (runtime group 0 to 9 and runtime group 9999 (= runtime group is not computed)) are available for which the sampling time can be set in specific intervals.

Each function block is assigned one runtime group via a parameter. In the factory setting, the value 9999 (i.e. the function block is not computed) is assigned to each function block.

Example:

For function block ADD 0 (See Chapter 3.4, function block diagram 7220), the runtime group is set in p20096.

The runtime groups are divided into one "fixed runtime group" and several "free runtime groups".

- The "fixed runtime group" is called at a fixed position in the system sequence. The only fixed runtime group (p20000[x] = 9003) is arranged before the setpoint channel and is computed in the sampling time of the setpoint channel (p0115[3]). This set value is only available with the drive object types SERVO, VECTOR, and VECTORMV.
- The "free runtime groups" are only defined via their sampling time.

---

**Note**

If the same sampling time is assigned to two or more runtime groups (the same fixed or free runtime group), the runtime groups are processed in numerical order.

---

Example:

$p20000[0] = p20000[3] = p20000[9] = 9003$

The computing sequence is:

runtime group 0 first, then runtime group 3, then runtime group 9, and then the setpoint channel.

The minimum sampling time is 1 ms. If the sampling time of the setpoint channel is  $p0115[3] < 1$  ms for the fixed runtime group ( $p20000[x] = 9003$ ), the runtime group is still called with a sampling time of 1 ms.

The actual sampling time in ms is displayed for each runtime group in parameter  $r20001[0...9]$ .

In the factory setting, none of the runtime groups is called ( $p20000[x] = 0$ ).

---

**Notice**

The assignment of a runtime group can only be changed if all of the closed-loop controls are disabled. When changing, the runtime group involved is first logged off from the sampling time management and then logged on again with the new assignment. The runtime group is not calculated during this operation.

Logon and logoff are realized in a background process of the drive unit. This is the reason that duration is not defined and depends on the actual computation time load. This influences the output signal characteristic in the case of time-dependent blocks (e.g. DIF derivative action element). Prior to the first computation cycle after logging back on, internal status variables of the blocks are partially reset.

For both of these reasons, this can result in jumps in the output signal of blocks, which for example can influence the torque/force setpoint and for axes in operation, also the torque/actual force value. Logic signals can also assume an unexpected state at this instant.

---

**Sampling times**

Two types of sampling times are available for runtime groups:

- Sampling times generated in the hardware (See Chapter 1.2.5):

Every integer multiple of the basic sampling time ( $r20002$ ) can be generated as sampling time in  $p20000[0...9]$  in the range from  $1 \times r20002 \dots 256 \times r20002$  with the following limits:

- Min. sampling time = 1 ms
- Max. sampling time =  $r20003$

Sampling times of 1 ms ...  $r20003 - r20002$  are generated in the hardware from these.

---

**Note**

When configuring offline using the STARTER commissioning software, values 0 ... 256 can be entered in p20000[x] even if this violates the above-mentioned limits for the hardware sampling times of 1 ms ... r20003 - r20002 and r20003. This is not detected until a download from the Control Module and results in fault F01042 (parameter error during project download).

---

The basic sampling time for the different drive object types is as follows:

- Drive object SERVO, VECTOR, VECTORMV, VECTORGL, A\_INF, S\_INF:  
r20002 = current controller sampling time
  - Drive object B\_INF:  
r20002 = 2 ms (= current controller sampling time)
  - Drive object A\_INF MV, B\_INF MV:  
r20002 = 0.5 ms (= current controller sampling time)
  - Drive object TM15, TM31, TM41, TB30:  
r20002 = 4 ms
  - Drive object CU\_S, CU\_G, CU\_I, CX32 (with SM150 only), CU\_GM, CU\_GL, CU\_S110:  
r20002 = 4 ms
- Sampling times generated in the software:  
These sampling times are generated as integer multiples of the basic value for software sampling times and must be read in parameter r20003 when the "free function blocks" function module is active.  
For the possible set values for the software sampling times, refer to the parameter description for p20000 (See Chapter 2.2).
- 

**Note**

When p20000[x] = 0, the corresponding runtime group (and, in turn, all the associated function blocks) is not computed.

---

The sampling time of runtime group x is displayed in r20001[x] in ms.



Examples of settable sampling times:

- SINAMICS G or SINAMICS S:  
Vector drive (400 V, 250 kW, Chassis, pulse frequency 2 kHz) or Active Line Module, Chassis, 400 V, frame size FX, GX:

The basic sampling time (r20002) is 250  $\mu$ s, which means that the following sampling times are possible:

- Hardware sampling times:
  - p20000[x] = 0 (runtime group not computed)
  - p20000[x] = 1 x 250  $\mu$ s = 250  $\mu$ s (not permitted because less than 1 ms)
  - p20000[x] = 2 x 250  $\mu$ s = 500  $\mu$ s (not permitted because less than 1 ms)
  - p20000[x] = 3 x 250  $\mu$ s = 750  $\mu$ s (not permitted because less than 1 ms)
  - p20000[x] = 4 x 250  $\mu$ s = 1000  $\mu$ s
  - p20000[x] = 5 x 250  $\mu$ s = 1250  $\mu$ s
  - ...
  - p20000[x] = 31 x 250  $\mu$ s = 7750  $\mu$ s (longest hardware sampling time)
  - p20000[x] = 32 x 250  $\mu$ s = 8000  $\mu$ s (can be selected as a multiple of r20002 - but is a software sampling time)
  - p20000[x] = 33 x 250  $\mu$ s = 8250  $\mu$ s (rejected because greater than r20003!)

The settings below are no longer possible because the sampling times would exceed 8 ms.

The basic value of the software sampling time is: r20003 = 8 ms.

- Software sampling times:
  - p20000[x] = 1001: Sampling time = 1 x 8 ms = 8 ms
  - p20000[x] = 1002: Sampling time = 2 x 8 ms = 16 ms
  - p20000[x] = 1003: Sampling time = 3 x 8 ms = 24 ms
  - p20000[x] = 1004: Sampling time = 4 x 8 ms = 32 ms
  - p20000[x] = 1005: Sampling time = 5 x 8 ms = 40 ms
  - p20000[x] = 1006: Sampling time = 6 x 8 ms = 48 ms
  - p20000[x] = 1008: Sampling time = 8 x 8 ms = 64 ms
  - p20000[x] = 1010: Sampling time = 10 x 8 ms = 80 ms
  - p20000[x] = 1012: Sampling time = 12 x 8 ms = 96 ms
  - p20000[x] = 1016: Sampling time = 16 x 8 ms = 128 ms
  - p20000[x] = 1020: Sampling time = 20 x 8 ms = 160 ms
  - p20000[x] = 1024: Sampling time = 24 x 8 ms = 192 ms
  - p20000[x] = 1032: Sampling time = 32 x 8 ms = 256 ms
  - p20000[x] = 1040: Sampling time = 40 x 8 ms = 320 ms
  - p20000[x] = 1048: Sampling time = 48 x 8 ms = 384 ms
  - p20000[x] = 1064: Sampling time = 64 x 8 ms = 512 ms
  - p20000[x] = 1096: Sampling time = 96 x 8 ms = 768 ms

---

### Note

The missing intermediate values for the software sampling times are not permitted for technical reasons.

---

- SINAMICS G or SINAMICS S:  
Motor Module (690 V, 90 kW, Chassis, pulse frequency 1,25 kHz) or  
Active Line Module, Chassis, 400 V, frame size HX, JX, or Active Line Module,  
Chassis, 690 V, frame size FX, GX, HX, JX:

The basic sampling time (r20002) is 400  $\mu$ s, which means that the following sampling times are possible:

- Hardware sampling times:  
p20000[x] = 0 (runtime group not computed)  
p20000[x] = 1 x 400  $\mu$ s = 400  $\mu$ s (not permitted because less than 1 ms)  
p20000[x] = 2 x 400  $\mu$ s = 800  $\mu$ s (not permitted because less than 1 ms)  
p20000[x] = 3 x 400  $\mu$ s = 1200  $\mu$ s  
p20000[x] = 4 x 400  $\mu$ s = 1600  $\mu$ s  
...  
p20000[x] = 19 x 400  $\mu$ s = 7600  $\mu$ s (longest hardware sampling time)  
p20000[x] = 20 x 400  $\mu$ s = 8000  $\mu$ s (software sampling time)  
p20000[x] = 21 x 400  $\mu$ s = 8400  $\mu$ s (rejected because greater than r20003!)  
The settings below are no longer possible because the sampling times would exceed 8 ms.

The basic value of the software sampling time is: r20003 = 8 ms.

- Software sampling times:  
p20000[x] = 1001: Sampling time = 1 x 8 ms = 8 ms  
p20000[x] = 1002: Sampling time = 2 x 8 ms = 16 ms  
p20000[x] = 1003: Sampling time = 3 x 8 ms = 24 ms  
p20000[x] = 1004: Sampling time = 4 x 8 ms = 32 ms  
p20000[x] = 1005: Sampling time = 5 x 8 ms = 40 ms  
p20000[x] = 1006: Sampling time = 6 x 8 ms = 48 ms  
p20000[x] = 1008: Sampling time = 8 x 8 ms = 64 ms  
p20000[x] = 1010: Sampling time = 10 x 8 ms = 80 ms  
p20000[x] = 1012: Sampling time = 12 x 8 ms = 96 ms  
p20000[x] = 1016: Sampling time = 16 x 8 ms = 128 ms  
p20000[x] = 1020: Sampling time = 20 x 8 ms = 160 ms  
p20000[x] = 1024: Sampling time = 24 x 8 ms = 192 ms  
p20000[x] = 1032: Sampling time = 32 x 8 ms = 256 ms  
p20000[x] = 1040: Sampling time = 40 x 8 ms = 320 ms  
p20000[x] = 1048: Sampling time = 48 x 8 ms = 384 ms  
p20000[x] = 1064: Sampling time = 64 x 8 ms = 512 ms  
p20000[x] = 1096: Sampling time = 96 x 8 ms = 768 ms

---

#### Note

The missing intermediate values for the software sampling times are not permitted for technical reasons.

---

- SINAMICS S:

- Basic Line Module Chassis:

The basic sampling time (r20002) is 2 ms, which means that the following sampling times are possible:

- Hardware sampling times:

- p20000[x] = 0 (runtime group not computed)

- p20000[x] = 1 x 2 ms = 2 ms

- p20000[x] = 2 x 2 ms = 4 ms

- p20000[x] = 3 x 2 ms = 6 ms (longest hardware sampling time)

- p20000[x] = 4 x 2 ms = 8 ms (software sampling time)

- p20000[x] = 5 x 2 ms = 10 ms (rejected because greater than r20003!)

The settings below are no longer possible because the sampling times would exceed 8 ms.

The basic value of the software sampling time is: r20003 = 8 ms.

- Software sampling times:

- p20000[x] = 1001: Sampling time = 1 x 8 ms = 8 ms

- p20000[x] = 1002: Sampling time = 2 x 8 ms = 16 ms

- p20000[x] = 1003: Sampling time = 3 x 8 ms = 24 ms

- p20000[x] = 1004: Sampling time = 4 x 8 ms = 32 ms

- p20000[x] = 1005: Sampling time = 5 x 8 ms = 40 ms

- p20000[x] = 1006: Sampling time = 6 x 8 ms = 48 ms

- p20000[x] = 1008: Sampling time = 8 x 8 ms = 64 ms

- p20000[x] = 1010: Sampling time = 10 x 8 ms = 80 ms

- p20000[x] = 1012: Sampling time = 12 x 8 ms = 96 ms

- p20000[x] = 1016: Sampling time = 16 x 8 ms = 128 ms

- p20000[x] = 1020: Sampling time = 20 x 8 ms = 160 ms

- p20000[x] = 1024: Sampling time = 24 x 8 ms = 192 ms

- p20000[x] = 1032: Sampling time = 32 x 8 ms = 256 ms

- p20000[x] = 1040: Sampling time = 40 x 8 ms = 320 ms

- p20000[x] = 1048: Sampling time = 48 x 8 ms = 384 ms

- p20000[x] = 1064: Sampling time = 64 x 8 ms = 512 ms

- p20000[x] = 1096: Sampling time = 96 x 8 ms = 768 ms

---

### Note

The missing intermediate values for the software sampling times are not permitted for technical reasons.

---

- SINAMICS G or SINAMICS S:  
Control Unit CU320 or TM31 or TB30:

The basic sampling time (r20002) is 4 ms, which means that the following sampling times are possible:

- Hardware sampling times:  
p20000[x] = 0 (runtime group not computed)  
p20000[x] = 1 x 4 ms = 4 ms  
p20000[x] = 2 x 4 ms = 8 ms (software sampling time)  
p20000[x] = 3 x 4 ms = 12 ms (rejected because greater than r20003!)  
The settings below are no longer possible because the sampling times would exceed 8 ms.

The basic value of the software sampling time is: r20003 = 8 ms.

- Software sampling times:  
p20000[x] = 1001: Sampling time = 1 x 8 ms = 8 ms  
p20000[x] = 1002: Sampling time = 2 x 8 ms = 16 ms  
p20000[x] = 1003: Sampling time = 3 x 8 ms = 24 ms  
p20000[x] = 1004: Sampling time = 4 x 8 ms = 32 ms  
p20000[x] = 1005: Sampling time = 5 x 8 ms = 40 ms  
p20000[x] = 1006: Sampling time = 6 x 8 ms = 48 ms  
p20000[x] = 1008: Sampling time = 8 x 8 ms = 64 ms  
p20000[x] = 1010: Sampling time = 10 x 8 ms = 80 ms  
p20000[x] = 1012: Sampling time = 12 x 8 ms = 96 ms  
p20000[x] = 1016: Sampling time = 16 x 8 ms = 128 ms  
p20000[x] = 1020: Sampling time = 20 x 8 ms = 160 ms  
p20000[x] = 1024: Sampling time = 24 x 8 ms = 192 ms  
p20000[x] = 1032: Sampling time = 32 x 8 ms = 256 ms  
p20000[x] = 1040: Sampling time = 40 x 8 ms = 320 ms  
p20000[x] = 1048: Sampling time = 48 x 8 ms = 384 ms  
p20000[x] = 1064: Sampling time = 64 x 8 ms = 512 ms  
p20000[x] = 1096: Sampling time = 96 x 8 ms = 768 ms

---

**Note**

The missing intermediate values for the software sampling times are not permitted for technical reasons.

---

## Run sequence

In the factory setting, each free function block is assigned a default setting for the run sequence. The run sequence of consecutive free function blocks within a runtime group can be optimized by changing these values accordingly.

A run sequence value can be used on a drive object once only. If the same run sequence value is assigned twice in online mode for a drive object, the second value is rejected and the first value retained.

The run sequence can be set to between 0 and 32000. A function block with a lower run sequence value is computed within a runtime group before one with a higher value.

---

**Note:**

If configuration is carried out OFFLINE, you can initially set each run sequence value (e.g. a value can also be assigned to more than one function block simultaneously). The system does not check this until the configuration has been downloaded to the Control Unit.

---

Once downloaded, the parameter values are checked in the order of the parameter numbers. If the system detects that the run sequence value for one function block is already being used by a different function block, the value is not applied and fault F01042 (message in STARTER: Error occurred when downloading) is output. You are informed of this in the "Target system output" window.

---

**Note:**

In the factory setting, value range 10 ... 750 is already assigned the run sequence values of the function blocks.

In user configurations, for example, only run sequence values as of 1000 should be used to avoid conflicts during the download with the run sequence values that have already been assigned.

---

If at all possible, the process signals for a drive object should only be processed by the function blocks on this drive object.

### 1.1.4 Cross-drive-object use of free function blocks

When drive object signals are processed, function blocks on other drive objects with the same sampling time can also be used. This can result in dead time, which must be taken into account in time-critical applications.

The dead time occurring when signals are transferred between the drive objects depends on the computing sequence of the drive objects.

Example: The signal source and sink have the same sampling time.

- If the drive object (Drive Object, DO) of the signal source is computed first followed by the drive object of the signal sink, the dead time is virtually zero.
- If the drive object of the signal sink is computed first, the signal sink reads the output value of the signal source from the previous sampling time. The dead time is approximately one sampling time.

If the signals change slowly compared with the sampling time, the dead time can be disregarded.

### 1.1.5 Computing sequence of runtime groups in different drive objects

The computing sequence only needs to be analyzed for runtime groups with the same sampling times.

On one drive object, the runtime groups with the same sampling time are computed in numerical order (starting with the runtime group with the lowest number, followed by the runtime group with the next-highest number, and so on).

If two runtime groups exist with the same sampling time and the same Control Unit is used on two different drive objects:

1. If both drive objects are of type A\_INF, SERVO, VECTOR, VECTORMV, S\_INF, B\_INF, A\_INF MV, or B\_INF MV, the runtime groups are computed in the order of their drive object numbers (see p0101[0...15]).
2. If both drive objects are of type CU\_S, CU\_G, CU\_I, CU\_CX32, TB30, TM31, TM41, or TM15DI/DO, the runtime groups are also computed in the order of their drive object numbers (see p0101[0...15]).
3. If one runtime group is used on a drive object type listed under 1. and the other runtime group on a drive object type listed under 2., the runtime group of the drive object listed under 1. is computed first.

### 1.1.6 Range of blocks

The table below shows the range of free function blocks available. For information about the special technical properties of the individual function blocks, see the function block diagrams in Chapter 3.

Table 1-2 Range of "Free function blocks"

Code	Name of function block	Data type	No. per drive object
AND	AND function block	BOOL	4
OR	OR function block	BOOL	4
XOR	XOR function block	BOOL	4
NOT	Inverter	BOOL	4
ADD	Adder	REAL	2
SUB	Subtractor	REAL	2
MUL	Multiplier	REAL	2
DIV	Divider	REAL	2
AVA	Absolute value generator with sign evaluation	REAL	2
MFP	Pulse generator	BOOL	2
PCL	Pulse shortener	BOOL	2
PDE	On delay	BOOL	2
PDF	Off delay	BOOL	2
PST	Pulse stretcher	BOOL	2
RSR	RS flip-flop, reset dominant	BOOL	2
DFR	D flip-flop, reset dominant	BOOL	2
BSW	Binary change-over switch	BOOL	2
NSW	Numeric change-over switch	REAL	2
LIM	Limiter	REAL	2
PT1	Smoothing element	REAL	2
INT	Integrator	REAL	1
DIF	Derivative action element	REAL	1
LVM	Double-sided limit monitor with hysteresis	BOOL	2

### 1.1.7 Connection to the drive

Connector inputs (CI) and connector outputs (CO) on the free function blocks (p20094 ... p20286) have the characteristics of per unit variables. This means that calculations in the free function blocks are only carried out with per unit signal values (1.0 = 100 %). Conversion to the connectors of the drive with units is performed automatically.

---

**Note:**

This manual only contains the function block diagrams for "Free function blocks" (see Chapter 3).

The product-specific function block diagrams for SINAMICS (e.g. function block diagram 3010) can be found in the following documents:

References: SINAMICS S120/S150 Parameter Manual, Chapter "Function block diagrams"

References: SINAMICS GM150 Parameter Manual, Chapter "Function block diagrams"

References: SINAMICS SM150 Parameter Manual, Chapter "Function block diagrams"

References: SINAMICS S110 Parameter Manual, Chapter "Function block diagrams"

References: SINAMICS DCM Parameter Manual, Chapter "Function block diagrams"

---



**Example 1 (interconnecting the input value)**

The actual fixed speed setpoint (CO: r1024, function block diagram 3010) is to be read to the free function block ADD 0 (function block diagram 7220) for further processing.

p20094[0] is set to 1024 for this purpose.

Function block ADD 0 is to be called cyclically and is, therefore, assigned to runtime group 9. It is also to be called with the sampling time  $2 \times r20003$ . The runtime group number is chosen here at random.

p20096 is set to 9 and p20000[9] is set to 1002.

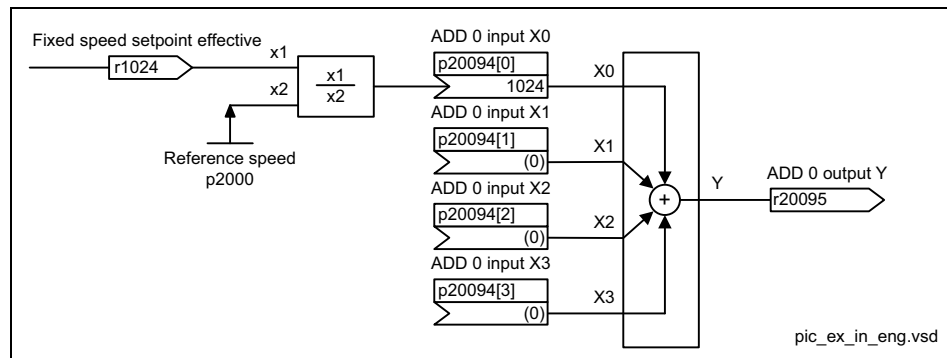


Fig. 1-1 Example 1: Interconnecting the input value

Input signal r1024 with the unit rpm is referred to its reference variable p2000.

Assumption:

- r1024 = 1500 rpm
- p2000 = 3000 rpm reference speed

Result:

- r20095 = 0.5

**Example 2 (interconnecting the output value)**

The per unit output value of the free function block LIM 0 (function block diagram 7260) is to be switched in as additional torque  $M\_additional\ 2$  (function block diagram 6060) in the VECTOR control mode.

$p1513[0]$  is set to 20231 for this purpose.

Function block LIM 0 is to be called cyclically and is, therefore, assigned to runtime group 8.

$p20234$  is set to 8.

The runtime group number is chosen here at random.

The sampling time for calling LIM 0 is to be 1 ms.

$p20000[8]$  is set to 4 (=  $4 \times r20002 = 4 \times 250\ \mu s$ )

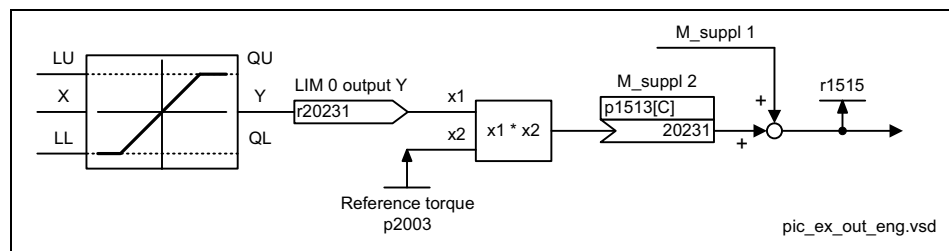


Fig. 1-2 Example 2: Interconnecting the output value

Due to the interconnection of  $p1513$  (additional torque 2) to  $r20231$ , the per unit output signal  $Y$  of the function block is multiplied internally with the reference torque  $p2003$  and interpreted as additional torque with units.

Assumption:

- Basic sampling time:  $r20002 = 0.25\ ms$
- $r20231 = 0.3333$
- $p2003 = 300\ Nm$  reference torque
- $p1511[0] = 0$  (additional torque 1 = "0")
- $p1513[0] = 20231$

Result:

- $r1515 = 100.0\ Nm$  (for CDS0)

**Example 3 (interconnecting the PROFIBUS receive word (WORD))**

The PZD receive word 2 (CO: r2050[1], function block diagram 2460) is to be interconnected with the free function block ADD 0 (function block diagram 7220).

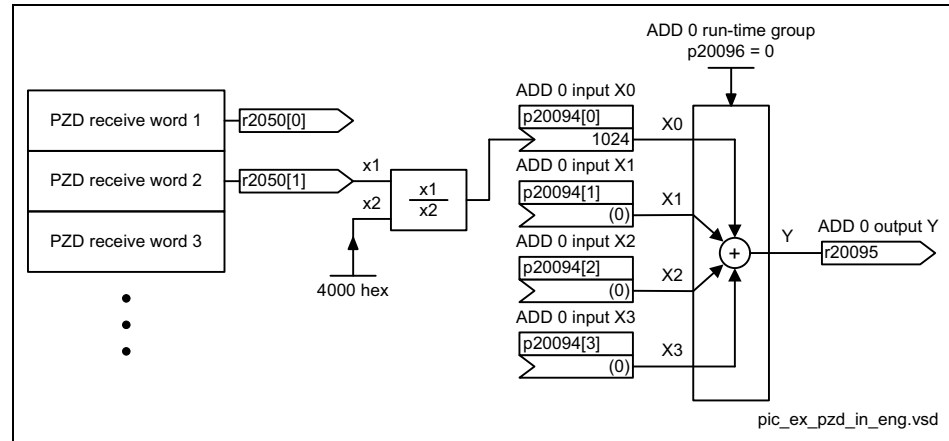


Fig. 1-3 Example 3: Interconnecting the PROFIBUS receive word (WORD)

The PROFIBUS process data of data type WORD (16 bits) has the reference variable 4000 hex. At the inputs of the free function blocks, this reference variable is equivalent to 1.0.

Assumption:

- p20096 = 0  
Assign function block ADD 0 to runtime group 0.
- p20000[0] = 1002  
Call runtime group 0 with the sampling time 2 x r20003. The runtime group number zero was chosen at random.
- PROFIBUS receive word 2: r2050[1] = 6000 hex

Result:

- r20095 = (6000 hex / 4000 hex) x 1.0 = 1.5

**Example 4 (interconnecting the PROFIBUS transmit word (DWORD))**

The output of the free function block LIM 1 (CO: r20234, function block diagram 7260) is to be interconnected with a PZD send word (function block diagram 2470) of data type DWORD.

The input of the free function block LIM 1 is supplied with a fixed speed setpoint (p1002, function block diagram 3010).

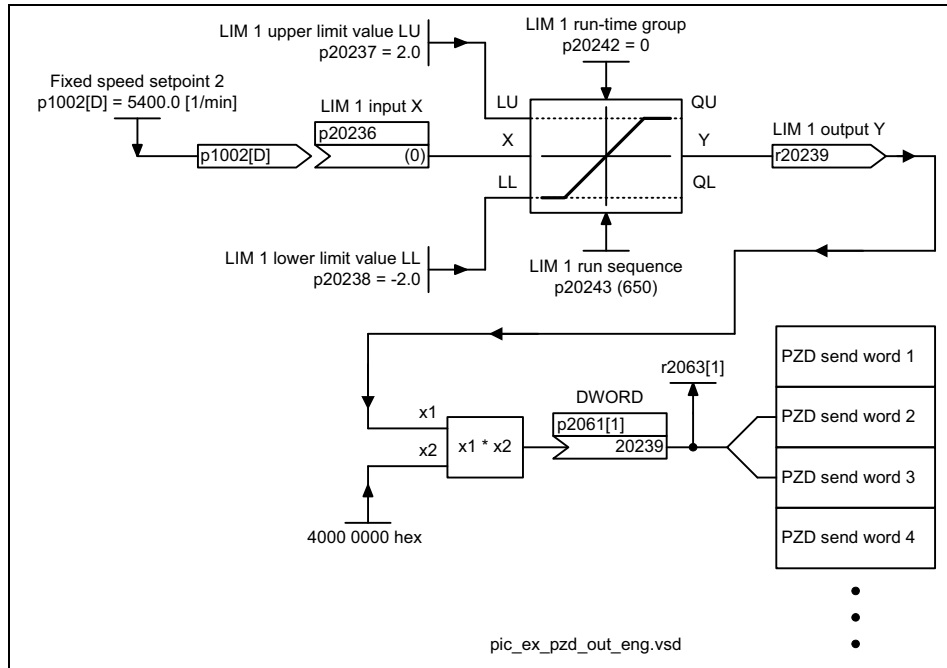


Fig. 1-4 Example 4: Interconnecting the PROFIBUS transmit word (DWORD)

The PROFIBUS process data of data type DWORD (32 bits) has the reference variable 4000 0000 hex. At the outputs of the free function blocks, this reference variable is equivalent to 1.0. Parameter r2063 is only updated when cyclic data exchange actually takes place on PROFIBUS.

Assumption:

- p20000[0] = 1002  
Call runtime group 0 with the sampling time 2 x r20003. The runtime group number zero was chosen at random.
- p1002 = 5400 rpm
- p2000 = 3000 rpm

Result:

- Output value of LIM 1: r20239 = 5400 rpm / 3000 rpm = 1.8
- r2063[1] = X1 x X2 = 1.8 x 4000 0000 hex = 7333 3333 hex

## 1.2 Commissioning

### 1.2.1 Activating the "Free function blocks" function module

#### STARTER commissioning software

Free function blocks can **only** be activated with the STARTER commissioning software offline and is carried out via the "Properties" dialog box for the drive objects. The free function blocks can be selected on the "Function modules" tab page.

To do so, open the relevant project in STARTER and, in the project navigator, open the sub-elements by clicking the plus sign.

To call up a context menu, right-click the selected drive object. With a simple left-click, select "Properties" and "Function modules". Scroll to "Free function blocks". Select this function module (set the checkbox) and confirm with "OK". The properties dialog is then closed automatically.

In its default setting, the "Free function blocks" checkbox is not selected. If you select the checkbox and confirm with "OK", the "free function blocks" function module is activated once the project has been downloaded.

#### AOP30 (Advanced Operator Panel 30)

In AOP30, the "free function blocks" function module in the parameter list is activated directly via p0108[x] in the status "Definition of the drive type (p0009 = 2)". In index "x", select the number of the drive object on which the "free function blocks" are to be activated.

You can find out which drive objects (Drive Object, DO) are available along with their associated numbers as follows:

- In parameter p0107[0...15] (DO type), an index entry with the relevant drive object type exists for each available drive object in the drive line-up.
- In parameter p0101[0...15] (DO number), the number under which the drive object can be addressed appears in the corresponding index entry for each drive object.

You need this information to help you determine the drive object number for BICO interconnections.

Example:

- p0107[1] = "12: VECTOR"
- In this example, the "VECTOR" drive object can be addressed under the drive object number p0101[1].
- The "free function blocks" function module for the "VECTOR" drive object can be activated via p0108[1] = 262144 (= 40000 hex). This means that bit 18 in p0108[index no.] must be set to activate it.

The index in p0108 for the "VECTOR" drive object is the same as that in p0107.

How to activate the function module via AOP30:

- Starting from the main menu ("Menu" key) of the AOP30, select the "Parameterization" menu and confirm with "OK". There, select "Individual DO" and confirm with "OK".
- In the menu "parameterize DO selection" select point "1: CU\_G" and confirm with "OK".
- Select parameter p0009 ("Raise"/"Lower" key) and after pressing "Change", set the value 2: ("Raise"/"Lower" key) and confirm with "OK".
- Now press the key-operated pushbutton (bottom left).

If the access level has the value "3: Expert" or higher, then exit this menu with "Back".

Otherwise, in this menu, select access level ("Raise"/"Lower" key) and confirm with "OK". In the submenu "Access level", select point "3: Expert" and confirm with "OK". The menu "All parameters" is reached after pressing the "Back" key.

- In the menu "All parameters", select parameter p0108 and press "Change". Then select the index of p0108, which is assigned to the required drive object (in this example, index 1), on which the function module should be activated and press "Change".
- In the submenu p0108[xx], select bit 18: Free F. blocks, activate by pressing "Change", and confirm with "OK".
- Select the menu "All parameters" for the drive object CU\_G by pressing "Back". In this menu, now reselect p0009 ("Raise"/"Lower" key) and press "Change".
- In the submenu of p0009, select the value "0: Ready" ("Raise"/"Lower" key) and confirm with "OK".

The control module now performs a warm restart and the AOP30 reloads the parameter description. This process may take several minutes.

## 1.2.2 Activating the individual function blocks

Each individual function block is assigned to a runtime group via two parameters:

- The first parameter defines the runtime group.
- The second parameter defines the run sequence within the runtime group.

Within a runtime group, a function block with a lower value for the run sequence is computed before a function block with a higher value.

---

### Note

In the factory setting, each function block is assigned to runtime group 9999. This means that the function block is not computed.

---

You also have to ensure that runtime group x is called cyclically. This can be done by setting parameter p20000[x] to a value > 0.

### Example:

On a "VECTOR" drive object type and Chassis Motor Module, the basic hardware sampling time r20002 = 0.25 ms (see example on Page 1-17). Runtime group 0 is to be called every 2 ms.

This means:

Set p20000[0] = 8 (sampling time 8 x r20002).

Check via r20001[0] = 2.0 ms (sampling time of runtime group 0).

### 1.2.3 Computation time load for firmware versions up to 2.6

---

#### Note

The following statements apply when using the "free function blocks" (FBLOCKS) on SINAMICS S120, S150, G130 and G150 units. Information on the other units is provided in the relevant equipment documentation.

---

Processing free function blocks requires computation time. This means that when this function module is activated, the maximum number of drive objects on a CU3xx, CX32 (for operation with SM150 only) and SM150 can no longer be computed.

#### Dependency

The resulting computation time load depends on the following:

- Number of activated runtime groups ( $p20000[x] > 0$ ).
- Number of computed function blocks.
- Sampling time.

#### Computation time online

In the basic SINAMICS system with firmware version 2.4, 2.5, and 2.6 SP1 (not firmware version 4.x), parameter r9976 (system load) is available as an online tool. The average value of the computation time load in r9976[1] should always be lower than 85%. Likewise, the maximum value for the computation time load in r9976[5] should always be lower than 85%. If the limit of 92% for the computation time load is exceeded, alarm A50512 is output. If the computation time load is less than 88%, the alarm is reset (not firmware version 4.x).

#### Computation time offline

When the system is in offline mode, SIZER offers an approximate statement regarding whether a configuration can be computed on a CU3xx or D4xx. The additional computation time load is **not** taken into account when the "free function blocks" function module is activated.



---

**Notice**

The computation time load reaches its maximum value when the following conditions are met:

- All necessary function modules are activated.
- All the drives and infeeds have been switched on.
- Closed-loop control is enabled on all drives and infeeds.

The values displayed in r9976 have been significantly smoothed internally. This means that a change in the computation time load is not displayed in full in r9976 until after 2 to 3 minutes.

---

If one function block of each type (i.e. 23 different function blocks) is computed on a drive object with a sampling time  $T_{ab} = 1$  ms, this increases the computation time load by approx. 21 %.

If you are not sure whether the limit value for the computation time load of 85% (r9976[1] and r9976[5]) is maintained in an offline configuration, leave p20000[0...9] = 0 as it is for all drive objects.

In the OFFLINE project, the following should be carried out:

- Activate all necessary function modules on the drive objects.
- Assign all the required function blocks to their runtime groups.
- Establish all connections between the function blocks and, where suitable, with the drive objects.

**Once the project has been downloaded**

Once the project has been downloaded, the free function blocks do not cause any additional computation time load because no runtime group is called cyclically.

r9976[1] and r9976[5] should be read in this state.

In the ONLINE mode, the runtime groups can be activated consecutively for each drive object by parameterizing the relevant value in p20000[x]. The computation time load can then be monitored in r9976 (not firmware version 4.x). The drive and infeed controls can then be switched on and enabled individually in succession.

When the closed-loop controls of all drive objects, all required function modules, and all runtime groups are in operation, the limit value of 85% for the computation time load should be checked in r9976[1] and r9976[5].

---

**Note**

Any computation time load generated by the free function blocks reduces the maximum possible additional computation time load generated by Drive Control Chart (DCC) on the same device.

---

## 1.2.4 Computation time load for firmware versions from 4.3 and higher

---

### Note

The following statements apply when using the "free function blocks" (FBLOCKS) on SINAMICS S120, S150, G130 and G150 units. Information on the other units is provided in the relevant equipment documentation.

---

From version 4.3 and higher, after a download or a parameter change (e.g. where the sampling time of a runtime group is changed) using the configuration data, the Control Unit (CU) determines the computation time load to be expected (including the computation time load caused by FBLOCKS and DCC diagrams). This value is displayed in r9976 (system utilization) for the complete system.

If the calculated average computation time load for the complete system r9976[1] or the maximum utilization (including the interruption as a result of time slices with a shorter sampling time) in a sampling time r9976[5] exceeds the value of 100.00 %, then this causes fault F01054 (CU: System limit exceeded) to be output with fault reaction OFF2.

The utilization is calculated on the Control Unit, i.e. the utilization values are only displayed in the STARTER/SCOUT only in the online mode.

The resulting computation time load caused by FBLOCKS depends on the following:

- Number of calculated runtime groups
- Sampling time of the runtime groups
- Number of calculated blocks.
- Calculated block types.

The proportion of the computation time load as a result of FBLOCKS is displayed on the drive objects, on which the function module FBLOCKS is activated, in r20005[0...9] for runtime groups 0 to 9 (from firmware version 4.3 and higher). Note that the computation time load for a runtime group k can only be calculated if this has been logged on for cyclic processing (p20000[k-1] not equal to 0).

Contrary to firmware versions 2.5 and 2.6, from firmware version 4.3 and higher, if a parameter is changed (in the STARTER online mode) that has an influence on the computation time load (e.g. changes the sampling time of a runtime group in FBLOCKS), then the drive unit immediately recalculates r9976 (and r20005). For parameters, which can only be changed in the device states C1 (commissioning device) or C2 (commissioning drive object) (i.e. only when STARTER/SCOUT is in the offline mode), then r9976 is only updated after the project download and the Control Unit has powered up.

For firmware version 4.3, the computation time load displayed in r9976 can be up to 100.00 % without initiating a fault.

## 1.2.5 Number of possible different hardware sampling times

The sampling times for the runtime groups can be selected in p20000[x] as a multiple of r20002 (basic sampling time of hardware time slices), as a multiple of r20003 (basic sampling time of software time slices), or dependent on the sampling time of a basic SINAMICS system function (e.g. when p20000[x] = 9003 == "before setpoint channel calculation" from the sampling time of the setpoint channel p0115[3]).

As hardware sampling times, only sampling times for which the following applies can be set:

$1 \text{ ms} \leq T_{\text{sample}} \leq r20003 - r20002$  in p20000[x]

Sampling time r20003 is always a software sampling time regardless of whether it is set as p20000[x] = 1001 (== 1 x r20003) or as a multiple of r20002 (p20000[x] <= 256).

### Hardware sampling times, number, and assignment

When configuring, note that the number of hardware sampling times ( $1 \text{ ms} \leq \text{cycle duration } T_{\text{sampling}} < r20003 - r20002$ ) used by the basic SINAMICS system, "Free function blocks", and Drive Control Chart is restricted as follows:

- CU310, CU320, CU320-2, D4xx --> No. of hardware sampling times = 13
- CU305, CUD --> No. of hardware sampling times = 11

The assignment of the available hardware sampling times is displayed in r20008[0...12] as follows (STARTER/SCOUT: in online mode only):

- Value = 0.0 --> sampling time not assigned
- Value != 0.0 (not equal to 0.0) --> sampling time in ms
- Value = 9999900.00000 --> sampling time not supported

---

### Note

Note that a long-term trace registers a sampling time of 2 ms and the trace registers sampling times in accordance with the selected trace clock cycle. If these sampling times have not already been registered by the basic SINAMICS system, "Free function blocks" (FBLOCKS), or Drive Control Chart (DCC), these functions require additional free hardware sampling times.

The registered hardware sampling times can be read (if the FBLOCKS are activated) in r20008[0...12]. The actual number of free hardware sampling times can be read in r7903.

In addition to the basic SINAMICS system, for DCC, the total number of hardware sampling times that have been introduced for FBLOCKS and DCC together is limited to a total of 5.

---

### Hardware sampling times, usage

A sampling time can be used simultaneously by more than one runtime group of "Free function blocks", DCC, and the basic SINAMICS system.

For this reason, the runtime groups should ideally be registered to existing sampling times or - if it makes more sense due to the function - the fixed runtime group "Calculate before setpoint channel" should be used.

For internal reasons, the drive unit always requires at least one (or more, depending on how the basic sampling times p0115[0] of the drive objects are parameterized) free hardware sampling time. This is why the actual number of free hardware sampling times can be read in r7903.

### Project download, error message, and procedure

If too many different hardware sampling times are configured offline, an error message is not output until the project is downloaded.

In this case, proceed as follows:

1. In the project in the offline mode, set the free runtime groups, to which hardware sampling times are assigned, to software sampling times.

- Hardware sampling times  
(FBLOCKS: p20000 < 256; DCC: p21000 < 256)
- Software sampling times  
(FBLOCKS: p20000 >= 1001; DCC: p21000 >= 1001)

The assignment of fixed runtime groups (FBLOCKS: p20000 = 9003; DCC: p21000 >= 2000) does not need to be changed because the fixed runtime groups use the same sampling time as the assigned basic SINAMICS system function.

2. Download the project again.
3. Once the project has been downloaded and the Control Unit has booted, check:
  - r7903: Number of hardware sampling times still available.
  - r20008: Number of hardware sampling times already registered by the basic SINAMICS system.
4. Correspondingly adapt the parameterization of the runtime groups.

---

#### Note

The number of different hardware sampling times possible on a Control Unit is restricted. For this reason, software sampling times (multiple of r20003) should be preferably used or - if necessary - the fixed runtime group "Calculate before setpoint channel" (p20000[0...9] = 9003).

---

## 1.3 Description of the function blocks

### 1.3.1 AND

#### Brief description

BOOL-type AND function block with four inputs.

#### Mode of operation

This function block links the binary variables at the inputs I to a logical AND and outputs the result to its binary output Q.

$$Q = I_0 \wedge I_1 \wedge I_2 \wedge I_3$$

Output Q = 1 when the value 1 is present at all inputs I0 to I3. In all other cases, output Q = 0.

### 1.3.2 OR

#### Brief description

BOOL-type OR function block with four inputs.

#### Mode of operation

This function block links the binary variables at the inputs I to a logic OR (disjunction) and outputs the result to its binary output Q.

$$Q = I_0 \vee I_1 \vee I_2 \vee I_3$$

Output Q = 0 when the value 0 is present at all inputs I0 to I3. In all other cases, output Q = 1.

### 1.3.3 XOR (exclusive OR)

#### Brief description

BOOL-type XOR function block with four inputs.

#### Mode of operation

This function block links the binary variables at the inputs I according to the exclusive OR logic function and outputs the result to its binary output Q.

Output Q = 0 when the value 0 is present at all inputs I0 to I3 or when the value 1 is present at an even number of inputs I0 to I3.

Output Q = 1 when the value 1 is present at an odd number of inputs I0 to I3.

### 1.3.4 NOT (inverter)

#### Brief description

BOOL-type inverter

#### Mode of operation

This function block inverts the binary variables at input I and outputs the result to output Q.

$$Q = \bar{I}$$

Output Q = 1 when the value 0 is present at input I.

Output Q = 0 when the value 1 is present at input I.

### 1.3.5 ADD (adder)

#### Brief description

REAL-type adder with four inputs.

#### Mode of operation

This function block adds (in accordance with the sign) the values entered at inputs X.

The result is limited to a range of -3.4E38 ... 3.4E38 and output at output Y.

$$Y = X_0 + X_1 + X_2 + X_3$$

### 1.3.6 SUB (subtractor)

#### Brief description

REAL-type subtracter with two inputs.

#### Mode of operation

This function block subtracts (in accordance with the sign) the value entered at input X1 from the value entered at input X0.

The result is limited to a range of -3.4E38 ... 3.4E38 and output at output Y.

$$Y = X_0 - X_1$$

### 1.3.7 MUL (multiplier)

#### Brief description

REAL-type multiplier with four inputs.

#### Mode of operation

This function block multiplies (in accordance with the sign) the values entered at inputs X.

The result is limited to a range of -3.4E38 ... +3.4E38 and output at output Y.

$$Y = X_0 \cdot X_1 \cdot X_2 \cdot X_3$$

### 1.3.8 DIV (divider)

#### Brief description

REAL-type divider with two inputs.

#### Mode of operation

This function block divides the value entered at input X0 by the value entered at input X1.

The result is output at the outputs as follows:

- Y output: Quotient with places before and after the decimal point
- YIN output: Integer quotient
- MOD output: Division remainder (absolute remainder value, MOD = (Y - YIN) x X0)

The Y output is limited to a range of approx. -3.4E38 to +3.4E38.

$$Y = \frac{X_0}{X_1}$$

If output value Y exceeds the permissible value range of approx. -3.4E38 to 3.4E38 (because divisor X1 is very small or zero), the limit value of the output range with the correct sign is output at the Y output. At the same time, binary output QF is set to 1.

With division of 0/0, block output Y remains unchanged. Binary output QF is set to 1.



### 1.3.9 AVA (absolute value generator with sign evaluation)

#### Brief description

REAL-type arithmetic function block for generating absolute values.

#### Mode of operation

This function block generates the absolute value of the value present at input X. The result is output at output Y.

$$Y = |X|$$

If the input variable is negative, binary output SN is set to 1.

### 1.3.10 MFP (pulse generator)

#### Brief description

- Timer for generating a pulse with a fixed duration.
- Used as a pulse-contracting or pulse-stretching monoflop.

#### Mode of operation

The rising edge of a pulse at input I sets output Q to 1 for pulse duration T. The pulse generator cannot be retriggered.

#### Time flow chart

Output pulse Q as a function of pulse duration T and input pulse I.

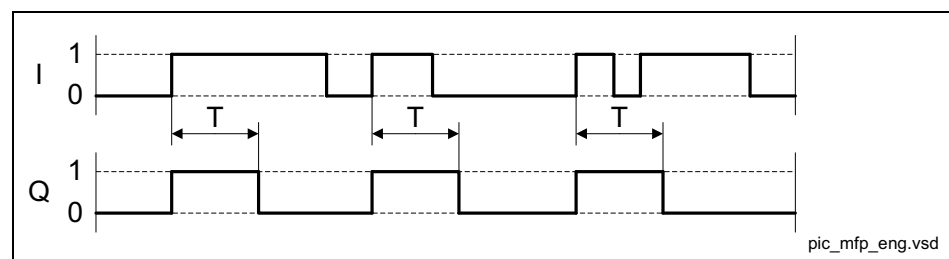


Fig. 1-5 MFP (pulse generator): Time flow chart

### 1.3.11 PCL (pulse shortener)

#### Brief description

Timer for limiting the pulse duration.

#### Mode of operation

The rising edge of a pulse at input I sets output Q to 1.

Output Q becomes 0 when input I is 0 or pulse duration T has expired.

#### Time flow chart

Output pulse Q as a function of pulse duration T and input pulse I.

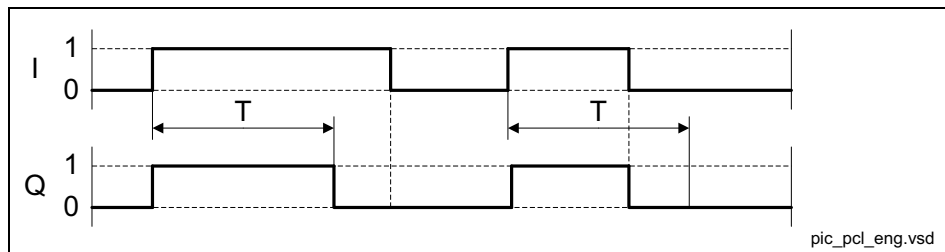


Fig. 1-6 PCL (pulse shortener): Time flow chart

### 1.3.12 PDE (ON delay)

#### Brief description

BOOL-type timer with ON delay.

#### Mode of operation

The rising edge of a pulse at input I sets output Q to 1 after pulse delay time T.

Output Q become 0 when I is 0.

If the duration of input pulse I is less than pulse delay time T, Q remains 0.

If time T is so long that the maximum value that can be displayed internally ( $T/t_a$  as 32 bit value, where  $t_a$  = sampling time) is exceeded, the maximum value is set (e.g. when  $t_a = 1$  ms, approx. 50 days).

#### Time flow chart

Output pulse Q as a function of pulse duration T and input pulse I.

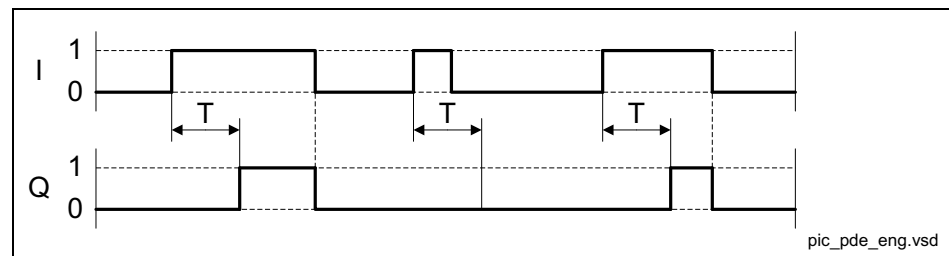


Fig. 1-7 PDE (ON delay): Time flow chart

### 1.3.13 PDF (OFF delay)

#### Brief description

Timer with OFF delay.

#### Mode of operation

The falling edge of a pulse at input I resets output Q to 0 after OFF delay time T.

Output Q become 1 when I is 1.

Output Q becomes 0 when input pulse I is 0 and OFF delay time T has expired.

If input I is reset to 1 before time T has expired, output Q remains 1.

#### Time flow chart

Output pulse Q as a function of pulse duration T and input pulse I.

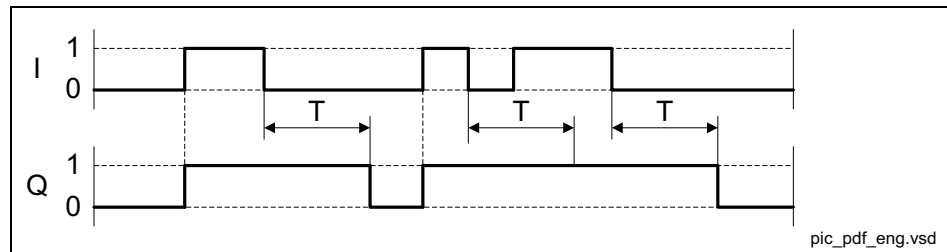


Fig. 1-8 PDF (OFF delay): Time flow chart

### 1.3.14 PST (pulse stretcher)

#### Brief description

Timer for generating a pulse with a minimum duration and an additional reset input.

#### Mode of operation

The rising edge of a pulse at input I sets output Q to 1.

Output Q does not return to 1 until input pulse I is 0 and pulse duration T has expired.

Output Q can be set to zero at any time via reset input R with  $R = 1$ .

#### Time flow chart

Output pulse Q as a function of pulse duration T and input pulse I (when  $R = 0$ ).

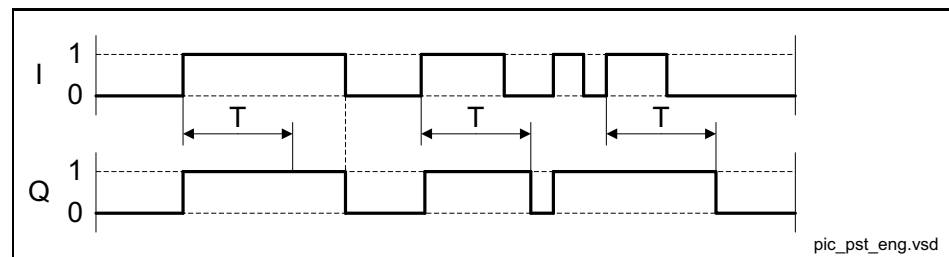


Fig. 1-9 PST (pulse stretcher): Time flow chart

### 1.3.15 RSR (RS flip-flop, reset dominant)

#### Brief description

Reset dominant RS flip-flop for use as a static binary value memory.

#### Mode of operation

With logical 1 at input S, output Q is set to logical 1.

If input R is set to logical 1, output Q is set to logical 0.

If both inputs are logical 0, Q does not change.

If both inputs are logical 1, however, Q is logical 0 because the reset input dominates.

Output QN always has the value inverse to Q.

### 1.3.16 DFR (D flip-flop, reset dominant)

#### Brief description

BOOL-type function block for use as a D flip-flop with reset dominance.

#### Mode of operation

If inputs S and R are logical 0, the D input data is switched through to output Q when a rising edge is present at trigger input I.

Output QN always has the value inverse to Q. With logical 1 at input S, output Q is set to logical 1.

If input R is set to logical 1, output Q is set to logical 0. If both inputs are logical 0, Q does not change.

If inputs S and R are logical 1, however, Q is logical 0 because the reset input dominates.

#### Time flow chart

Output pulse Q as a function of the D input and input pulse I for S = R = 0.

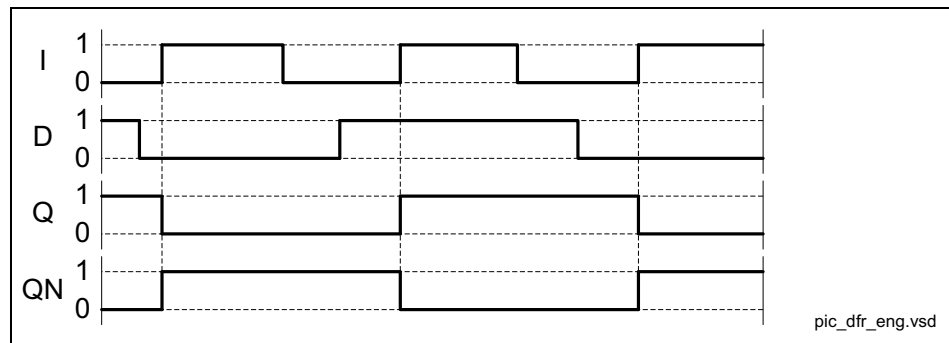


Fig. 1-10 DFR (D flip-flop, reset dominant): Time flow chart

### 1.3.17      **BSW (binary change-over switch)**

#### **Brief description**

This function block switches one of two binary input variables (BOOL type) to the output.

#### **Mode of operation**

If input I = 0, I0 is switched to output Q.

If input I = 1, I1 is switched to output Q.

### 1.3.18      **NSW (numeric change-over switch)**

#### **Brief description**

This function block switches one of two numeric input variables (REAL type) to the output.

#### **Mode of operation**

If input I = 0, X0 is switched to output Y.

If input I = 1, X1 is switched to output Y.

### 1.3.19 LIM (limiter)

#### Brief description

- Function block for limiting.
- Adjustable upper and lower limit.
- Indication when set limits are reached.

#### Mode of operation

This function block transfers input variable X to its output Y, whereby the input variable is limited depending on LU and LL.

If the input variable reaches the upper limit LU, output QU is set to 1.

If the input variable reaches the lower limit LL, output QL is set to 1.

If the lower limit is greater than or equal to the upper limit, output Y is set to the upper limit LU.

Algorithm:

$$Y = \begin{cases} LU & \text{if } X \geq LU \\ X & \text{if } LL < X < LU \\ LL & \text{if } X \leq LL \end{cases}$$

Constraint: LL < LU



### 1.3.20 PT1 (smoothing element)

#### Brief description

- First-order delay element with setting function.
- Used as smoothing element.

#### Mode of operation

##### Setting function not active (S = 0)

Input variable X, dynamically delayed by smoothing time constant T, is switched to output Y.

T determines the steepness of the rise of the output variable. It specifies the time at which the transfer function has risen to 63% of its full-scale value.

When  $t = 3T$ , the transfer function reaches approximately 95% of its full-scale value.

The internally fixed proportional gain is 1 and cannot be changed.

If  $T/TA$  is sufficiently large ( $T/TA > 10$ ), the transfer function has the following characteristic:

$$Y(t) = X \cdot (1 - e^{-t/T})$$

Constraint:  $t = n \cdot TA$

The discrete values are calculated according to the following algorithm:

$$Y_n = Y_{n-1} + \frac{TA}{T} \cdot (X_n - Y_{n-1})$$

$Y_n$  Value of Y in sampling interval n

$Y_{n-1}$  Value of Y in sampling interval n-1

$X_n$  Value of X in sampling interval n

##### Setting function active (S = 1)

When the setting function is active, the current setting value SVn is accepted at the output variable:

$$Y_n = SV_n$$

---

**Note**

The larger T/TA is, the smaller the amplitude change at Y from one sampling instant to the next. TA is the configured sampling time of the function block.

T is limited internally:  $T \geq TA$

---

### 1.3.21 INT (integrator)

#### Brief description

- Function block with integral action.
- Integrator functions:
  - Set initial value.
  - Adjustable integral time constant.
  - Adjustable limits.
  - For normal integrator operation, a positive limit value must be specified for LU and a negative limit value for LL.

#### Mode of operation

The change in output variable Y is proportional to input variable X and inversely proportional to the integral time constant TI.

Output Y of the integrator can be limited via the inputs LU and LL. If the output reaches one of the two limits, a signal is sent via the outputs QU or QL. If  $LL \geq Y$ , output  $Y = LL$ .

The discrete values (TA is the configured sampling time of the function block) are calculated according to the following algorithm:

$$Y_n = Y_{n-1} + \frac{TA}{TI} \cdot X_n$$

Y<sub>n</sub> Value of Y in sampling interval n

Y<sub>n-1</sub> Value of Y in sampling interval n-1

X<sub>n</sub> Value of X in sampling interval n

When S = 1, the output variable Y is set to the setting value SV. Two functions can be realized via S:

- Track integrator (Y = SV)

The binary input is S = 1 and the setting value SV is changed. If applicable, the output makes a jump to the setting value immediately after the setting operation.

- Set integrator to initial value SV

S is switched to 1. S is then set to 0, and the integrator starts from SV in the direction specified by the polarity of input variable X.

---

#### Note

TI is limited internally: TI >= TA

---

### 1.3.22 DIF (derivative action element)

#### Brief description

Function block with derivative action behavior.

#### Mode of operation

Output variable Y is proportional to the rate of change of input variable X multiplied by derivative time constant TD.

The discrete values are calculated according to the following algorithm:

$$Y_n = (X_n - X_{n-1}) \cdot \frac{TD}{TA}$$

Y<sub>n</sub> Value of Y in sampling interval n

Y<sub>n-1</sub> Value of Y in sampling interval n-1

X<sub>n</sub> Value of X in sampling interval n

---

#### Note

The bigger TD/TA, the bigger the amplitude change on Y from one sampling instant to the next. TA is the configured sampling time of the function block.

TD is limited internally to TD >= 0.

Caution: Overcontrol (saturation) !

---

### 1.3.23 LVM (double-sided limit monitor with hysteresis)

#### Brief description

- This BOOL-type function block monitors an input variable by comparing it with selectable reference variables.
- Application:
  - Monitoring setpoints, actual, and measured values.
  - Suppressing frequent switching (jitter).
- This function block provides a window discriminator function.

#### Mode of operation

This function block uses a transfer characteristic (see transfer characteristic) with hysteresis to calculate an internal intermediate value.

The intermediate value is compared with the interval limits and the result is output at outputs QU, QM, and QL.

The transfer characteristic is configured with the values for the mean value  $M$ , the interval limit  $L$ , and the hysteresis  $HY$ .

#### Transfer characteristic

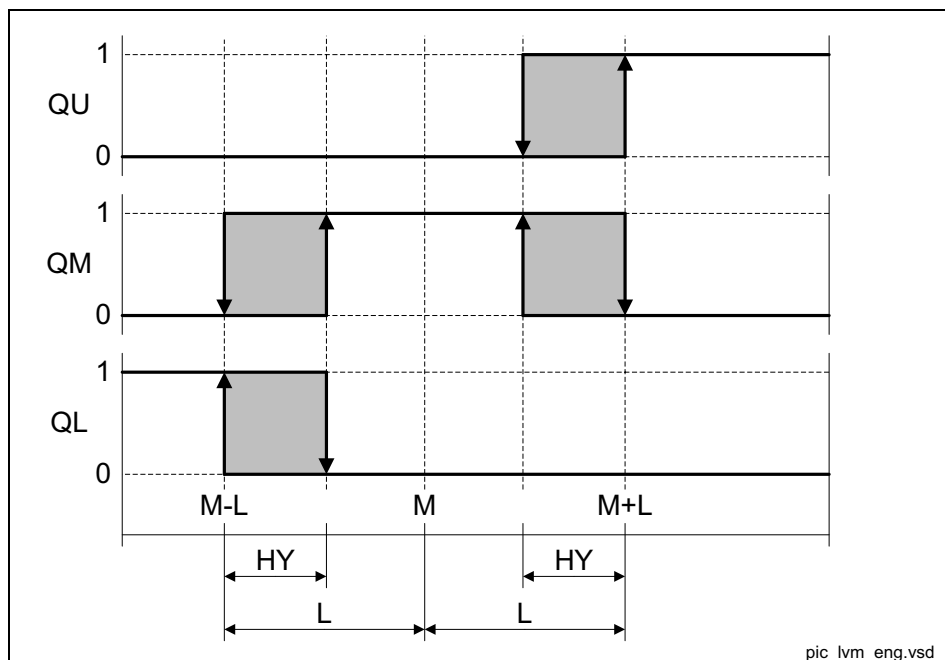


Fig. 1-11 LVM (double-sided limit monitor with hysteresis): Transfer characteristic

# Parameter

# 2

## Contents

2.1	Overview of parameters	2-54
2.2	List of parameters	2-63

## 2.1 Overview of parameters




### 2.1.1 Explanation of list of parameters

#### Basic structure of parameter descriptions

The data in the following example has been chosen at random. The table below contains all the information that can be included in a parameter description. Some of the information is optional.

The parameter list (See Chapter 2.2) is structured as follows:

----- **Start of example** -----

pxxxx[0...n]	<b>BICO: Full parameter name/short parameter name</b>			
Drive object (function module)	<b>Can be changed:</b> C1(x), C2(x), U, T <b>Data type:</b> Unsigned32 / Integer16	<b>Calculated:</b> CALC_MOD_REG <b>Dynamic index:</b> CDS, p0170	<b>Access level:</b> 2 <b>Function block diagram:</b> 2080 <b>Unit selection:</b> p0505	
	<b>P group:</b> Closed loop control <b>Not for motor type:</b> FEM	<b>Unit group:</b> 7_1 <b>Scaling:</b> p2000	<b>Expert list:</b> 1 <b>Factory setting:</b> 0.00 [Arms]	
<b>Description:</b>	<b>Min</b> 0.00 [Nm]	<b>Max</b> 10.00 [Nm]		
<b>Values:</b>	Text			
	0: Name and meaning of value 0 1: Name and meaning of value 1 2: Name and meaning of value 2 etc.			
<b>Recommendation:</b>	Text			
<b>Index:</b>	[0] = Name and meaning of index 0 [1] = Name and meaning of index 1 [2] = Name and meaning of index 2 etc.			
<b>Bit array:</b>	<b>Bit</b>	<b>Signal name</b>	<b>1 signal</b>	<b>0 signal</b>
	00	Name and meaning of bit 0	Yes	No
	01	Name and meaning of bit 1	Yes	No
	02	Name and meaning of bit 2 etc.	Yes	No
				<b>FP</b> 8010 - 8012
<b>Dependency:</b>	Text See also: pxxxx, rxxxx See also: Fxxxxx, Axxxxx			
<b>Danger:</b>	<b>Warning:</b>	<b>Caution:</b>	Safety notices with a warning triangle	
				
<b>Caution:</b>	<b>Notice:</b>	Safety notices without a warning triangle		
<b>Note:</b>	Information that might be useful.			

**pxxxx[0...n] Parameter number**

The parameter number is made up of a "p" or "r", followed by the parameter number and the index (optional).

Examples of number representation in the parameter list:

- p... Adjustable parameter (read and write parameter)
- r... Display parameters (read-only)
- p0918 Adjustable parameter 918
- p0099[0...3] Adjustable parameter 99, indices 0 to 3
- p1001[0...n] Adjustable parameter 1001, indices 0 to n (n = configurable)
- r0944 Display parameter 944

Other examples of notation in the documentation:

- p1070[1] Adjustable parameter 1070, index 1
- p2098[1].3 Adjustable parameter 2098, index 1 bit 3
- r0945[2](3) Display parameter 945, index 2 of drive object 3
- p0795.4 Adjustable parameter 795, bit 4

The following applies to adjustable parameters:

The parameter value "when shipped" is specified under "Factory setting" with the relevant unit in square parentheses. The value can be adjusted within the range defined by "Min" and "Max".

The term "linked parameterization" is used in cases where changes to adjustable parameters affect the settings of other parameters.

Linked parameterization can, for example, occur as a result of the following actions or parameters:

- Execution of macros  
p0015, p0700, p1000, p1500
- Setting PROFIBUS telegram (BICO interconnections)  
p0922
- Setting component lists  
p0230, p0300, p0301, p0400
- Automatic calculation and pre-assignment  
p0112, p0340, p0578, p3900
- Restoring factory settings  
p0970

The following applies to display parameters:

The fields "Min", "Max" and "Factory setting" are specified with a dash "-" and the relevant unit in square parentheses.

**Note:**

The parameter list can contain parameters that are not visible in the expert lists of the respective commissioning software (e.g. parameters for trace functions).

**BICO: Full parameter name/short parameter name**

The following abbreviations can appear in front of the parameter name:

- **BI:** Binector Input  
This parameter is used for selecting the source of a digital signal.
- **BO:** Binector Output  
This parameter is available as a digital signal for interconnection with other parameters.
- **CI:** Connector Input  
This parameter is used for selecting the source of an "analog" signal.
- **CO:** Connector Output  
This parameter is available as an "analog" signal for interconnection with other parameters.
- **CO/BO:** Connector/Binector Output  
This parameter is available as an "analog" and digital signal for interconnection with other parameters.

**Drive object (function module)**

A drive object (DO) is an independent, "self-contained" functional unit that has its own parameters and, in some cases, also faults and alarms.

When carrying out commissioning using the commissioning software, you can select/deselect additional functions and their parameters by activating/deactivating function modules accordingly.

The parameter list specifies the associated drive object and function module for each individual parameter.

A parameter can belong to a single, multiple, or all drive objects.

The following information relating to "Drive object" and "Function module" can be displayed under the parameter number:

Table 2-1 Data in the "Drive object (function module)" field

Drive object (function module)	Meaning
FBL object (FBL)	Drive object type for which the "Free function blocks" function module (FBL) can be activated (See Chapter 1.1.1).



**Can be changed**

The "-" sign indicates that the parameter can be changed in any object state and that the change will be effective immediately.

The information "C1(x), C2(x), T, U" ((x): optional) means that the parameter can only be changed in this drive unit state and that the change will not take effect until the state is exited. This can be a single state or multiple states.

The following states may be specified:

- C1(x) Device commissioning                      C1: **Commissioning 1**  
     Device commissioning is in progress (p0009 > 0).  
     Pulses cannot be enabled.  
     The parameter can only be changed when the device commissioning settings (p0009 > 0) are as follows:
  - C1: Can be changed for all settings p0009 > 0.
  - C1(x): Can only be changed for settings p0009 = x.
 A modified parameter value does not take effect until device commissioning mode is exited with p0009 = 0.
  
- C2(x) Drive object commissioning                      C2: **Commissioning 2**  
     Drive commissioning is in progress (p0009 = 0 and p0010 > 0).  
     Pulses cannot be enabled.  
     The parameter can only be changed when the drive commissioning settings (p0010 > 0) are as follows:
  - C2: Can be changed for all settings p0010 > 0.
  - C2(x): Can only be changed for settings p0010 = x.
 A modified parameter value does not take effect until drive commissioning mode is exited with p0010 = 0.
  
- U    Operation    U: **Run**  
     Pulses are enabled.
  
- T    Ready    T: **Ready to run**  
     The pulses are not enabled and the status "C1(x)" or "C2(x)" is not active.

---

**Note:**

Parameter p0009 is CU-specific (present on Control Unit).

Parameter p0010 is drive-specific (present for each drive object).

The operating state of the individual drive objects is displayed in r0002.

---

**Calculated**

This information is not relevant for the "Free function blocks" function.

### Access level

Specifies the access level required for displaying and changing the relevant parameter. The required access level can be set via p0003.

The system uses the following access levels:

1. Standard
2. Extended
3. Expert
4. Service  
parameters with this access level are password protected.
5. Macro (the parameter can only be changed via macro)

---

#### Note:

Parameter p0003 is CU-specific (present on Control Unit).

---

### Data type

The information on the data type can consist of the following two items (separated by a slash):

- First item  
Data type of the parameter.
- Second item (for binector or connector input only)  
Data type of the signal source to be interconnected (binector/connector output).

Parameters can have the following data types:

- I8        Integer8        8-bit integer
- I16      Integer16        16-bit integer
- I32      Integer32        32-bit integer
- U8        Unsigned8        8 bits without sign
- U16      Unsigned16       16 bits without sign
- U32      Unsigned32       32 bits without sign
- Float    FloatingPoint32   32-bit floating point number

Depending on the data type of the BICO input parameters (signal sink) and BICO output parameters (signal source), the following combinations are possible when BICO interconnections are established:

Table 2-2 Possible combinations of BICO interconnections

BICO output parameter	BICO input parameter			
	CI parameter			BI parameter
	Unsigned32 / Integer16	Unsigned32 / Integer32	Unsigned32 / FloatingPoint32	Unsigned32 / Binary
CO: Unsigned8	x	x	–	–
CO: Unsigned16	x	x	–	–
CO: Integer16	x	x	–	–
CO: Unsigned32	x	x	–	–
CO: Integer32	x	x	–	–
CO: FloatingPoint32	x	x	x <sup>1</sup>	–
BO: Unsigned8	–	–	–	x
BO: Unsigned16	–	–	–	x
BO: Integer16	–	–	–	x
BO: Unsigned32	–	–	–	x
BO: Integer32	–	–	–	x
BO: FloatingPoint32	–	–	–	–
Legend:	x: BICO interconnection permitted –: BICO interconnection not permitted			
1 Exception:	BICO input parameters with data type "Unsigned32 / FloatingPoint32" can also be interconnected with the following BICO output parameters although these are not of the "FloatingPoint32" data type: CO: r8850, CO: r8860, CO: r2050, CO: r2060			

### Dynamic index

This information is not relevant for the "Free function blocks" function.

The "Free function blocks" function does not support data sets.

### Function block diagram

The parameter is included in this function block diagram. The structure of the parameter function and its relationship with other parameters is shown in the specified function block diagram.

#### Example:

Function block diagram: 3060: Function block diagram number  
3060.3  
3: Signal path (optional)

**P group (refers only to access via BOP (Basic Operator Panel))**

Specifies the function group to which the parameter belongs. The required parameter group can be set via p0004.

---

**Note:**

Parameter p0004 is CU-specific (present on Control Unit).

---

**"Unit", "Unit group", and "Unit selection"**

This information is not relevant for the "Free function blocks" function.

The "Free function blocks" function does not support "Unit group" or "Unit selection".

**Parameter values**

Min	Minimum value of the parameter [unit]
Max	Maximum value of the parameter [unit]
Factory setting	Value when shipped [unit]

A different value may be displayed for certain parameters (e.g.p1800) at the initial commissioning stage.  
Reason:  
The setting of these parameters is determined by the operating environment of the Control Unit (e.g.depending on converter type, macro, power unit).

---

**Note:**

For SINAMICS G150/G130/S150, the macros and their settings are provided in the following documentation:

References: /BAx/    x = 1, 2, 3  
SINAMICS G150/G130/S150 Operating Instructions

---

**Scaling**

Specification of the reference variable with which a signal value is automatically converted for a BICO interconnection.

The following reference variables are possible:

- p2000 ... p2007: Reference speed, reference voltage, etc.
- TEMP: 100 °C = 100 %
- PERCENT: 1.0 = 100 %
- 4000H: 4000 hex = 100 %

**Description**

Explanation of the function of a parameter.

**Values**

Lists the possible values of a parameter.

**Recommendation**

Information on recommended settings.

**Index**

The name and meaning of each individual index is specified for indexed parameters.

The following applies to the values (Min, Max, Factory setting) of indexed adjustable parameters:

- Min, Max:

The adjustment range and unit apply to all indices.

- Factory setting:

When all indices have the same factory setting, index 0 is specified with the unit to represent all indices.

When the indices have different factory settings, they are all listed individually with the unit.

**Bit array**

For parameters with bit arrays, the following information is provided about each bit:

- Bit number and signal name
- Meaning with signal states 0 and 1
- Function block diagram (optional)

The signal is shown in this function block diagram.

**Dependency**

Conditions that must be fulfilled in connection with this parameter. Also includes special effects that can occur between this parameter and others.

See also: List of other relevant parameters to be considered.

## Safety notices

Important information that must be observed to avoid the risk of physical injury or material damage.

Information that must be observed to avoid any problems.

Information that the user or operator may find useful.

### **Danger**

The description of this safety notice can be found at the beginning of this manual (see **Safety Notices**).



### **Warning**

The description of this safety notice can be found at the beginning of this manual (see **Safety Notices**).



### **Caution**

The description of this safety notice can be found at the beginning of this manual (see **Safety Notices**).



### **Caution**

The description of this safety notice can be found at the beginning of this manual (see **Safety Notices**).

### **Notice**

The description of this safety notice can be found at the beginning of this manual (see **Safety Notices**).

### **Note**

Information that the user or operator may find useful.

## 2.2 List of parameters

Product: SINAMICS FBLOCKS, Version: 4301400, Language: eng  
Objects: All objects

<b>p20000[0...9]</b>	<b>Run-time group property / RTG property</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> -
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9003	<b>Factory setting</b> 0
<b>Description:</b>	<p>Allocates properties to run-time groups 0 to 9.</p> <p>This property comprises the sampling time and for p20000[x] = 9003, the instant of the call within the sampling time. The index x of p20000 corresponds to the number of the run-time group: p20000[0] is used to set the property of the run-time group 0</p> <p>...</p> <p>p20000[9] is used to set the property of the run-time group 9</p> <p>p20000[x] = 0 Run-time group is not calculated.</p> <p>p20000[x] = 1 Free run-time grp T_sample = 1 * r20002</p> <p>p20000[x] = 2 Free run-time grp T_sample = 2 * r20002</p> <p>p20000[x] = 3 Free run-time grp T_sample = 3 * r20002</p> <p>p20000[x] = 4 Free run-time grp T_sample = 4 * r20002</p> <p>...</p> <p>p20000[x] = 255 Free run-time grp T_sample = 255 * r20002</p> <p>p20000[x] = 256 Free run-time grp T_sample = 256 * r20002</p> <p>p20000[x] = 1001 Free run-time group T_sample = 1 * r20003</p> <p>p20000[x] = 1002 Free run-time group T_sample = 2 * r20003</p> <p>p20000[x] = 1003 Free run-time group T_sample = 3 * r20003</p> <p>p20000[x] = 1004 Free run-time group T_sample = 4 * r20003</p> <p>p20000[x] = 1005 Free run-time group T_sample = 5 * r20003</p> <p>p20000[x] = 1006 Free run-time group T_sample = 6 * r20003</p> <p>p20000[x] = 1008 Free run-time group T_sample = 8 * r20003</p> <p>p20000[x] = 1010 Free run-time group T_sample = 10 * r20003</p> <p>p20000[x] = 1012 Free run-time group T_sample = 12 * r20003</p> <p>p20000[x] = 1016 Free run-time group T_sample = 16 * r20003</p> <p>p20000[x] = 1020 Free run-time group T_sample = 20 * r20003</p> <p>p20000[x] = 1024 Free run-time group T_sample = 24 * r20003</p> <p>p20000[x] = 1032 Free run-time group T_sample = 32 * r20003</p> <p>p20000[x] = 1040 Free run-time group T_sample = 40 * r20003</p> <p>p20000[x] = 1048 Free run-time group T_sample = 48 * r20003</p> <p>p20000[x] = 1064 Free run-time group T_sample = 64 * r20003</p> <p>p20000[x] = 1096 Free run-time group T_sample = 96 * r20003</p> <p>p20000[x] = 9003 Fixed run-time group "calculate before setpoint channel" (only VECTOR, SERVO)</p>		
<b>Value:</b>	<p>0: Do not calculate</p> <p>1: Sampling time 1 * r20002</p> <p>2: Sampling time 2 * r20002</p> <p>3: Sampling time 3 * r20002</p> <p>4: Sampling time 4 * r20002</p> <p>5: Sampling time 5 * r20002</p> <p>6: Sampling time 6 * r20002</p> <p>7: Sampling time 7 * r20002</p> <p>8: Sampling time 8 * r20002</p> <p>9: Sampling time 9 * r20002</p> <p>10: Sampling time 10 * r20002</p>		

List of parameters

---

11:	Sampling time 11 *	r20002
12:	Sampling time 12 *	r20002
13:	Sampling time 13 *	r20002
14:	Sampling time 14 *	r20002
15:	Sampling time 15 *	r20002
16:	Sampling time 16 *	r20002
17:	Sampling time 17 *	r20002
18:	Sampling time 18 *	r20002
19:	Sampling time 19 *	r20002
20:	Sampling time 20 *	r20002
21:	Sampling time 21 *	r20002
22:	Sampling time 22 *	r20002
23:	Sampling time 23 *	r20002
24:	Sampling time 24 *	r20002
25:	Sampling time 25 *	r20002
26:	Sampling time 26 *	r20002
27:	Sampling time 27 *	r20002
28:	Sampling time 28 *	r20002
29:	Sampling time 29 *	r20002
30:	Sampling time 30 *	r20002
31:	Sampling time 31 *	r20002
32:	Sampling time 32 *	r20002
33:	Sampling time 33 *	r20002
34:	Sampling time 34 *	r20002
35:	Sampling time 35 *	r20002
36:	Sampling time 36 *	r20002
37:	Sampling time 37 *	r20002
38:	Sampling time 38 *	r20002
39:	Sampling time 39 *	r20002
40:	Sampling time 40 *	r20002
41:	Sampling time 41 *	r20002
42:	Sampling time 42 *	r20002
43:	Sampling time 43 *	r20002
44:	Sampling time 44 *	r20002
45:	Sampling time 45 *	r20002
46:	Sampling time 46 *	r20002
47:	Sampling time 47 *	r20002
48:	Sampling time 48 *	r20002
49:	Sampling time 49 *	r20002
50:	Sampling time 50 *	r20002
51:	Sampling time 51 *	r20002
52:	Sampling time 52 *	r20002
53:	Sampling time 53 *	r20002
54:	Sampling time 54 *	r20002
55:	Sampling time 55 *	r20002
56:	Sampling time 56 *	r20002
57:	Sampling time 57 *	r20002
58:	Sampling time 58 *	r20002
59:	Sampling time 59 *	r20002
60:	Sampling time 60 *	r20002
61:	Sampling time 61 *	r20002
62:	Sampling time 62 *	r20002
63:	Sampling time 63 *	r20002
64:	Sampling time 64 *	r20002
65:	Sampling time 65 *	r20002
66:	Sampling time 66 *	r20002
67:	Sampling time 67 *	r20002
68:	Sampling time 68 *	r20002
69:	Sampling time 69 *	r20002
70:	Sampling time 70 *	r20002
71:	Sampling time 71 *	r20002
72:	Sampling time 72 *	r20002
73:	Sampling time 73 *	r20002
74:	Sampling time 74 *	r20002



75: Sampling time 75 \* r20002  
76: Sampling time 76 \* r20002  
77: Sampling time 77 \* r20002  
78: Sampling time 78 \* r20002  
79: Sampling time 79 \* r20002  
80: Sampling time 80 \* r20002  
81: Sampling time 81 \* r20002  
82: Sampling time 82 \* r20002  
83: Sampling time 83 \* r20002  
84: Sampling time 84 \* r20002  
85: Sampling time 85 \* r20002  
86: Sampling time 86 \* r20002  
87: Sampling time 87 \* r20002  
88: Sampling time 88 \* r20002  
89: Sampling time 89 \* r20002  
90: Sampling time 90 \* r20002  
91: Sampling time 91 \* r20002  
92: Sampling time 92 \* r20002  
93: Sampling time 93 \* r20002  
94: Sampling time 94 \* r20002  
95: Sampling time 95 \* r20002  
96: Sampling time 96 \* r20002  
97: Sampling time 97 \* r20002  
98: Sampling time 98 \* r20002  
99: Sampling time 99 \* r20002  
100: Sampling time 100 \* r20002  
101: Sampling time 101 \* r20002  
102: Sampling time 102 \* r20002  
103: Sampling time 103 \* r20002  
104: Sampling time 104 \* r20002  
105: Sampling time 105 \* r20002  
106: Sampling time 106 \* r20002  
107: Sampling time 107 \* r20002  
108: Sampling time 108 \* r20002  
109: Sampling time 109 \* r20002  
110: Sampling time 110 \* r20002  
111: Sampling time 111 \* r20002  
112: Sampling time 112 \* r20002  
113: Sampling time 113 \* r20002  
114: Sampling time 114 \* r20002  
115: Sampling time 115 \* r20002  
116: Sampling time 116 \* r20002  
117: Sampling time 117 \* r20002  
118: Sampling time 118 \* r20002  
119: Sampling time 119 \* r20002  
120: Sampling time 120 \* r20002  
121: Sampling time 121 \* r20002  
122: Sampling time 122 \* r20002  
123: Sampling time 123 \* r20002  
124: Sampling time 124 \* r20002  
125: Sampling time 125 \* r20002  
126: Sampling time 126 \* r20002  
127: Sampling time 127 \* r20002  
128: Sampling time 128 \* r20002  
129: Sampling time 129 \* r20002  
130: Sampling time 130 \* r20002  
131: Sampling time 131 \* r20002  
132: Sampling time 132 \* r20002  
133: Sampling time 133 \* r20002  
134: Sampling time 134 \* r20002  
135: Sampling time 135 \* r20002  
136: Sampling time 136 \* r20002  
137: Sampling time 137 \* r20002  
138: Sampling time 138 \* r20002

List of parameters

---

139:	Sampling time	139 *	r20002
140:	Sampling time	140 *	r20002
141:	Sampling time	141 *	r20002
142:	Sampling time	142 *	r20002
143:	Sampling time	143 *	r20002
144:	Sampling time	144 *	r20002
145:	Sampling time	145 *	r20002
146:	Sampling time	146 *	r20002
147:	Sampling time	147 *	r20002
148:	Sampling time	148 *	r20002
149:	Sampling time	149 *	r20002
150:	Sampling time	150 *	r20002
151:	Sampling time	151 *	r20002
152:	Sampling time	152 *	r20002
153:	Sampling time	153 *	r20002
154:	Sampling time	154 *	r20002
155:	Sampling time	155 *	r20002
156:	Sampling time	156 *	r20002
157:	Sampling time	157 *	r20002
158:	Sampling time	158 *	r20002
159:	Sampling time	159 *	r20002
160:	Sampling time	160 *	r20002
161:	Sampling time	161 *	r20002
162:	Sampling time	162 *	r20002
163:	Sampling time	163 *	r20002
164:	Sampling time	164 *	r20002
165:	Sampling time	165 *	r20002
166:	Sampling time	166 *	r20002
167:	Sampling time	167 *	r20002
168:	Sampling time	168 *	r20002
169:	Sampling time	169 *	r20002
170:	Sampling time	170 *	r20002
171:	Sampling time	171 *	r20002
172:	Sampling time	172 *	r20002
173:	Sampling time	173 *	r20002
174:	Sampling time	174 *	r20002
175:	Sampling time	175 *	r20002
176:	Sampling time	176 *	r20002
177:	Sampling time	177 *	r20002
178:	Sampling time	178 *	r20002
179:	Sampling time	179 *	r20002
180:	Sampling time	180 *	r20002
181:	Sampling time	181 *	r20002
182:	Sampling time	182 *	r20002
183:	Sampling time	183 *	r20002
184:	Sampling time	184 *	r20002
185:	Sampling time	185 *	r20002
186:	Sampling time	186 *	r20002
187:	Sampling time	187 *	r20002
188:	Sampling time	188 *	r20002
189:	Sampling time	189 *	r20002
190:	Sampling time	190 *	r20002
191:	Sampling time	191 *	r20002
192:	Sampling time	192 *	r20002
193:	Sampling time	193 *	r20002
194:	Sampling time	194 *	r20002
195:	Sampling time	195 *	r20002
196:	Sampling time	196 *	r20002
197:	Sampling time	197 *	r20002
198:	Sampling time	198 *	r20002
199:	Sampling time	199 *	r20002
200:	Sampling time	200 *	r20002
201:	Sampling time	201 *	r20002
202:	Sampling time	202 *	r20002

203: Sampling time 203 \* r20002  
204: Sampling time 204 \* r20002  
205: Sampling time 205 \* r20002  
206: Sampling time 206 \* r20002  
207: Sampling time 207 \* r20002  
208: Sampling time 208 \* r20002  
209: Sampling time 209 \* r20002  
210: Sampling time 210 \* r20002  
211: Sampling time 211 \* r20002  
212: Sampling time 212 \* r20002  
213: Sampling time 213 \* r20002  
214: Sampling time 214 \* r20002  
215: Sampling time 215 \* r20002  
216: Sampling time 216 \* r20002  
217: Sampling time 217 \* r20002  
218: Sampling time 218 \* r20002  
219: Sampling time 219 \* r20002  
220: Sampling time 220 \* r20002  
221: Sampling time 221 \* r20002  
222: Sampling time 222 \* r20002  
223: Sampling time 223 \* r20002  
224: Sampling time 224 \* r20002  
225: Sampling time 225 \* r20002  
226: Sampling time 226 \* r20002  
227: Sampling time 227 \* r20002  
228: Sampling time 228 \* r20002  
229: Sampling time 229 \* r20002  
230: Sampling time 230 \* r20002  
231: Sampling time 231 \* r20002  
232: Sampling time 232 \* r20002  
233: Sampling time 233 \* r20002  
234: Sampling time 234 \* r20002  
235: Sampling time 235 \* r20002  
236: Sampling time 236 \* r20002  
237: Sampling time 237 \* r20002  
238: Sampling time 238 \* r20002  
239: Sampling time 239 \* r20002  
240: Sampling time 240 \* r20002  
241: Sampling time 241 \* r20002  
242: Sampling time 242 \* r20002  
243: Sampling time 243 \* r20002  
244: Sampling time 244 \* r20002  
245: Sampling time 245 \* r20002  
246: Sampling time 246 \* r20002  
247: Sampling time 247 \* r20002  
248: Sampling time 248 \* r20002  
249: Sampling time 249 \* r20002  
250: Sampling time 250 \* r20002  
251: Sampling time 251 \* r20002  
252: Sampling time 252 \* r20002  
253: Sampling time 253 \* r20002  
254: Sampling time 254 \* r20002  
255: Sampling time 255 \* r20002  
256: Sampling time 256 \* r20002  
1001: Sampling time 1 \* r20003  
1002: Sampling time 2 \* r20003  
1003: Sampling time 3 \* r20003  
1004: Sampling time 4 \* r20003  
1005: Sampling time 5 \* r20003  
1006: Sampling time 6 \* r20003  
1008: Sampling time 8 \* r20003  
1010: Sampling time 10 \* r20003  
1012: Sampling time 12 \* r20003  
1016: Sampling time 16 \* r20003

1020: Sampling time 20 \* r20003  
 1024: Sampling time 24 \* r20003  
 1032: Sampling time 32 \* r20003  
 1040: Sampling time 40 \* r20003  
 1048: Sampling time 48 \* r20003  
 1064: Sampling time 64 \* r20003  
 1080: Sampling time 80 \* r20003  
 1096: Sampling time 96 \* r20003  
 9003: Before setp chann

**Index:**  
 [0] = Run-time group 0  
 [1] = Run-time group 1  
 [2] = Run-time group 2  
 [3] = Run-time group 3  
 [4] = Run-time group 4  
 [5] = Run-time group 5  
 [6] = Run-time group 6  
 [7] = Run-time group 7  
 [8] = Run-time group 8  
 [9] = Run-time group 9

**Dependency:** Refer to: r20008

**Caution:** The assignment of the properties of the run-time groups should not be changed on drives in operation as this could result in discontinuous signal transitions depending on the blocks used. At the 1st arithmetic cycle after the change, the respective internal initialization value is present at the block connections and in each subsequent cycle the calculated value is then present.

**Note:** Re value = 1...256:  
 This value can only be set if, for sampling time T<sub>sample</sub> of this run-time group, the following applies: 1 ms <= T<sub>sample</sub> <= r20003.  
 Re value = 9003:  
 The fixed run-time groups p20000[x] = 9003 log on with the sampling time of the setpoint channel, although the sampling time must be at least 1 ms. If, as a result of this limit, the actual sampling time deviates from the sampling time of the setpoint channel p0115[3], alarm A20103 is output. Another run-time group with a sampling time >= 1 ms should be selected. "Calculate before setpoint channel" means before function diagrams 3010, 3020, 3030, 3040, etc. are calculated, if the setpoint channel is activated (p0108.8 = 1). If, e.g. for SERVO, a setpoint channel has not been configured (p0108.8 = 0), then the calculation is made before function diagram 3095.

---

**r20001[0...9] Run-time group sampling time / RTG sampling time**

All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> -
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	- [ms]	- [ms]	- [ms]

**Description:** Displays the current sampling time of run-time group 0 to 9.

**Index:**  
 [0] = Run-time group 0  
 [1] = Run-time group 1  
 [2] = Run-time group 2  
 [3] = Run-time group 3  
 [4] = Run-time group 4  
 [5] = Run-time group 5  
 [6] = Run-time group 6  
 [7] = Run-time group 7  
 [8] = Run-time group 8  
 [9] = Run-time group 9

<b>r20002</b>	<b>Basis sampling time, hardware / Basis samp time HW</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [ms]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [ms]	<b>Access level:</b> 1 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [ms]
<b>Description:</b>	Displays the lowest sampling time effective at this drive object for values 1 to 256 of p20000. $T\_sample = p20000 * r20002$		
<b>r20003</b>	<b>Basis sampling time, software / Basis samp time SW</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [ms]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [ms]	<b>Access level:</b> 1 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [ms]
<b>Description:</b>	Displays the sampling time as factor effective on this drive object for values 1001 to 1096 of p20000. $T\_sample = (p20000 - 1000) * r20003$		
<b>r20005[0...9]</b>	<b>Average computing time load of the run-time groups / Comp_load RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [%]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [%]	<b>Access level:</b> 3 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [%]
<b>Description:</b>	Share of the average computing time load which the FBLOCKS run-time group contributes to the overall computing time load for the drive unit (r9976).		
<b>Index:</b>	[0] = Run-time group 0 [1] = Run-time group 1 [2] = Run-time group 2 [3] = Run-time group 3 [4] = Run-time group 4 [5] = Run-time group 5 [6] = Run-time group 6 [7] = Run-time group 7 [8] = Run-time group 8 [9] = Run-time group 9		
<b>Note:</b>	The run-time group to be measured has to be logged on ( $p20000[x] > 0$ ). The value for the computation time load is calculated in the drive unit using the project loaded. As such, the r20005[x] values are not available in the expert list in SCOUT/STARTER offline mode.		
<b>r20008[0...12]</b>	<b>Hardware sampling times available / HW t_samp</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [ms]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [ms]	<b>Access level:</b> 3 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [ms]
<b>Description:</b>	Displays the assignment of the available hardware sampling times of the drive unit. The term "hardware sampling times" refers to those r20002 sampling times that are formed as a multiple of the basic sampling time and always $< r20003$ .		
<b>Dependency:</b>	Refer to: p20000		

- Notice:** For internal purposes, the drive unit always requires at least two (or several, depending on the parameterization of p0115 of the drive objects) free hardware sampling times. This means the current number of hardware sampling times that are still free can be read out in r7903.
- If r7903=0, no additional sampling time that differs from r20008[0...12] can be provided from the Control Unit. If, when selecting in this state, a run-time group with a sampling time < r20003 (p20000 <= 255) is to be set in p20000, only run-time groups whose sampling time is already provided in r20008[0...12] can be selected.
- Note:** The 13 different sampling times available are displayed in r20008[0...12].
- If the value of r20008[0...12] is not equal to 0, then it specifies the sampling time in ms.
- A sampling time that is provided can be simultaneously used by system functions, several FBLOCKS run-time groups, and several DCC run-time groups.
- If the value of r20008[0...12] = 0, then this sampling time can still be freely assigned. It should be noted that the basic system, depending on the selected basic sampling times p0115[0], requires at least two (sometimes several) freely assignable hardware sampling times for internal functions. The number of hardware sampling times that can still be freely assigned can be read out in r7903.
- r20008[11] = 99999.00000 --> Hardware sampling time is not supported.  
r20008[12] = 99999.00000 --> Hardware sampling time is not supported.
- The sampling time of run-time groups that have been assigned to the PROFIBUS run-time groups (p20000 = 4000 ... 4004) is not displayed in r20008. For this sampling time, one of the internally and permanently assigned hardware sampling times is used.

---

<b>p20020</b>	<b>Computing time measurement run-time group / t_meas RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> U, T	<b>Calculated:</b> -	<b>Access level:</b> 4
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> -
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9	0

**Description:** Only for internal Siemens service purposes.

---

<b>p20022</b>	<b>Computing time measurement, duration / t_meas duration</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> U, T	<b>Calculated:</b> -	<b>Access level:</b> 4
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> -
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	60 [s]	4294967295 [s]	60 [s]

**Description:** Only for internal Siemens service purposes.

---

<b>r20024[0...9]</b>	<b>Computing time, minimum value / t_comp min.</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 4
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> -
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	- [µs]	- [µs]	- [µs]

**Description:** Only for internal Siemens service purposes.

**Index:**

- [0] = Run-time group 0
- [1] = Run-time group 1
- [2] = Run-time group 2
- [3] = Run-time group 3
- [4] = Run-time group 4
- [5] = Run-time group 5
- [6] = Run-time group 6
- [7] = Run-time group 7
- [8] = Run-time group 8
- [9] = Run-time group 9

<b>r20025[0...9]</b>	<b>Computing time, average value / t_comp average</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [µs]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [µs]	<b>Access level:</b> 4 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [µs]
<b>Description:</b>	Only for internal Siemens service purposes.		
<b>Index:</b>	[0] = Run-time group 0 [1] = Run-time group 1 [2] = Run-time group 2 [3] = Run-time group 3 [4] = Run-time group 4 [5] = Run-time group 5 [6] = Run-time group 6 [7] = Run-time group 7 [8] = Run-time group 8 [9] = Run-time group 9		
<b>r20026[0...9]</b>	<b>Computing time, maximum value / t_comp max.</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> - [µs]	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> - [µs]	<b>Access level:</b> 4 <b>Func. diagram:</b> - <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> - [µs]
<b>Description:</b>	Only for internal Siemens service purposes.		
<b>Index:</b>	[0] = Run-time group 0 [1] = Run-time group 1 [2] = Run-time group 2 [3] = Run-time group 3 [4] = Run-time group 4 [5] = Run-time group 5 [6] = Run-time group 6 [7] = Run-time group 7 [8] = Run-time group 8 [9] = Run-time group 9		
<b>p20030[0...3]</b>	<b>BI: AND 0 inputs / AND 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7210 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 0 of the AND function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20031</b>	<b>BO: AND 0 output Q / AND 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7210 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 0 of the AND function block.		
<b>p20032</b>	<b>AND 0 run-time group / AND 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7210 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AND 0 of the AND function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20033</b>	<b>AND 0 run sequence / AND 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7210 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 10
<b>Description:</b>	Setting parameter for the run sequence of instance AND 0 within the run-time group set in p20032.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20034[0...3]</b>	<b>BI: AND 1 inputs / AND 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7210 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 1 of the AND function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		



---

<b>r20035</b>	<b>BO: AND 1 output Q / AND 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 1 of the AND function block.		

---

<b>p20036</b>	<b>AND 1 run-time group / AND 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AND 1 of the AND function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

---

<b>p20037</b>	<b>AND 1 run sequence / AND 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	20
<b>Description:</b>	Setting parameter for the run sequence of instance AND 1 within the run-time group set in p20036.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

---

<b>p20038[0...3]</b>	<b>BI: AND 2 inputs / AND 2 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 2 of the AND function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20039</b>	<b>BO: AND 2 output Q / AND 2 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 2 of the AND function block.		
<b>p20040</b>	<b>AND 2 run-time group / AND 2 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AND 2 of the AND function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20041</b>	<b>AND 2 run sequence / AND 2 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	30
<b>Description:</b>	Setting parameter for the run sequence of instance AND 2 within the run-time group set in p20040.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20042[0...3]</b>	<b>BI: AND 3 inputs / AND 3 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 3 of the AND function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

---

<b>r20043</b>	<b>BO: AND 3 output Q / AND 3 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 3 of the AND function block.		

---

<b>p20044</b>	<b>AND 3 run-time group / AND 3 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AND 3 of the AND function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

---

<b>p20045</b>	<b>AND 3 run sequence / AND 3 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7210
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	40
<b>Description:</b>	Setting parameter for the run sequence of instance AND 3 within the run-time group set in p20044.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

---

<b>p20046[0...3]</b>	<b>BI: OR 0 inputs / OR 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7212
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 0 of the OR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20047</b>	<b>BO: OR 0 output Q / OR 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q = I0   I1   I2   I3 of instance OR 0 of the OR function block.		
<b>p20048</b>	<b>OR 0 run-time group / OR 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance OR 0 of the OR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20049</b>	<b>OR 0 run sequence / OR 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 60
<b>Description:</b>	Setting parameter for the run sequence of instance OR 0 within the run-time group set in p20048.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20050[0...3]</b>	<b>BI: OR 1 inputs / OR 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 1 of the OR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20051</b>	<b>BO: OR 1 output Q / OR 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q = I0   I1   I2   I3 of instance OR 1 of the OR function block.		
<b>p20052</b>	<b>OR 1 run-time group / OR 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance OR 1 of the OR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20053</b>	<b>OR 1 run sequence / OR 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 70
<b>Description:</b>	Setting parameter for the run sequence of instance OR 1 within the run-time group set in p20052.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20054[0...3]</b>	<b>BI: OR 2 inputs / OR 2 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 2 of the OR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20055</b>	<b>BO: OR 2 output Q / OR 2 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q = I0   I1   I2   I3 of instance OR 2 of the OR function block.		
<b>p20056</b>	<b>OR 2 run-time group / OR 2 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance OR 2 of the OR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20057</b>	<b>OR 2 run sequence / OR 2 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 80
<b>Description:</b>	Setting parameter for the run sequence of instance OR 2 within the run-time group set in p20056.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20058[0...3]</b>	<b>BI: OR 3 inputs / OR 3 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 3 of the OR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20059</b>	<b>BO: OR 3 output Q / OR 3 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q = I0   I1   I2   I3 of instance OR 3 of the OR function block.		
<b>p20060</b>	<b>OR 3 run-time group / OR 3 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance OR 3 of the OR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20061</b>	<b>OR 3 run sequence / OR 3 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7212 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 90
<b>Description:</b>	Setting parameter for the run sequence of instance OR 3 within the run-time group set in p20060.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20062[0...3]</b>	<b>BI: XOR 0 inputs / XOR 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7214 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 0 of the XOR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20063</b>	<b>BO: XOR 0 output Q / XOR 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7214 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for binary quantity Q of instance XOR 0 of the XOR function block.		
<b>p20064</b>	<b>XOR 0 run-time group / XOR 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7214 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance XOR 0 of the XOR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20065</b>	<b>XOR 0 run sequence / XOR 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7214 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 110
<b>Description:</b>	Setting parameter for the run sequence of instance XOR 0 within the run-time group set in p20064.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20066[0...3]</b>	<b>BI: XOR 1 inputs / XOR 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7214 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 1 of the XOR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		



<b>r20067</b>	<b>BO: XOR 1 output Q / XOR 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q of instance XOR 1 of the XOR function block.		
<b>p20068</b>	<b>XOR 1 run-time group / XOR 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance XOR 1 of the XOR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20069</b>	<b>XOR 1 run sequence / XOR 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	120
<b>Description:</b>	Setting parameter for the run sequence of instance XOR 1 within the run-time group set in p20068.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20070[0...3]</b>	<b>BI: XOR 2 inputs / XOR 2 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 2 of the XOR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20071</b>	<b>BO: XOR 2 output Q / XOR 2 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q of instance XOR 2 of the XOR function block.		
<b>p20072</b>	<b>XOR 2 run-time group / XOR 2 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance XOR 2 of the XOR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20073</b>	<b>XOR 2 run sequence / XOR 2 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	130
<b>Description:</b>	Setting parameter for the run sequence of instance XOR 2 within the run-time group set in p20072.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20074[0...3]</b>	<b>BI: XOR 3 inputs / XOR 3 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 3 of the XOR function block.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1 [2] = Input I2 [3] = Input I3		

<b>r20075</b>	<b>BO: XOR 3 output Q / XOR 3 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for binary quantity Q of instance XOR 3 of the XOR function block.		
<b>p20076</b>	<b>XOR 3 run-time group / XOR 3 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance XOR 3 of the XOR function block is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20077</b>	<b>XOR 3 run sequence / XOR 3 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7214
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	140
<b>Description:</b>	Setting parameter for the run sequence of instance XOR 3 within the run-time group set in p20076.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20078</b>	<b>BI: NOT 0 input I / NOT 0 input I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7216
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity I of instance NOT 0 of the inverter.		

<b>r20079</b>	<b>BO: NOT 0 inverted output / NOT 0 inv output</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the inverted output of instance NOT 0 of the inverter.		
<b>p20080</b>	<b>NOT 0 run-time group / NOT 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NOT 0 of the inverter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20081</b>	<b>NOT 0 run sequence / NOT 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 160
<b>Description:</b>	Setting parameter for the run sequence of instance NOT 0 within the run-time group set in p20080.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20082</b>	<b>BI: NOT 1 input I / NOT 1 input I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity I of instance NOT 1 of the inverter.		

<b>r20083</b>	<b>BO: NOT 1 inverted output / NOT 1 inv output</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the inverted output of instance NOT 1 of the inverter.		
<b>p20084</b>	<b>NOT 1 run-time group / NOT 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NOT 1 of the inverter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20085</b>	<b>NOT 1 run sequence / NOT 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 170
<b>Description:</b>	Setting parameter for the run sequence of instance NOT 1 within the run-time group set in p20084.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20086</b>	<b>BI: NOT 2 input I / NOT 2 input I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity I of instance NOT 2 of the inverter.		

<b>r20087</b>	<b>BO: NOT 2 inverted output / NOT 2 inv output</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the inverted output of instance NOT 2 of the inverter.		
<b>p20088</b>	<b>NOT 2 run-time group / NOT 2 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NOT 2 of the inverter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20089</b>	<b>NOT 2 run sequence / NOT 2 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 180
<b>Description:</b>	Setting parameter for the run sequence of instance NOT 2 within the run-time group set in p20088.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20090</b>	<b>BI: NOT 3 input I / NOT 3 input I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity I of instance NOT 3 of the inverter.		

<b>r20091</b>	<b>BO: NOT 3 inverted output / NOT 3 inv output</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the inverted output of instance NOT 3 of the inverter.		
<b>p20092</b>	<b>NOT 3 run-time group / NOT 3 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NOT 3 of the inverter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20093</b>	<b>NOT 3 run sequence / NOT 3 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7216 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 190
<b>Description:</b>	Setting parameter for the run sequence of instance NOT 3 within the run-time group set in p20092.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20094[0...3]</b>	<b>CI: ADD 0 inputs / ADD 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities X0, X1, X2, X3 of instance ADD 0 of the adder.		
<b>Index:</b>	[0] = Input X0 [1] = Input X1 [2] = Input X2 [3] = Input X3		

<b>r20095</b>	<b>CO: ADD 0 output Y / ADD 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7220
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output quantity $Y = X0 + X1 + X2 + X3$ of instance ADD 0 of the adder.		
<b>p20096</b>	<b>ADD 0 run-time group / ADD 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7220
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance ADD 0 of the adder is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20097</b>	<b>ADD 0 run sequence / ADD 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7220
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	210
<b>Description:</b>	Setting parameter for the run sequence of instance ADD 0 within the run-time group set in p20096.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20098[0...3]</b>	<b>CI: ADD 1 inputs / ADD 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7220
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities X0, X1, X2, X3 of instance ADD 1 of the adder.		
<b>Index:</b>	[0] = Input X0 [1] = Input X1 [2] = Input X2 [3] = Input X3		



<b>r20099</b>	<b>CO: ADD 1 output Y / ADD 1 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity $Y = X0 + X1 + X2 + X3$ of instance ADD 1 of the adder.		
<b>p20100</b>	<b>ADD 1 run-time group / ADD 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance ADD 1 of the adder is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20101</b>	<b>ADD 1 run sequence / ADD 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 220
<b>Description:</b>	Setting parameter for the run sequence of instance ADD 1 within the run-time group set in p20100.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20102[0...1]</b>	<b>CI: SUB 0 inputs / SUB 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of minuend X1 and subtrahend X2 of instance SUB 0 of the subtractor.		
<b>Index:</b>	[0] = Minuend X1 [1] = Subtrahend X2		

<b>p20103</b>	<b>CO: SUB 0 difference Y / SUB 0 difference Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the difference $Y = X1 - X2$ of instance SUB 0 of the subtractor.		
<b>p20104</b>	<b>SUB 0 run-time group / SUB 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance SUB 0 of the subtractor is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20105</b>	<b>SUB 0 run sequence / SUB 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 240
<b>Description:</b>	Setting parameter for the run sequence of instance SUB 0 within the run-time group set in p20104.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20106[0...1]</b>	<b>CI: SUB 1 inputs / SUB 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of minuend X1 and subtrahend X2 of instance SUB 1 of the subtractor.		
<b>Index:</b>	[0] = Minuend X1 [1] = Subtrahend X2		

<b>r20107</b>	<b>CO: SUB 1 difference Y / SUB 1 difference Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the difference $Y = X1 - X2$ of instance SUB 1 of the subtractor.		
<b>p20108</b>	<b>SUB 1 run-time group / SUB 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance SUB 1 of the subtractor is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20109</b>	<b>SUB 1 run sequence / SUB 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7220 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 250
<b>Description:</b>	Setting parameter for the run sequence of instance SUB 1 within the run-time group set in p20108.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20110[0...3]</b>	<b>CI: MUL 0 inputs / MUL 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of the factors X0, X1, X2, X3 of instance MUL 0 of the multiplier.		
<b>Index:</b>	[0] = Factor X0 [1] = Factor X1 [2] = Factor X2 [3] = Factor X3		

<b>r20111</b>	<b>CO: MUL 0 product Y / MUL 0 product Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the product $Y = X0 * X1 * X2 * X3$ of instance MUL 0 of the multiplier.		
<b>p20112</b>	<b>MUL 0 run-time group / MUL 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance MUL 0 of the multiplier is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20113</b>	<b>MUL 0 run sequence / MUL 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 270
<b>Description:</b>	Setting parameter for the run sequence of instance MUL 0 within the run-time group set in p20112.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20114[0...3]</b>	<b>CI: MUL 1 inputs / MUL 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of the factors X0, X1, X2, X3 of instance MUL 1 of the multiplier.		
<b>Index:</b>	[0] = Factor X0 [1] = Factor X1 [2] = Factor X2 [3] = Factor X3		

<b>p20115</b>	<b>CO: MUL 1 product Y / MUL 1 product Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the product $Y = X0 * X1 * X2 * X3$ of instance MUL 1 of the multiplier.		
<b>p20116</b>	<b>MUL 1 run-time group / MUL 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance MUL 1 of the multiplier is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20117</b>	<b>MUL 1 run sequence / MUL 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 280
<b>Description:</b>	Setting parameter for the run sequence of instance MUL 1 within the run-time group set in p20116.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20118[0...1]</b>	<b>CI: DIV 0 inputs / DIV 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of dividend X1 and divisor X2 of instance DIV 0 of the divider.		
<b>Index:</b>	[0] = Dividend X1 [1] = Divisor X2		

<b>r20119[0...2]</b>	<b>CO: DIV 0 quotient / DIV 0 quotient</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for quotients $Y = X1/X2$ , integer number quotients YIN, and division remainder $MOD = (Y - YIN) \times X2$ of instance DIV 0 of the divider.		
<b>Index:</b>	[0] = Quotient Y [1] = Integer number quotient YIN [2] = Div remainder MOD		
<b>r20120</b>	<b>BO: DIV 0 divisor is zero QF / DIV 0 divisor=0 QF</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for signal QF, which indicates that divisor X2 of instance DIV 0 of the divider is zero. $X2 = 0.0 \Rightarrow QF = 1$		
<b>p20121</b>	<b>DIV 0 run-time group / DIV 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance DIV 0 of the divider is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20122</b>	<b>DIV 0 run sequence / DIV 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7222 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 300
<b>Description:</b>	Setting parameter for the run sequence of instance DIV 0 within the run-time group set in p20121.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

<b>p20123[0...1]</b>	<b>CI: DIV 1 inputs / DIV 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7222
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of dividend X1 and divisor X2 of instance DIV 1 of the divider.		
<b>Index:</b>	[0] = Dividend X1 [1] = Divisor X2		
<b>r20124[0...2]</b>	<b>CO: DIV 1 quotient / DIV 1 quotient</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7222
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for quotients $Y = X1/X2$ , integer number quotients YIN, and division remainder $MOD = (Y - YIN) \times X2$ of instance DIV 1 of the divider.		
<b>Index:</b>	[0] = Quotient Y [1] = Integer number quotient YIN [2] = Div remainder MOD		
<b>r20125</b>	<b>BO: DIV 1 divisor is zero QF / DIV 1 divisor=0 QF</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7222
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for signal QF, which indicates that divisor X2 of instance DIV 1 of the divider is zero. $X2 = 0.0 \Rightarrow QF = 1$		
<b>p20126</b>	<b>DIV 1 run-time group / DIV 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7222
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance DIV 1 of the divider is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

<b>p20127</b>	<b>DIV 1 run sequence / DIV 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7222
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 310
<b>Description:</b>	Setting parameter for the run sequence of instance DIV 1 within the run-time group set in p20126.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20128</b>	<b>CI: AVA 0 input X / AVA 0 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7224
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity X of instance AVA 0 of the absolute value generator with sign evaluation.		
<b>r20129</b>	<b>CO: AVA 0 output Y / AVA 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7224
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Y of instance AVA 0 of the absolute value generator with sign evaluation.		
<b>r20130</b>	<b>BO: AVA 0 input negative SN / AVA 0 input neg SN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7224
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for signal SN, which indicates that input quantity X of instance AVA 0 of the absolute value generator with sign evaluation is negative. X < 0.0 => SN = 1		



<b>p20131</b>	<b>AVA 0 run-time group / AVA 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AVA 0 of the absolute value generator with sign evaluation is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20132</b>	<b>AVA 0 run sequence / AVA 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 340
<b>Description:</b>	Setting parameter for the run sequence of instance AVA 0 within the run-time group set in p20131.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20133</b>	<b>CI: AVA 1 input X / AVA 1 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity X of instance AVA 1 of the absolute value generator with sign evaluation.		
<b>r20134</b>	<b>CO: AVA 1 output Y / AVA 1 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Y of instance AVA 1 of the absolute value generator with sign evaluation.		

<b>r20135</b>	<b>BO: AVA 1 input negative SN / AVA 1 input neg SN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for signal SN, which indicates that input quantity X of instance AVA 1 of the absolute value generator with sign evaluation is negative. X < 0.0 => SN = 1		
<b>p20136</b>	<b>AVA 1 run-time group / AVA 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance AVA 1 of the absolute value generator with sign evaluation is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20137</b>	<b>AVA 1 run sequence / AVA 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7224 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 350
<b>Description:</b>	Setting parameter for the run sequence of instance AVA 1 within the run-time group set in p20136.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20138</b>	<b>BI: MFP 0 input pulse I / MFP 0 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7230 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance MFP 0 of the pulse generator.		

<b>p20139</b>	<b>MFP 0 pulse duration in ms / MFP 0 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance MFP 0 of the pulse generator.		
<b>r20140</b>	<b>BO: MFP 0 output Q / MFP 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance MFP 0 of the pulse generator.		
<b>p20141</b>	<b>MFP 0 run-time group / MFP 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance MFP 0 of the pulse generator is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20142</b>	<b>MFP 0 run sequence / MFP 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 370
<b>Description:</b>	Setting parameter for the run sequence of instance MFP 0 within the run-time group set in p20141.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

<b>p20143</b>	<b>BI: MFP 1 input pulse I / MFP 1 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for input pulse I of instance MFP 1 of the pulse generator.		
<b>p20144</b>	<b>MFP 1 pulse duration in ms / MFP 1 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0.00	60000.00	0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance MFP 1 of the pulse generator.		
<b>r20145</b>	<b>BO: MFP 1 output Q / MFP 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output pulse Q of instance MFP 1 of the pulse generator.		
<b>p20146</b>	<b>MFP 1 run-time group / MFP 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance MFP 1 of the pulse generator is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

<b>p20147</b>	<b>MFP 1 run sequence / MFP 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 380
<b>Description:</b>	Setting parameter for the run sequence of instance MFP 1 within the run-time group set in p20146.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20148</b>	<b>BI: PCL 0 input pulse I / PCL 0 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance PCL 0 of the pulse shortener.		
<b>p20149</b>	<b>PCL 0 pulse duration in ms / PCL 0 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance PCL 0 of the pulse shortener.		
<b>r20150</b>	<b>BO: PCL 0 output Q / PCL 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance PCL 0 of the pulse shortener.		

<b>p20151</b>	<b>PCL 0 run-time group / PCL 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PCL 0 of the pulse shortener is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20152</b>	<b>PCL 0 run sequence / PCL 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 400
<b>Description:</b>	Setting parameter for the run sequence of instance PCL 0 within the run-time group set in p20151.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20153</b>	<b>BI: PCL 1 input pulse I / PCL 1 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance PCL 1 of the pulse shortener.		
<b>p20154</b>	<b>PCL 1 pulse duration in ms / PCL 1 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7230
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance PCL 1 of the pulse shortener.		

<b>r20155</b>	<b>BO: PCL 1 output Q / PCL 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7230 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance PCL 1 of the pulse shortener.		
<b>p20156</b>	<b>PCL 1 run-time group / PCL 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7230 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PCL 1 of the pulse shortener is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20157</b>	<b>PCL 1 run sequence / PCL 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7230 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 410
<b>Description:</b>	Setting parameter for the run sequence of instance PCL 1 within the run-time group set in p20156.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20158</b>	<b>BI: PDE 0 input pulse I / PDE 0 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7232 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance PDE 0 of the closing delay device.		

<b>p20159</b>	<b>PDE 0 pulse delay time in ms / PDE 0 t_del ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse delay time T in milliseconds of instance PDE 0 of the closing delay device.		
<b>r20160</b>	<b>BO: PDE 0 output Q / PDE 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance PDE 0 of the closing delay device.		
<b>p20161</b>	<b>PDE 0 run-time group / PDE 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PDE 0 of the closing delay device is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20162</b>	<b>PDE 0 run sequence / PDE 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 430
<b>Description:</b>	Setting parameter for the run sequence of instance PDE 0 within the run-time group set in p20161.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		



<b>p20163</b>	<b>BI: PDE 1 input pulse I / PDE 1 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for input pulse I of instance PDE 1 of the closing delay device.		
<b>p20164</b>	<b>PDE 1 pulse delay time in ms / PDE 1 t_del ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0.00	60000.00	0.00
<b>Description:</b>	Setting parameter for pulse delay time T in milliseconds of instance PDE 1 of the closing delay device.		
<b>r20165</b>	<b>BO: PDE 1 output Q / PDE 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output pulse Q of instance PDE 1 of the closing delay device.		
<b>p20166</b>	<b>PDE 1 run-time group / PDE 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PDE 1 of the closing delay device is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

<b>p20167</b>	<b>PDE 1 run sequence / PDE 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 440
<b>Description:</b>	Setting parameter for the run sequence of instance PDE 1 within the run-time group set in p20166.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20168</b>	<b>BI: PDF 0 input pulse I / PDF 0 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance PDF 0 of the breaking delay device.		
<b>p20169</b>	<b>PDF 0 pulse extension time in ms / PDF 0 t_ext ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse extension time T in milliseconds of instance PDF 0 of the breaking delay device.		
<b>r20170</b>	<b>BO: PDF 0 output Q / PDF 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance PDF 0 of the breaking delay device.		

<b>p20171</b>	<b>PDF 0 run-time group / PDF 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PDF 0 of the breaking delay device is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20172</b>	<b>PDF 0 run sequence / PDF 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 460
<b>Description:</b>	Setting parameter for the run sequence of instance PDF 0 within the run-time group set in p20171.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20173</b>	<b>BI: PDF 1 input pulse I / PDF 1 inp_pulse I</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for input pulse I of instance PDF 1 of the breaking delay device.		
<b>p20174</b>	<b>PDF 1 pulse extension time in ms / PDF 1 t_ext ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse extension time T in milliseconds of instance PDF 1 of the breaking delay device.		

<b>r20175</b>	<b>BO: PDF 1 output Q / PDF 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output pulse Q of instance PDF 1 of the breaking delay device.		
<b>p20176</b>	<b>PDF 1 run-time group / PDF 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PDF 1 of the breaking delay device is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20177</b>	<b>PDF 1 run sequence / PDF 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7232
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	470
<b>Description:</b>	Setting parameter for the run sequence of instance PDF 1 within the run-time group set in p20176.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20178[0...1]</b>	<b>BI: PST 0 inputs / PST 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for input pulse I and reset input R of instance PST 0 of the pulse extension element.		
<b>Index:</b>	[0] = Input pulse I [1] = Reset input R		

<b>p20179</b>	<b>PST 0 pulse duration in ms / PST 0 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 60000.00	<b>Factory setting</b> 0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance PST 0 of the pulse extension element.		
<b>r20180</b>	<b>BO: PST 0 output Q / PST 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output pulse Q of instance PST 0 of the pulse extension element.		
<b>p20181</b>	<b>PST 0 run-time group / PST 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PST 0 of the pulse extension element is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20182</b>	<b>PST 0 run sequence / PST 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 7999	<b>Factory setting</b> 490
<b>Description:</b>	Setting parameter for the run sequence of instance PST 0 within the run-time group set in p20181.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

<b>p20183[0...1]</b>	<b>BI: PST 1 inputs / PST 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for input pulse I and reset input R of instance PST 1 of the pulse extension element.		
<b>Index:</b>	[0] = Input pulse I [1] = Reset input R		
<b>p20184</b>	<b>PST 1 pulse duration in ms / PST 1 pulse_dur ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0.00	60000.00	0.00
<b>Description:</b>	Setting parameter for pulse duration T in milliseconds of instance PST 1 of the pulse extension element.		
<b>r20185</b>	<b>BO: PST 1 output Q / PST 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output pulse Q of instance PST 1 of the pulse extension element.		
<b>p20186</b>	<b>PST 1 run-time group / PST 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7234
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PST 1 of the pulse extension element is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

<b>p20187</b>	<b>PST 1 run sequence / PST 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 7999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7234 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 500
<b>Description:</b>	Setting parameter for the run sequence of instance PST 1 within the run-time group set in p20186.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20188[0...1]</b>	<b>BI: RSR 0 inputs / RSR 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for set input S and reset input R of instance RSR 0 of the RS flipflop.		
<b>Index:</b>	[0] = Set S [1] = Reset R		
<b>r20189</b>	<b>BO: RSR 0 output Q / RSR 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output Q of instance RSR 0 of the RS flipflop		
<b>r20190</b>	<b>BO: RSR 0 inverted output QN / RSR 0 inv outp QN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for inverted output QN of instance RSR 0 of the RS flipflop.		

<b>p20191</b>	<b>RSR 0 run-time group / RSR 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance RSR 0 of the RS flipflop is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20192</b>	<b>RSR 0 run sequence / RSR 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	7999	520
<b>Description:</b>	Setting parameter for the run sequence of instance RSR 0 within the run-time group set in p20191.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20193[0...1]</b>	<b>BI: RSR 1 inputs / RSR 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for set input S and reset input R of instance RSR 1 of the RS flipflop.		
<b>Index:</b>	[0] = Set S [1] = Reset R		
<b>r20194</b>	<b>BO: RSR 1 output Q / RSR 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output Q of instance RSR 1 of the RS flipflop		



<b>p20195</b>	<b>BO: RSR 1 inverted output QN / RSR 1 inv outp QN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for inverted output QN of instance RSR 1 of the RS flipflop.		
<b>p20196</b>	<b>RSR 1 run-time group / RSR 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance RSR 1 of the RS flipflop is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20197</b>	<b>RSR 1 run sequence / RSR 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 7999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 530
<b>Description:</b>	Setting parameter for the run sequence of instance RSR 1 within the run-time group set in p20196.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20198[0...3]</b>	<b>BI: DFR 0 inputs / DFR 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for trigger input I, D input D, set input S, and reset input R of instance DFR 0 of the D flipflop.		
<b>Index:</b>	[0] = Trigger input I [1] = D input D [2] = Set S [3] = Reset R		

<b>r20199</b>	<b>BO: DFR 0 output Q / DFR 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output Q of instance DFR 0 of the D flipflop.		
<b>r20200</b>	<b>BO: DFR 0 inverted output QN / DFR 0 inv outp QN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for the inverted output QN of instance DFR 0 of the D flipflop.		
<b>p20201</b>	<b>DFR 0 run-time group / DFR 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance DFR 0 of the D flipflop is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20202</b>	<b>DFR 0 run sequence / DFR 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7240 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 550
<b>Description:</b>	Setting parameter for the run sequence of instance DFR 0 within the run-time group set in p20201.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

<b>p20203[0...3]</b>	<b>BI: DFR 1 inputs / DFR 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source for trigger input I, D input D, set input S, and reset input R of instance DFR 1 of the D flipflop.		
<b>Index:</b>	[0] = Trigger input I [1] = D input D [2] = Set S [3] = Reset R		
<b>r20204</b>	<b>BO: DFR 1 output Q / DFR 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output Q of instance DFR 1 of the D flipflop.		
<b>r20205</b>	<b>BO: DFR 1 inverted output QN / DFR 1 inv outp QN</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for the inverted output QN of instance DFR 1 of the D flipflop.		
<b>p20206</b>	<b>DFR 1 run-time group / DFR 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance DFR 1 of the D flipflop is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

<b>p20207</b>	<b>DFR 1 run sequence / DFR 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7240
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 560
<b>Description:</b>	Setting parameter for the run-time group of instance DFR 1 within the run-time group set in p20206.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20208[0...1]</b>	<b>BI: BSW 0 inputs / BSW 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities I0 and I1 of instance BSW 0 of the binary changeover switch.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1		
<b>p20209</b>	<b>BI: BSW 0 switch setting I / BSW 0 sw_setting</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of switch setting I of instance BSW 0 of the binary changeover switch.		
<b>r20210</b>	<b>BO: BSW 0 output Q / BSW 0 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Q of instance BSW 0 of the binary changeover switch.		

<b>p20211</b>	<b>BSW 0 run-time group / BSW 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance BSW 0 of the binary changeover switch is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20212</b>	<b>BSW 0 run sequence / BSW 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	7999	580
<b>Description:</b>	Setting parameter for the run sequence of instance BSW 0 within the run-time group set in p20211.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20213[0...1]</b>	<b>BI: BSW 1 inputs / BSW 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities I0 and I1 of instance BSW 1 of the binary changeover switch.		
<b>Index:</b>	[0] = Input I0 [1] = Input I1		
<b>p20214</b>	<b>BI: BSW 1 switch setting I / BSW 1 sw_setting</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of switch setting I of instance BSW 1 of the binary changeover switch.		

<b>r20215</b>	<b>BO: BSW 1 output Q / BSW 1 output Q</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7250 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Q of instance BSW 1 of the binary changeover switch.		
<b>p20216</b>	<b>BSW 1 run-time group / BSW 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Integer16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 9999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7250 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance BSW 1 of the binary changeover switch is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20217</b>	<b>BSW 1 run sequence / BSW 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 7999	<b>Access level:</b> 1 <b>Func. diagram:</b> 7250 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 590
<b>Description:</b>	Setting parameter for the run sequence of instance BSW 1 within the run-time group set in p20216.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20218[0...1]</b>	<b>CI: NSW 0 inputs / NSW 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7250 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantities X0 and X1 of instance NSW 0 of the numeric changeover switch.		
<b>Index:</b>	[0] = Input X0 [1] = Input X1		

<b>p20219</b>	<b>BI: NSW 0 switch setting I / NSW 0 sw_setting</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of switch setting I of instance NSW 0 of the numeric changeover switch.		
<b>r20220</b>	<b>CO: NSW 0 output Y / NSW 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output quantity Y of instance NSW 0 of the numeric changeover switch.		
<b>p20221</b>	<b>NSW 0 run-time group / NSW 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NSW 0 of the numeric changeover switch is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20222</b>	<b>NSW 0 run sequence / NSW 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	610
<b>Description:</b>	Setting parameter for the run sequence of instance NSW 0 within the run-time group set in p20221.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

<b>p20223[0...1]</b>	<b>CI: NSW 1 inputs / NSW 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantities X0 and X1 of instance NSW 1 of the numeric changeover switch.		
<b>Index:</b>	[0] = Input X0 [1] = Input X1		
<b>p20224</b>	<b>BI: NSW 1 switch setting I / NSW 1 sw_setting</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of switch setting I of instance NSW 1 of the numeric changeover switch.		
<b>r20225</b>	<b>CO: NSW 1 output Y / NSW 1 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for output quantity Y of instance NSW 1 of the numeric changeover switch.		
<b>p20226</b>	<b>NSW 1 run-time group / NSW 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance NSW 1 of the numeric changeover switch is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		



---

<b>p20227</b>	<b>NSW 1 run sequence / NSW 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7250
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 620
<b>Description:</b>	Setting parameter for the run sequence of instance NSW 1 within the run-time group set in p20226.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

---

<b>p20228</b>	<b>CI: LIM 0 input X / LIM 0 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity X of instance LIM 0 of the limiter.		

---

<b>p20229</b>	<b>LIM 0 upper limit value LU / LIM 0 upper lim LU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for upper limit value LU of instance LIM 0 of the limiter.		

---

<b>p20230</b>	<b>LIM 0 lower limit value LL / LIM 0 lower lim LL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for lower limit value LL of instance LIM 0 of the limiter.		

---

<b>r20231</b>	<b>CO: LIM 0 output Y / LIM 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for limited output quantity Y of instance LIM 0 of the limiter.		

<b>r20232</b>	<b>BO: LIM 0 input quantity at upper limit QU / LIM 0 QU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter of instance LIM 0 of limiter QU (upper limit value reached), i.e. QU = 1 for X >= LU.		
<b>r20233</b>	<b>BO: LIM 0 input quantity at lower limit QL / LIM 0 QL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter of instance LIM 0 of limiter QL (lower limit value reached), i.e. QL = 1 for X <= LL.		
<b>p20234</b>	<b>LIM 0 run-time group / LIM 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance LIM 0 of the limiter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20235</b>	<b>LIM 0 run sequence / LIM 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	640
<b>Description:</b>	Setting parameter for the run sequence of instance LIM 0 within the run-time group set in p20234.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

**p20236**      **CI: LIM 1 input X / LIM 1 input X**

All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> 0

**Description:** Sets the signal source of input quantity X of instance LIM 1 of the limiter.

**p20237**      **LIM 1 upper limit value LU / LIM 1 upper lim LU**

All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000

**Description:** Setting parameter for upper limit value LU of instance LIM 1 of the limiter.

**p20238**      **LIM 1 lower limit value LL / LIM 1 lower lim LL**

All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000

**Description:** Setting parameter for lower limit value LL of instance LIM 1 of the limiter.

**r20239**      **CO: LIM 1 output Y / LIM 1 output Y**

All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -

**Description:** Display parameter for limited output quantity Y of instance LIM 1 of the limiter.

**r20240**      **BO: LIM 1 input quantity at upper limit QU / LIM 1 QU**

All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -

**Description:** Display parameter of instance LIM 1 of limiter QU (upper limit value reached), i.e. QU = 1 for X >= LU.

<b>r20241</b>	<b>BO: LIM 1 input quantity at lower limit QL / LIM 1 QL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter of instance LIM 1 of limiter QL (lower limit value reached), i.e. QL = 1 for X <= LL.		
<b>p20242</b>	<b>LIM 1 run-time group / LIM 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance LIM 1 of the limiter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20243</b>	<b>LIM 1 run sequence / LIM 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7260
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	650
<b>Description:</b>	Setting parameter for the run sequence of instance LIM 1 within the run-time group set in p20242.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20244[0...1]</b>	<b>CI: PT1 0 inputs / PT1 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity X and of setting value SV of instance PT1 0 of the smoothing element.		
<b>Index:</b>	[0] = Input X [1] = Setting value SV		

---

<b>p20245</b>	<b>BI: PT1 0 accept setting value S / PT1 0 acc set val</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / Binary	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0

**Description:** Sets the signal source for the "accept setting value" signal of instant PT1 0 of the smoothing element.

---

<b>p20246</b>	<b>PT1 0 smoothing time constant in ms / PT1 0 T_smooth ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0.00	340.28235E36	0.00

**Description:** Sets smoothing time constant T in milliseconds of instance PT1 0 of the smoothing element.

---

<b>r20247</b>	<b>CO: PT1 0 output Y / PT1 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-

**Description:** Display parameter for smoothed output quantity Y of instance PT1 0 of the smoothing element.

---

<b>p20248</b>	<b>PT1 0 run-time group / PT1 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999

**Description:** Setting parameter for the run-time group in which instance PT1 0 of the smoothing element is to be called.

**Value:**

- 0: Run-time group 0
- 1: Run-time group 1
- 2: Run-time group 2
- 3: Run-time group 3
- 4: Run-time group 4
- 5: Run-time group 5
- 6: Run-time group 6
- 7: Run-time group 7
- 8: Run-time group 8
- 9: Run-time group 9
- 9999: Do not calculate

<b>p20249</b>	<b>PT1 0 run sequence / PT1 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned16 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 32000	<b>Access level:</b> 1 <b>Func. diagram:</b> 7262 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 670
<b>Description:</b>	Setting parameter for the run sequence of instance PT1 0 within the run-time group set in p20248.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20250[0...1]</b>	<b>CI: PT1 1 inputs / PT1 1 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7262 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source of input quantity X and of setting value SV of instance PT1 1 of the smoothing element.		
<b>Index:</b>	[0] = Input X [1] = Setting value SV		
<b>p20251</b>	<b>BI: PT1 1 accept setting value S / PT1 1 acc set val</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7262 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for the "accept setting value" signal of instant PT1 1 of the smoothing element.		
<b>p20252</b>	<b>PT1 1 smoothing time constant in ms / PT1 1 T_smooth ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0.00	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 340.28235E36	<b>Access level:</b> 1 <b>Func. diagram:</b> 7262 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0.00
<b>Description:</b>	Sets smoothing time constant T in milliseconds of instance PT1 1 of the smoothing element.		
<b>r20253</b>	<b>CO: PT1 1 output Y / PT1 1 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7262 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for smoothed output quantity Y of instance PT1 1 of the smoothing element.		

---

<b>p20254</b>	<b>PT1 1 run-time group / PT1 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance PT1 1 of the smoothing element is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

---

<b>p20255</b>	<b>PT1 1 run sequence / PT1 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7262
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	680
<b>Description:</b>	Setting parameter for the run sequence of instance PT1 1 within the run-time group set in p20254.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

---

<b>p20256[0...1]</b>	<b>CI: INT 0 inputs / INT 0 inputs</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity X and of setting value SV of instance INT 0 of the integrator.		
<b>Index:</b>	[0] = Input X [1] = Setting value SV		

---

<b>p20257</b>	<b>INT 0 upper limit value LU / INT 0 upper lim LU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-340.28235E36	340.28235E36	0.0000
<b>Description:</b>	Sets upper limit value LU of instance INT 0 of the integrator.		

<b>p20258</b>	<b>INT 0 lower limit value LL / INT 0 lower lim LL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -340.28235E36	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 340.28235E36	<b>Access level:</b> 1 <b>Func. diagram:</b> 7264 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0.0000
<b>Description:</b>	Sets lower limit value LL of instance INT 0 of the integrator.		
<b>p20259</b>	<b>INT 0 integrating time constant in ms / INT 0 T_Integr ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> 0.00	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> 340.28235E36	<b>Access level:</b> 1 <b>Func. diagram:</b> 7264 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0.00
<b>Description:</b>	Sets integrating time constant Ti in milliseconds of instance INT 0 of the integrator.		
<b>p20260</b>	<b>BI: INT 0 accept setting value S / INT 0 acc set val</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T <b>Data type:</b> Unsigned32 / Binary <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7264 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> 0
<b>Description:</b>	Sets the signal source for the "accept setting value" signal of instant INT 0 of the integrator.		
<b>r20261</b>	<b>CO: INT 0 output Y / INT 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> FloatingPoint32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> PERCENT <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7264 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Y of instance INT 0 of the integrator. If LL >= LU, then output quantity Y = LU.		
<b>r20262</b>	<b>BO: INT 0 integrator at upper limit QU / INT 0 QU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> - <b>Data type:</b> Unsigned32 <b>P-Group:</b> - <b>Not for motor type:</b> - <b>Min</b> -	<b>Calculated:</b> - <b>Dynamic index:</b> - <b>Units group:</b> - <b>Scaling:</b> - <b>Max</b> -	<b>Access level:</b> 1 <b>Func. diagram:</b> 7264 <b>Unit selection:</b> - <b>Expert list:</b> 1 <b>Factory setting</b> -
<b>Description:</b>	Display parameter for signal QU, which indicates that output quantity Y of instance INT 0 of the integrator has reached upper limit value LU.		



---

<b>r20263</b>	<b>BO: INT 0 integrator at lower limit QL / INT 0 QL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter for signal QL, which indicates that output quantity Y of instance INT 0 of the integrator has reached lower limit value LL.		

---

<b>p20264</b>	<b>INT 0 run-time group / INT 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance INT 0 of the integrator is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		

---

<b>p20265</b>	<b>INT 0 run sequence / INT 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	32000	700
<b>Description:</b>	Setting parameter for the run sequence of instance INT 0 within the run-time group set in p20264.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

---

<b>p20266</b>	<b>CI: LVM 0 input X / LVM 0 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity X of instance LVM 0 of the double-sided limiter.		

<b>p20267</b>	<b>LVM 0 interval average value M / LVM 0 avg value M</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for interval average M of instance LVM 0 of the double-sided limiter.		
<b>p20268</b>	<b>LVM 0 interval limit L / LVM 0 limit L</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for interval limit L of instance LVM 0 of the double-sided limiter.		
<b>p20269</b>	<b>LVM 0 hyst HY / LVM 0 hyst HY</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for hysteresis HY of instance LVM 0 of the double-sided limiter.		
<b>r20270</b>	<b>BO: LVM 0 input quantity above interval QU / LVM 0 X above QU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter of instance LVM 0 of the double-sided limiter, which indicates that input quantity X was $X > M + L$ at least once and X is $\geq M + L - HY$ .		
<b>r20271</b>	<b>BO: LVM 0 input quantity within interval QM / LVM 0 X within QM</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter of instance LVM 0 of the double-sided limiter, which indicates that input quantity X lies within the interval.		

<b>r20272</b>	<b>BO: LVM 0 input quantity below interval QL / LVM 0 X below QL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter of instance LVM 0 of the double-sided limiter, which indicates that input quantity X was $X < M - L$ at least once and X is $\leq M - L + HY$ .		
<b>p20273</b>	<b>LVM 0 run-time group / LVM 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance LVM 0 of the double-sided limiter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20274</b>	<b>LVM 0 run sequence / LVM 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	7999	720
<b>Description:</b>	Setting parameter for the run sequence of instance LVM 0 within the run-time group set in p20273.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20275</b>	<b>CI: LVM 1 input X / LVM 1 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity X of instance LVM 1 of the double-sided limiter.		

<b>p20276</b>	<b>LVM 1 interval average value M / LVM 1 avg value M</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for interval average value M of instance LVM 1 of the double-sided limiter.		
<b>p20277</b>	<b>LVM 1 interval limit L / LVM 1 limit L</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for interval limit L of instance LVM 1 of the double-sided limiter.		
<b>p20278</b>	<b>LVM 1 hyst HY / LVM 1 hyst HY</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -340.28235E36	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.0000
<b>Description:</b>	Setting parameter for hysteresis HY of instance LVM 1 of the double-sided limiter.		
<b>r20279</b>	<b>BO: LVM 1 input quantity above interval QU / LVM 1 X above QU</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter of instance LVM 1 of the double-sided limiter, which indicates that input quantity X was $X > M + L$ at least once and X is $\geq M + L - HY$ .		
<b>r20280</b>	<b>BO: LVM 1 input quantity within interval QM / LVM 1 X within QM</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter of instance LVM 1 of the double-sided limiter, which indicates that input quantity X lies within the interval.		

<b>r20281</b>	<b>BO: LVM 1 input quantity below interval QL / LVM 1 X below QL</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	-
<b>Description:</b>	Display parameter of instance LVM 1 of the double-sided limiter, which indicates that input quantity X was $X < M - L$ at least once and X is $\leq M - L + HY$ .		
<b>p20282</b>	<b>LVM 1 run-time group / LVM 1 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	9999	9999
<b>Description:</b>	Setting parameter for the run-time group in which instance LVM 1 of the double-sided limiter is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20283</b>	<b>LVM 1 run sequence / LVM 1 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7270
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	0	7999	730
<b>Description:</b>	Setting parameter for the run sequence of instance LVM within the run-time group set in p20282.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		
<b>p20284</b>	<b>CI: DIF 0 input X / DIF 0 input X</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned32 / FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b>	<b>Max</b>	<b>Factory setting</b>
	-	-	0
<b>Description:</b>	Sets the signal source of input quantity X of instance DIF 0 of the differentiating element.		

<b>p20285</b>	<b>DIF 0 differentiating time constant in ms / DIF 0 T_diff ms</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0.00	<b>Max</b> 340.28235E36	<b>Factory setting</b> 0.00
<b>Description:</b>	Sets differentiating time constant Td in milliseconds of instance DIF 0 of the differentiating element.		
<b>r20286</b>	<b>CO: DIF 0 output Y / DIF 0 output Y</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> -	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> FloatingPoint32	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> PERCENT	<b>Expert list:</b> 1
	<b>Min</b> -	<b>Max</b> -	<b>Factory setting</b> -
<b>Description:</b>	Display parameter for output quantity Y of instance DIF 0 of the differentiating element.		
<b>p20287</b>	<b>DIF 0 run-time group / DIF 0 RTG</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Integer16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 9999	<b>Factory setting</b> 9999
<b>Description:</b>	Setting parameter for the run-time group in which instance DIF 0 of the differentiating element is to be called.		
<b>Value:</b>	0: Run-time group 0 1: Run-time group 1 2: Run-time group 2 3: Run-time group 3 4: Run-time group 4 5: Run-time group 5 6: Run-time group 6 7: Run-time group 7 8: Run-time group 8 9: Run-time group 9 9999: Do not calculate		
<b>p20288</b>	<b>DIF 0 run sequence / DIF 0 RunSeq</b>		
All objects (FBLOCKS)	<b>Can be changed:</b> T	<b>Calculated:</b> -	<b>Access level:</b> 1
	<b>Data type:</b> Unsigned16	<b>Dynamic index:</b> -	<b>Func. diagram:</b> 7264
	<b>P-Group:</b> -	<b>Units group:</b> -	<b>Unit selection:</b> -
	<b>Not for motor type:</b> -	<b>Scaling:</b> -	<b>Expert list:</b> 1
	<b>Min</b> 0	<b>Max</b> 32000	<b>Factory setting</b> 750
<b>Description:</b>	Setting parameter for the run sequence of instance DIF 0 within the run-time group set in p20287.		
<b>Note:</b>	The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.		

# Function block diagrams

# 3

## Contents

3.1	Table of contents	3-136
3.2	Explanations for the function block diagrams	3-137
3.3	Logic function blocks	3-139
3.4	Arithmetic function blocks	3-144
3.5	Time function blocks	3-148
3.6	Memory function blocks	3-152
3.7	Switch function blocks	3-154
3.8	Control function blocks	3-156
3.9	Complex function blocks	3-160

## 3.1 Table of contents

<b>3.2 Explanations for the function block diagrams</b> .....	3-137
7200 – General information .....	3-138
<b>3.3 Logic function blocks</b> .....	3-139
7210 – AND (AND function block with four inputs) .....	3-140
7212 – OR (OR function block with four inputs) .....	3-141
7214 – XOR (XOR function block with four inputs) .....	3-142
7216 – NOT (inverter) .....	3-143
<b>3.4 Arithmetic function blocks</b> .....	3-144
7220 – ADD (adder with four inputs), SUB (subtractor) .....	3-145
7222 – MUL (multiplier), DIV (divider) .....	3-146
7224 – AVA (absolute value generator) .....	3-147
<b>3.5 Time function blocks</b> .....	3-148
7230 – MFP (pulse generator), PCL (pulse contractor) .....	3-149
7232 – PDE (ON delay), PDF (OFF delay) .....	3-150
7234 – PST (pulse stretcher) .....	3-151
<b>3.6 Memory function blocks</b> .....	3-152
7240 – RSR (RS flip-flop), DFR (D flip-flop) .....	3-153
<b>3.7 Switch function blocks</b> .....	3-154
7250 – BSW (binary change-over switch), NSW (numeric change-over switch) .....	3-155
<b>3.8 Control function blocks</b> .....	3-156
7260 – LIM (limiter) .....	3-157
7262 – PT1 (smoothing element) .....	3-158
7264 – INT (integrator), DIF (derivative action element) .....	3-159
<b>3.9 Complex function blocks</b> .....	3-160
7270 – LVM (double-sided limit monitor with hysteresis) .....	3-161



## 3.2 Explanations for the function block diagrams

### Function block diagrams

---

7200 – General information

3-138

---

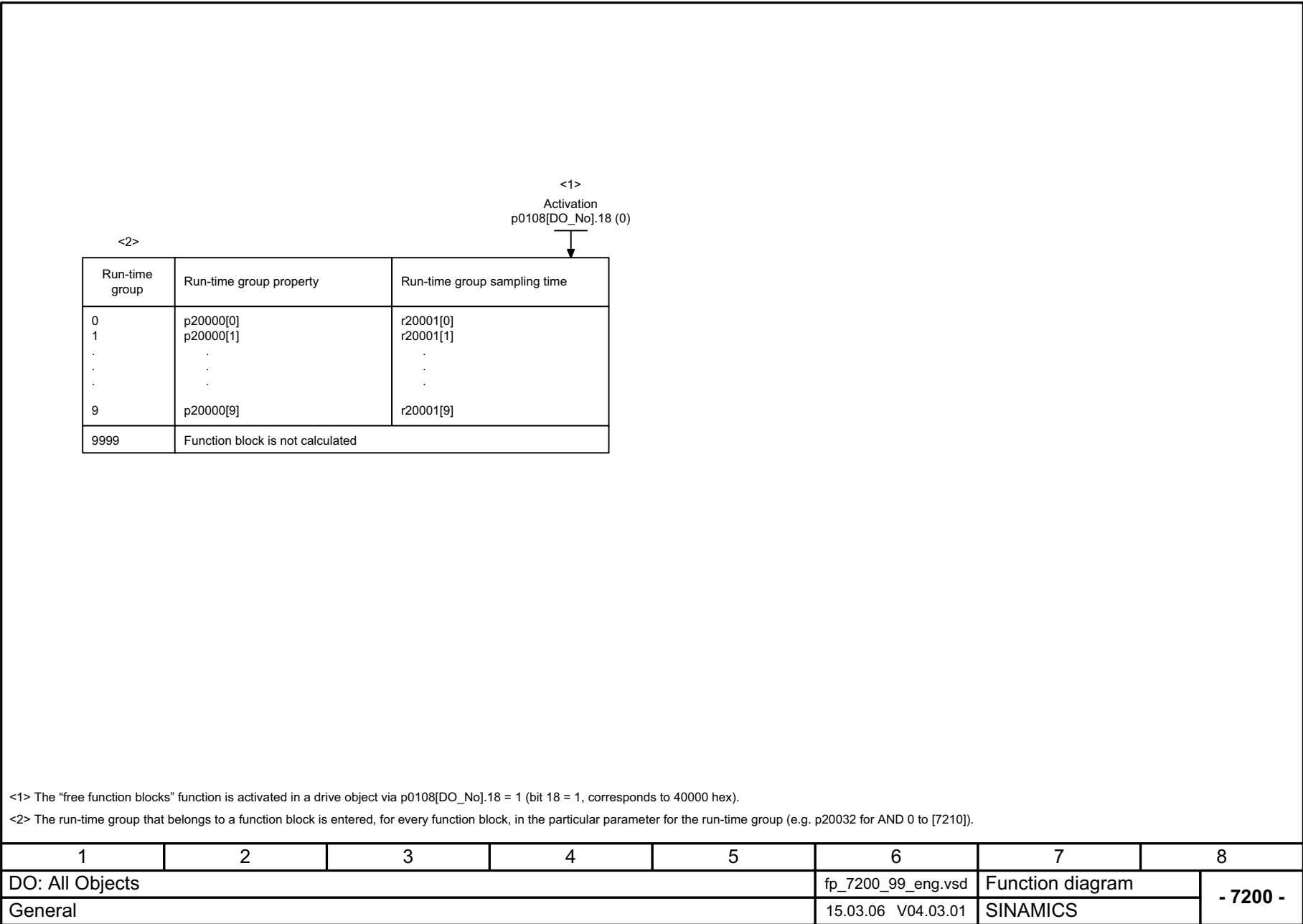


Fig. 3-1 7200 – General information

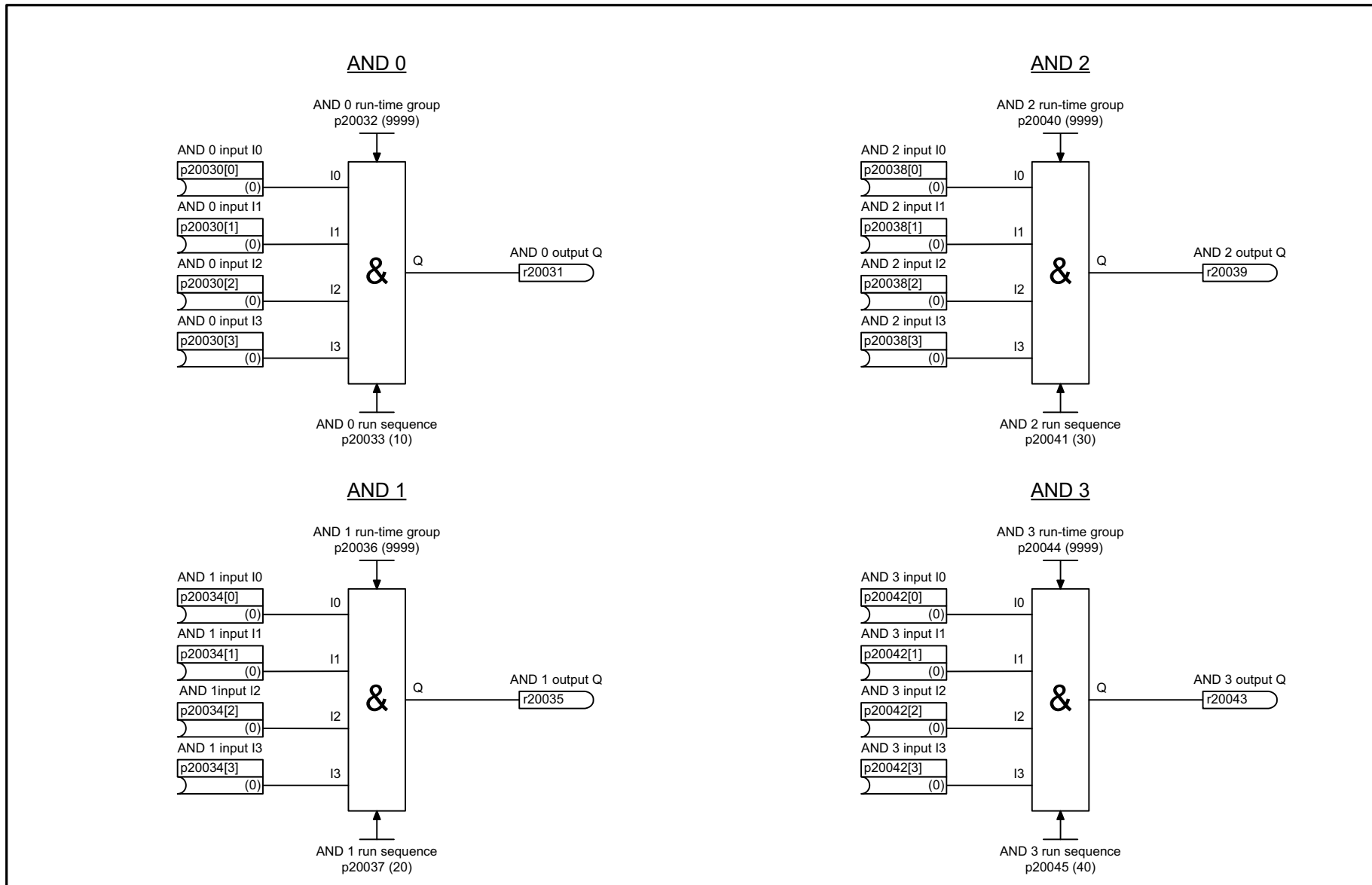
### 3.3 Logic function blocks

#### Function block diagrams

---

7210 – AND (AND function block with four inputs)	3-140
7212 – OR (OR function block with four inputs)	3-141
7214 – XOR (XOR function block with four inputs)	3-142
7216 – NOT (inverter)	3-143

---



1	2	3	4	5	6	7	8
DO: All Objects					fp_7210_99_eng.vsd	Function diagram	
Logic function blocks - AND (AND function block with 4 inputs)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7210 -</b>

Fig. 3-2 7210 – AND (AND function block with four inputs)

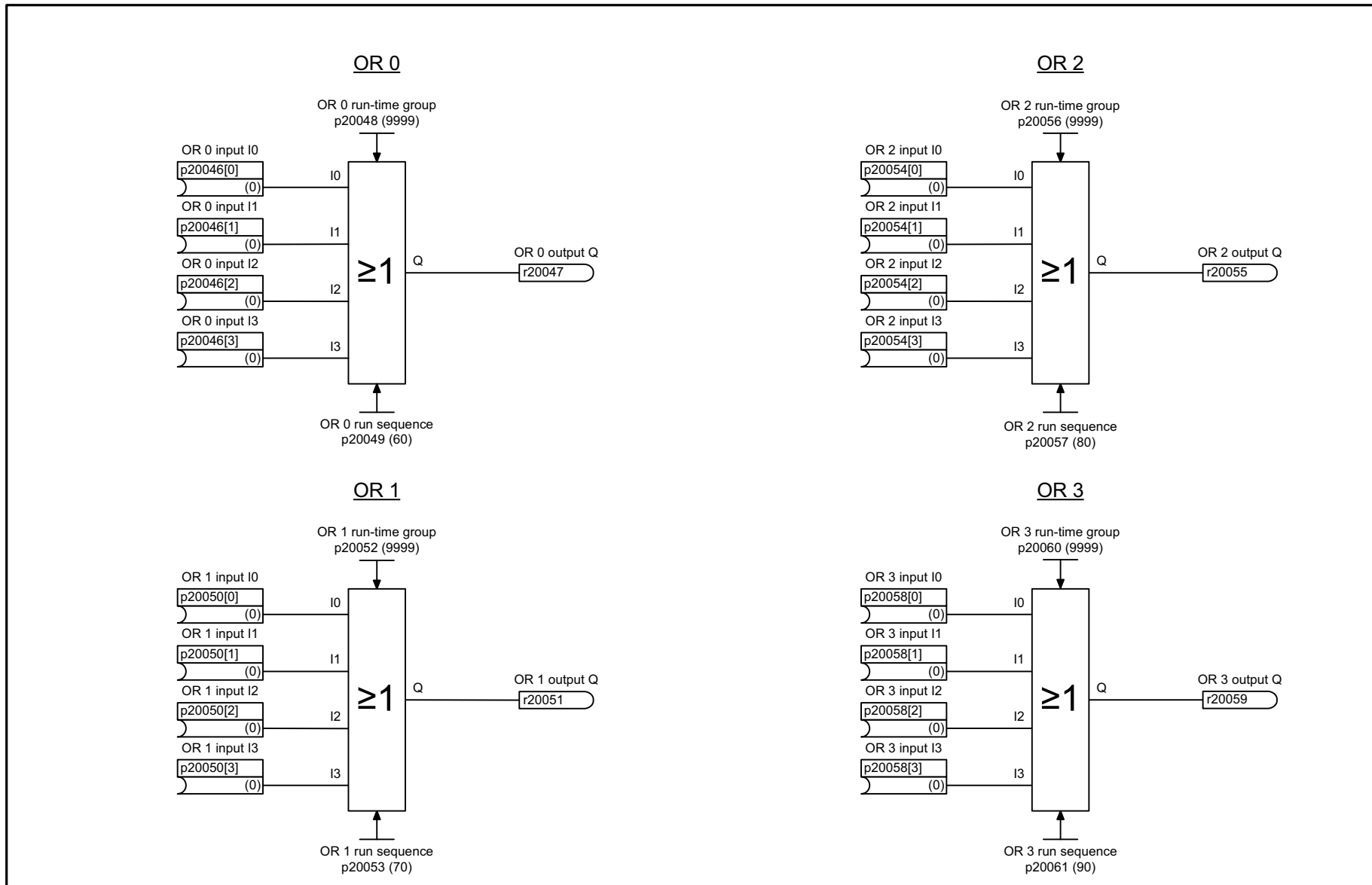
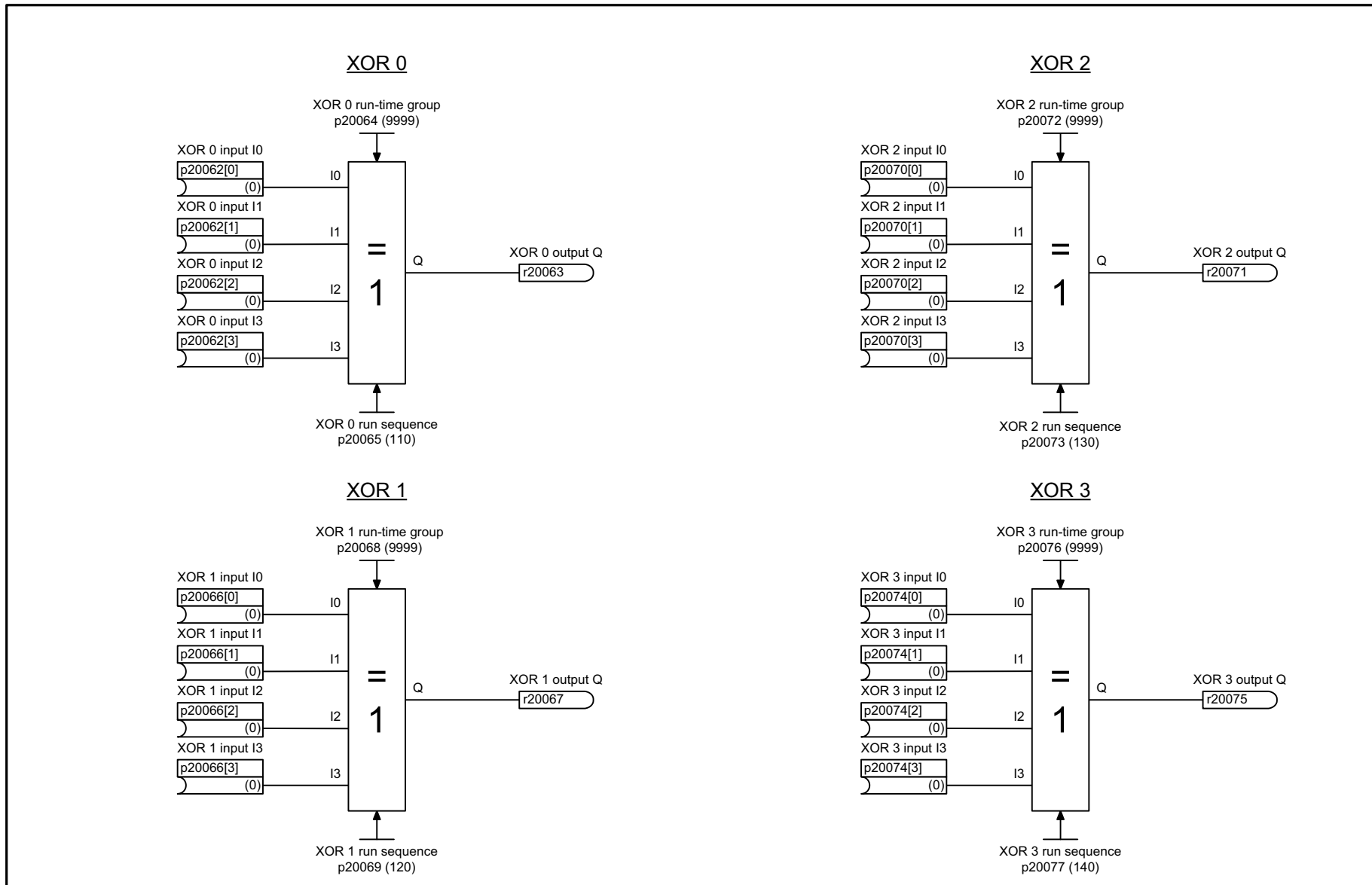


Fig. 3-3 7212 – OR (OR function block with four inputs)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7212_99_eng.vsd	Function diagram	
Logic function blocks - OR (OR function block with 4 inputs)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7212 -</b>



1	2	3	4	5	6	7	8
DO: All Objects					fp_7214_99_eng.vsd	Function diagram	
Logic function blocks - XOR (XOR function block with 4 inputs)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7214 -</b>

Fig. 3-4 7214 – XOR (XOR function block with four inputs)

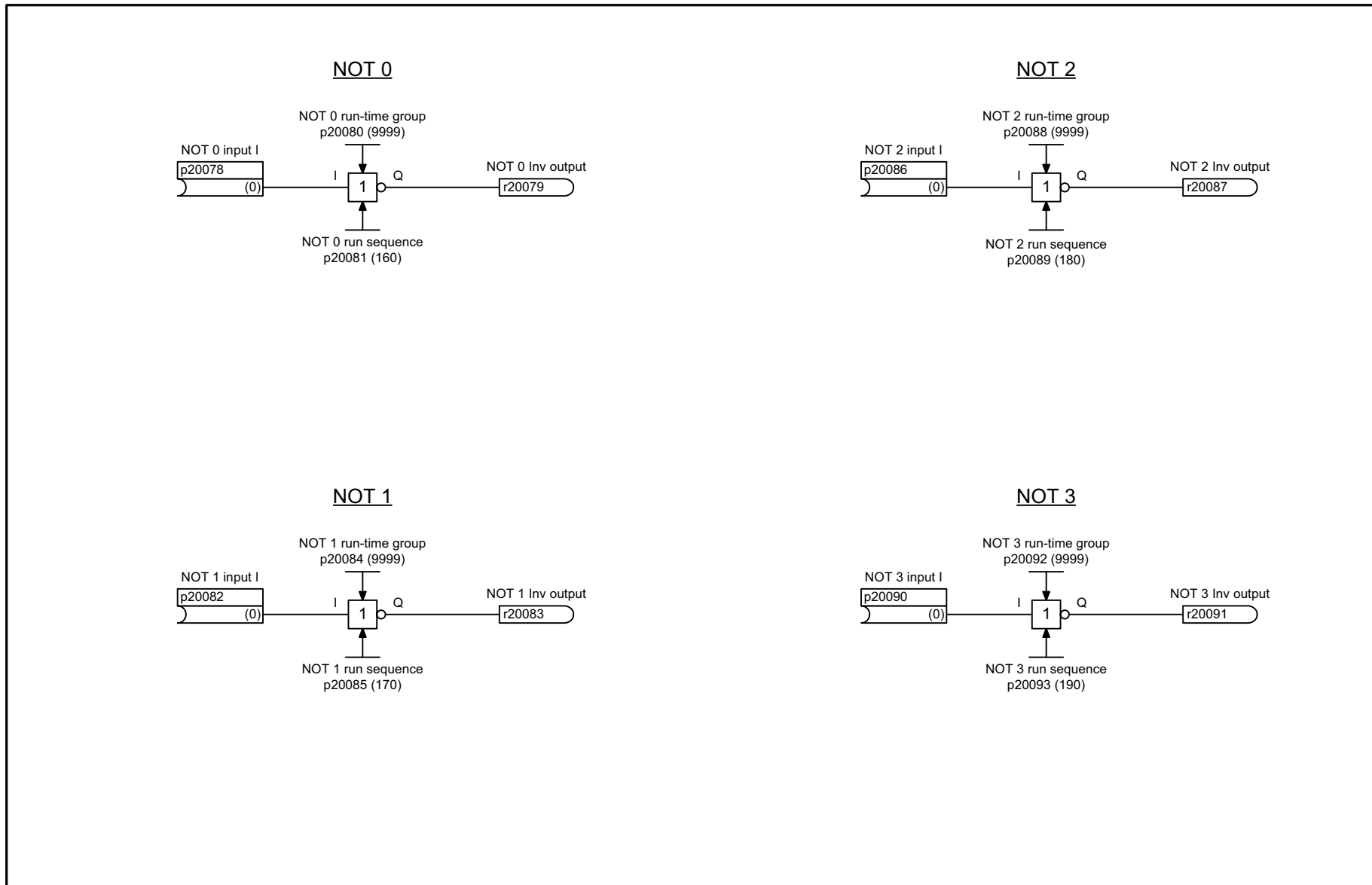


Fig. 3-5 7216 – NOT (inverter)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7216_99_eng.vsd	Function diagram	
Logic function block - NOT (inverter)					18.09.08 V04.03.01	SINAMICS	
							<b>- 7216 -</b>

## 3.4 Arithmetic function blocks

### Function block diagrams

---

7220 – ADD (adder with four inputs), SUB (subtractor)	3-145
7222 – MUL (multiplier), DIV (divider)	3-146
7224 – AVA (absolute value generator)	3-147

---



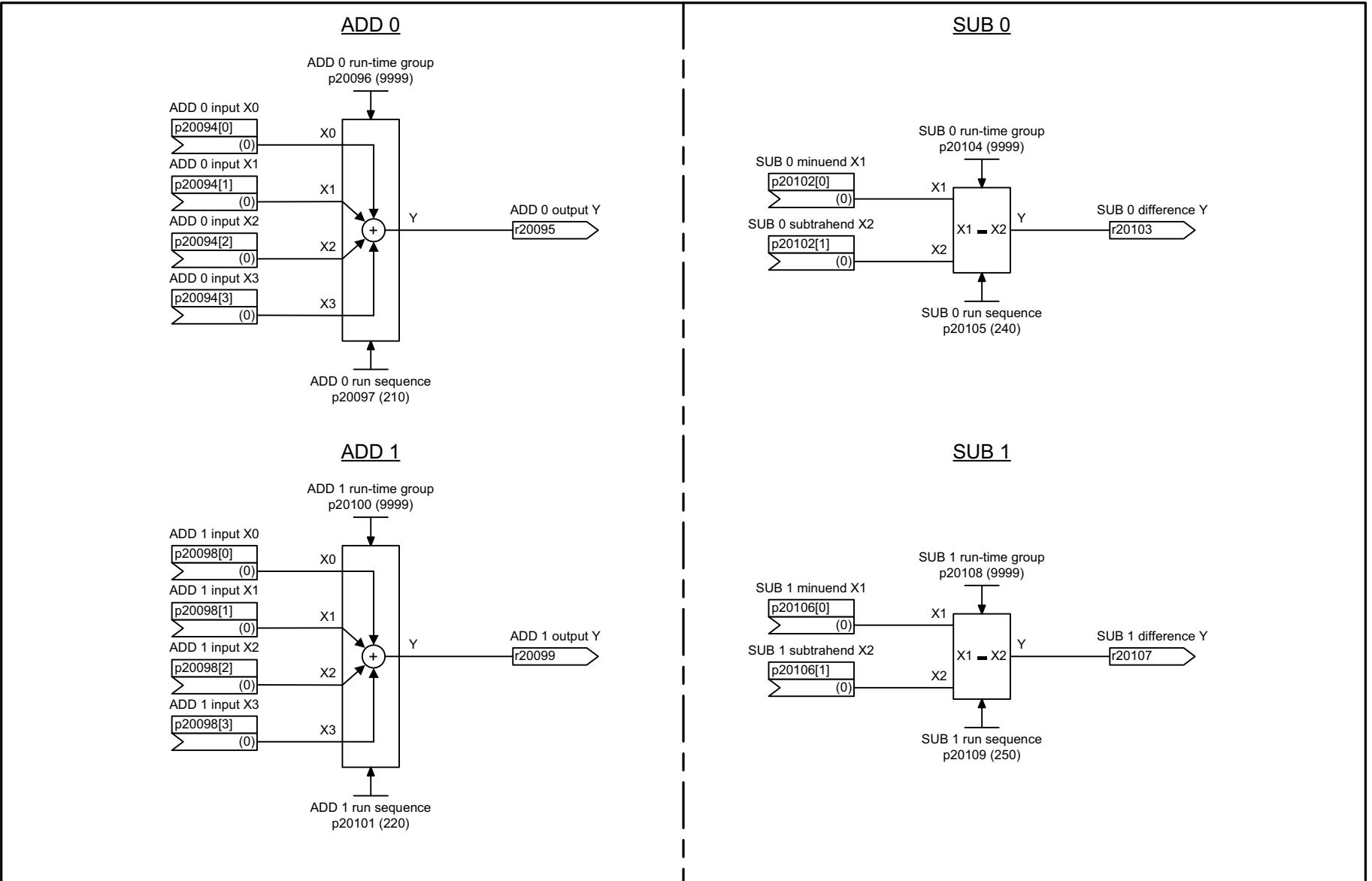
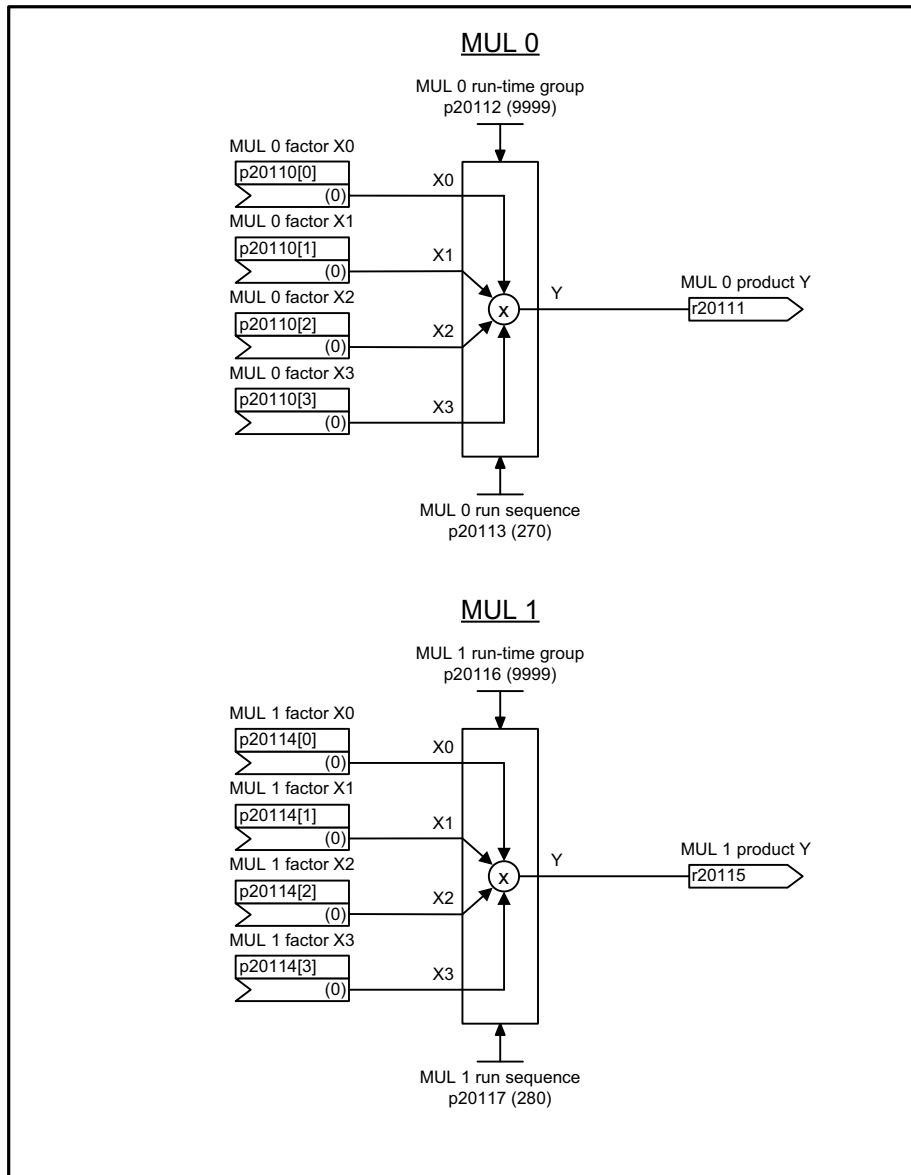
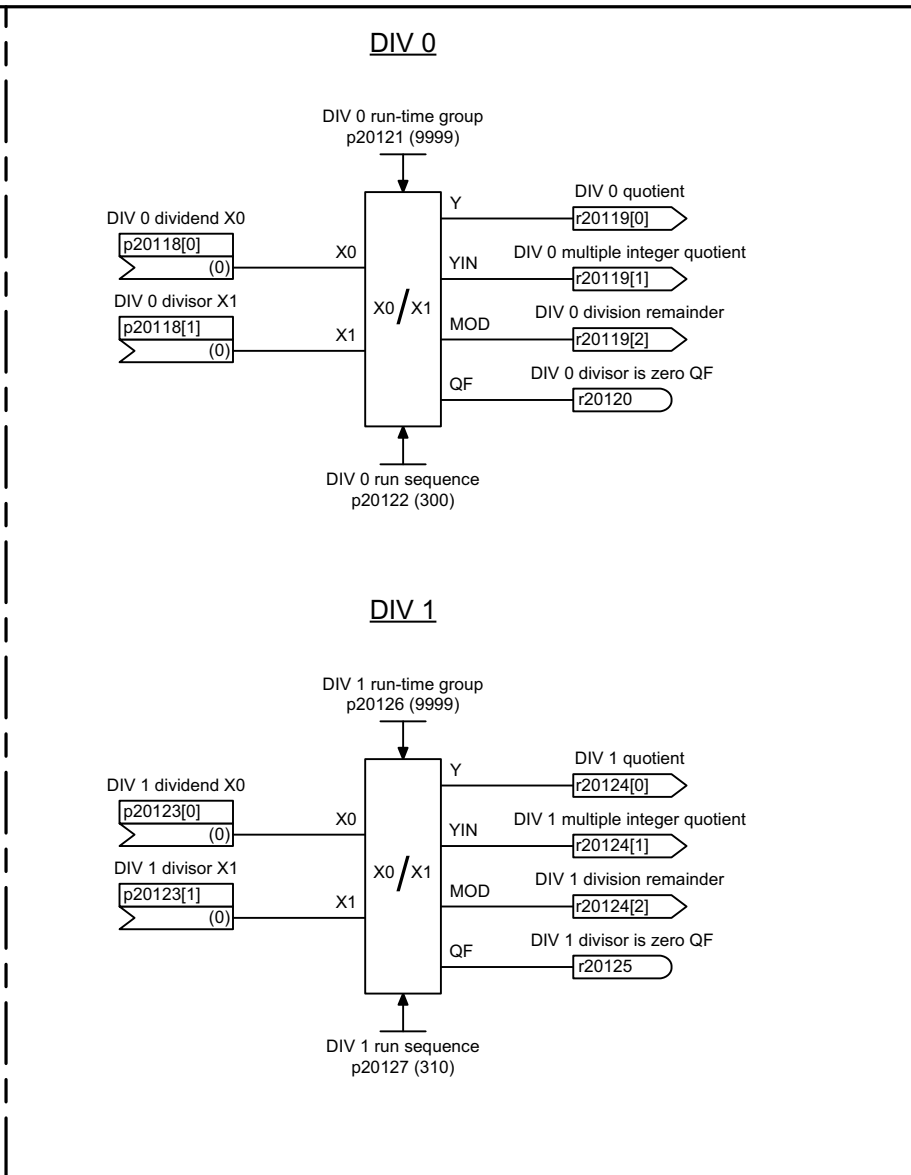


Fig. 3-6 7220 – ADD (adder with four inputs), SUB (subtractor)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7220_99_eng.vsd	Function diagram	
Arithmetic function blocks - ADD (adder with 4 inputs), SUB (subtractor)					23.12.08 V04.03.01	SINAMICS	
							<b>- 7220 -</b>



1	2	3	4	5	6	7	8
DO: All Objects					fp_7222_99_eng.vsd	Function diagram	
Arithmetic function blocks - MUL (multiplier), DIV (divider)					15.03.06 V04.03.01	SINAMICS	
<b>- 7222 -</b>							

Fig. 3-7 7222 – MUL (multiplier), DIV (divider)

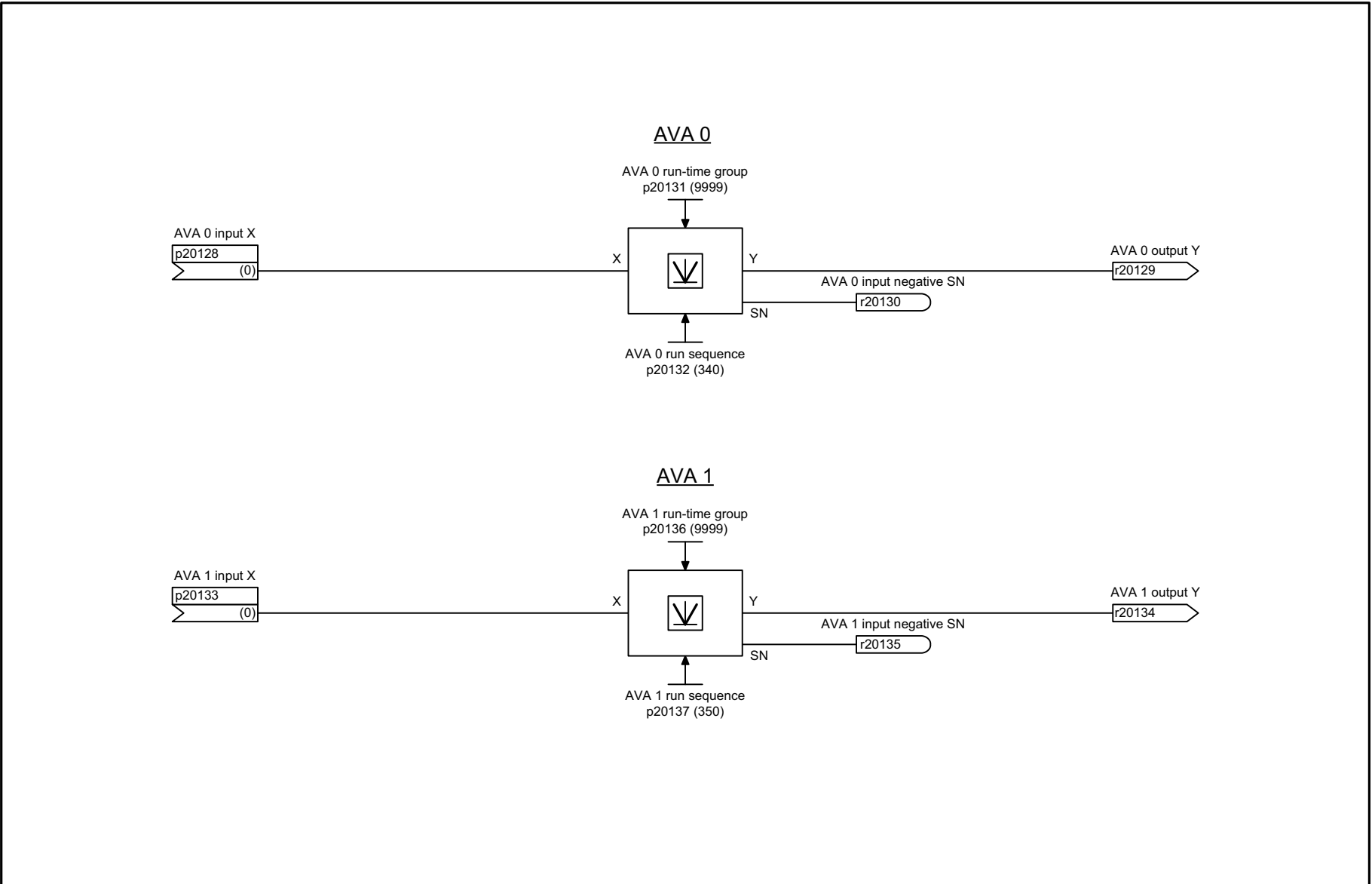


Fig. 3-8 7224 – AVA (absolute value generator)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7224_99_eng.vsd	Function diagram	
Arithmetic function blocks - AVA (absolute value generators)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7224 -</b>

## 3.5 Time function blocks

### Function block diagrams

---

7230 – MFP (pulse generator), PCL (pulse contractor)	3-149
7232 – PDE (ON delay), PDF (OFF delay)	3-150
7234 – PST (pulse stretcher)	3-151

---

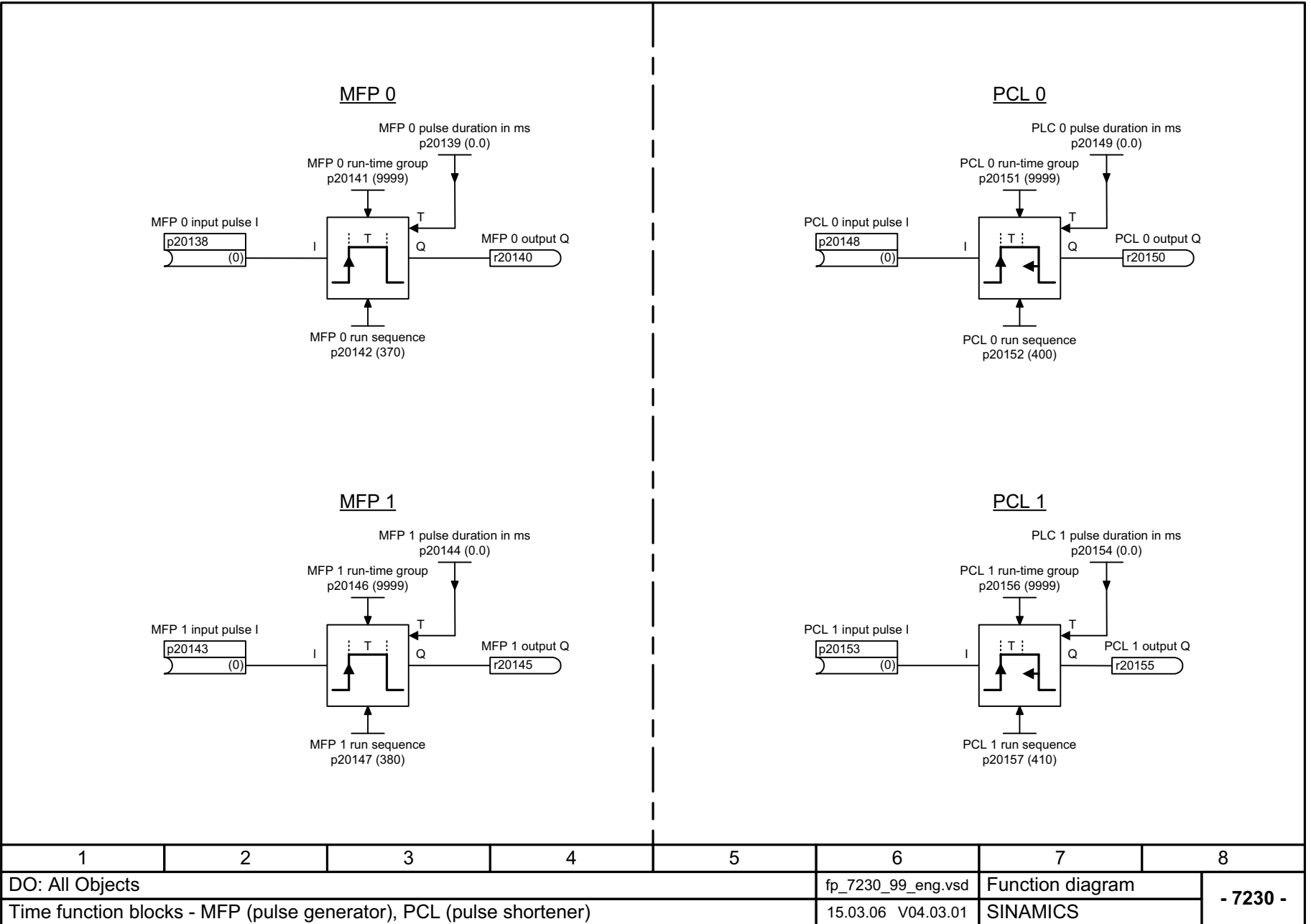
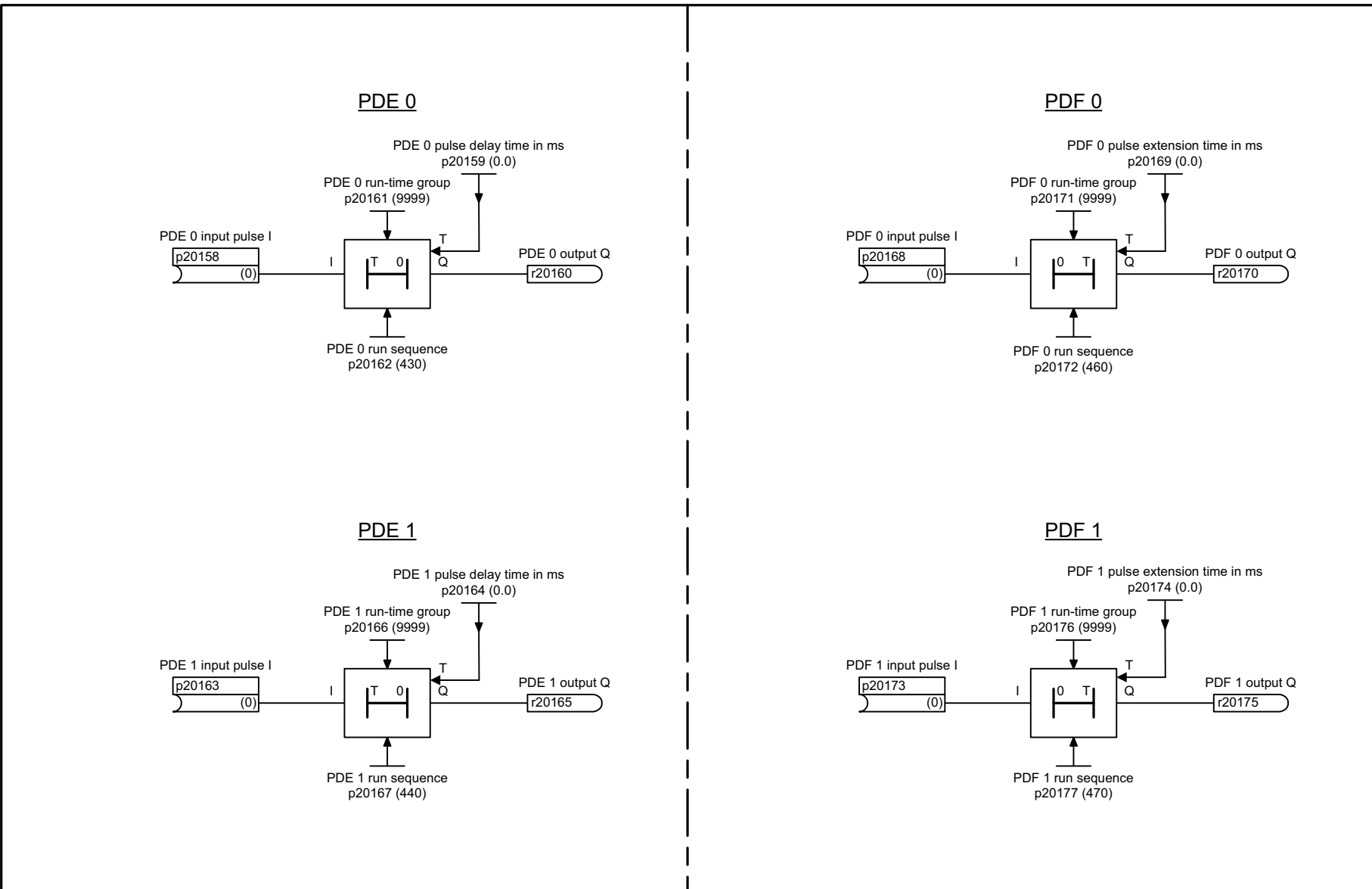


Fig. 3-9 7230 – MFP (pulse generator), PCL (pulse contractor)



1	2	3	4	5	6	7	8
DO: All Objects					fp_7232_99_eng.vsd	Function diagram	
Time function blocks - PDE (switch-in delay), PDF (switch-out delay)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7232 -</b>

Fig. 3-10 7232 – PDE (ON delay), PDF (OFF delay)

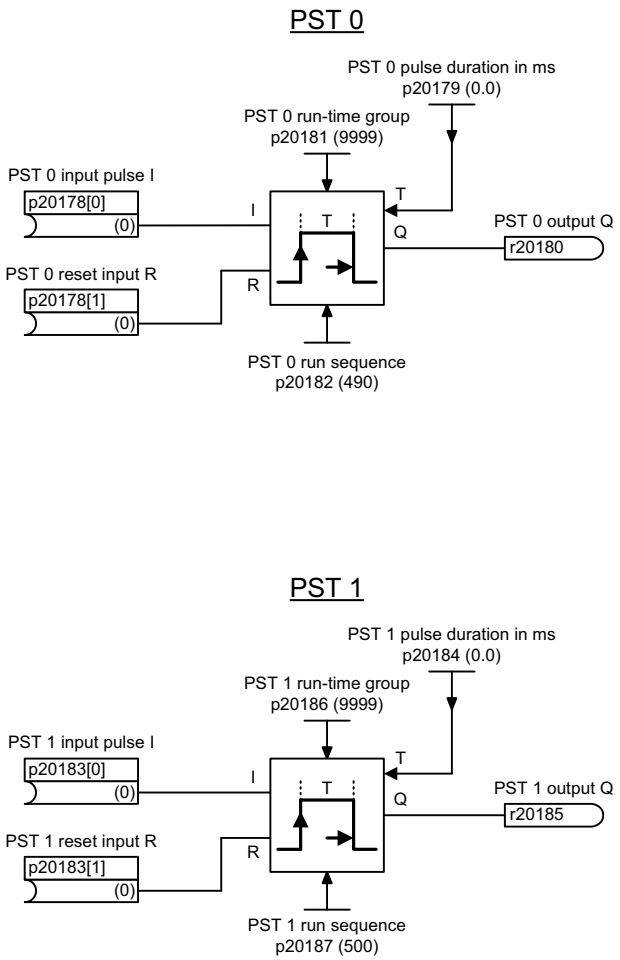


Fig. 3-11 7234 – PST (pulse stretcher)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7234_99_eng.vsd	Function diagram	
Time function blocks - PST (pulse extender)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7234 -</b>

## **3.6 Memory function blocks**

### **Function block diagrams**

---

7240 – RSR (RS flip-flop), DFR (D flip-flop)

3-153

---



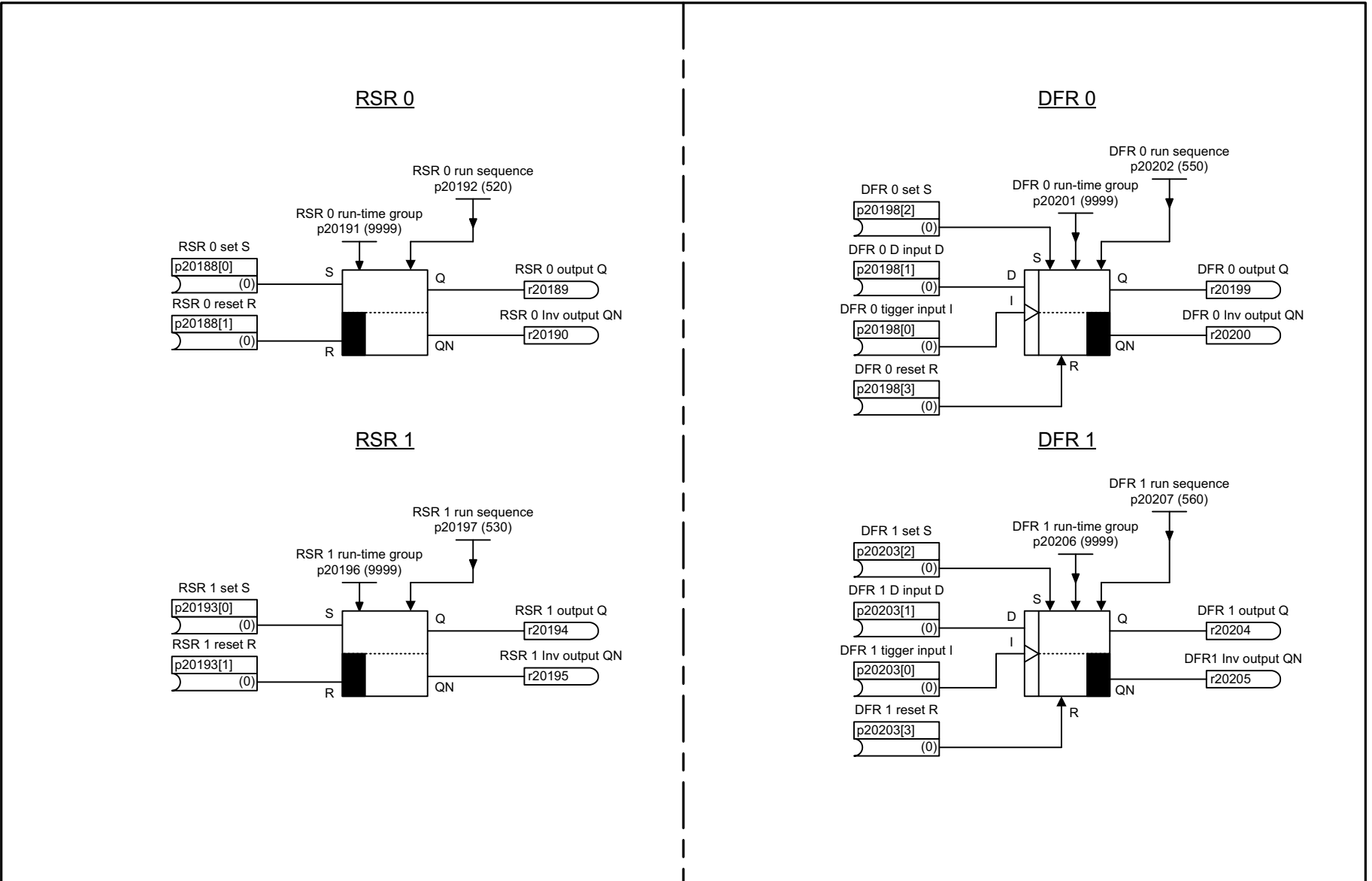


Fig. 3-12 7240 – RSR (RS flip-flop), DFR (D flip-flop)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7240_99_eng.vsd	Function diagram	
Flipflop function blocks - RSR (RS flipflop), DFR (D flipflop)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7240 -</b>

## 3.7 Switch function blocks

### Function block diagrams

---

7250 – BSW (binary change-over switch), NSW (numeric change-over switch)

3-155

---

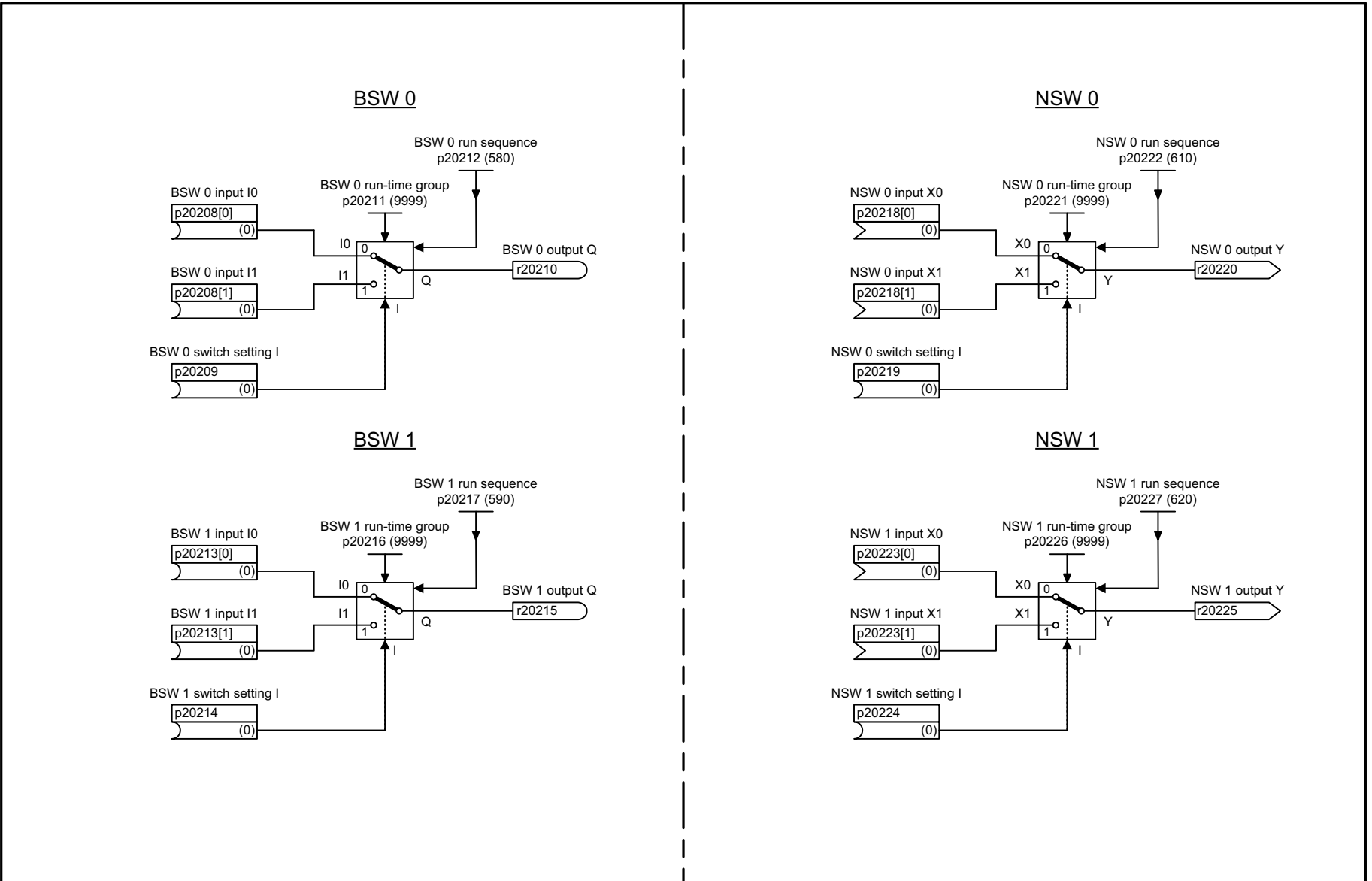


Fig. 3-13 7250 – BSW (binary change-over switch), NSW (numeric change-over switch)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7250_99_eng.vsd	Function diagram	
Switch function blocks - BSW (binary changeover switch), NSW (numerical changeover switch)					02.10.08 V04.03.01	SINAMICS	
							<b>- 7250 -</b>

## 3.8 Control function blocks

### Function block diagrams

---

7260 – LIM (limiter)	3-157
7262 – PT1 (smoothing element)	3-158
7264 – INT (integrator), DIF (derivative action element)	3-159

---

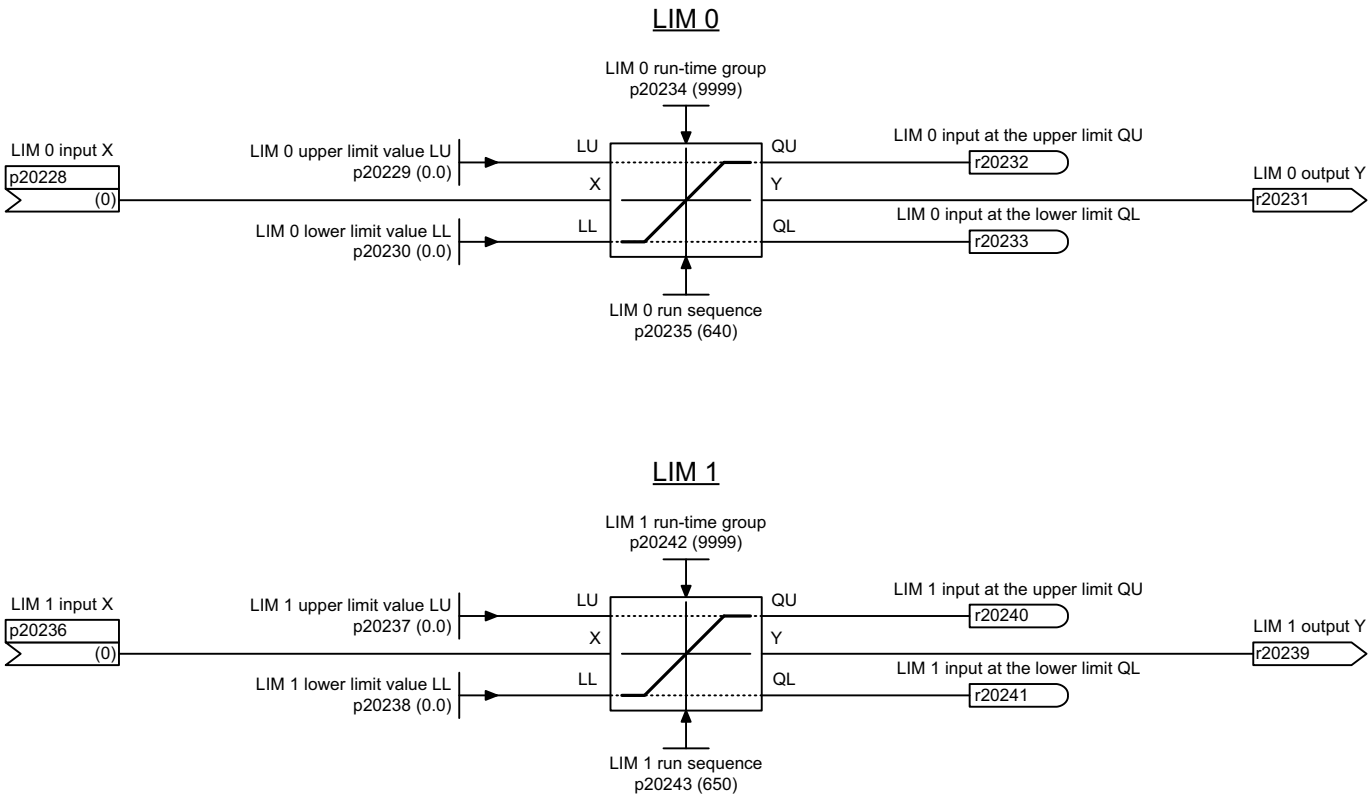


Fig. 3-14 7260 – LIM (limiter)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7260_99_eng.vsd	Function diagram	
Basic function blocks - LIM (limiter)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7260 -</b>

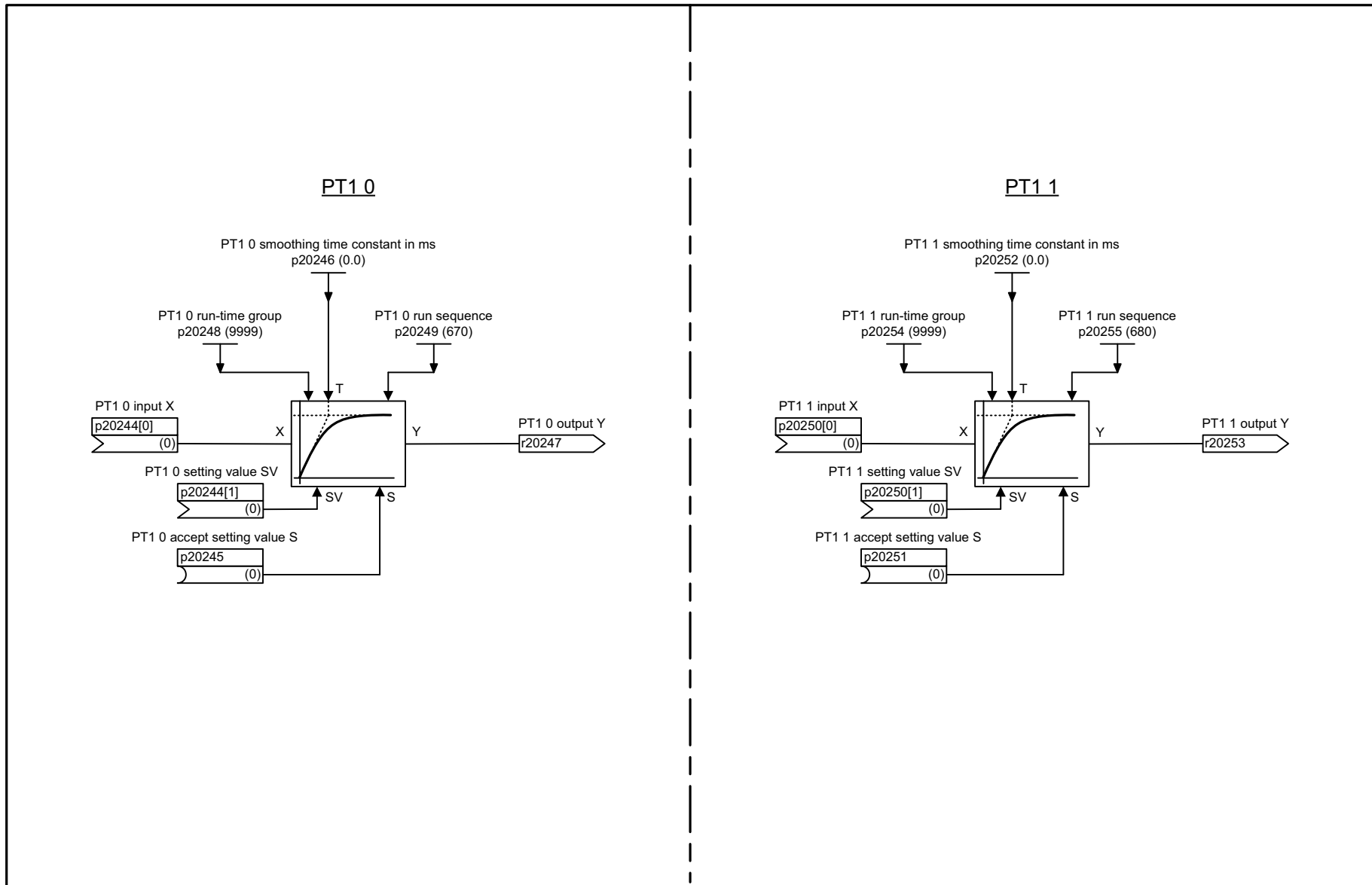


Fig. 3-15 7262 – PT 1 (smoothing element)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7262_99_eng.vsd	Function diagram	
Basic function blocks - PT1 (smoothing element)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7262 -</b>

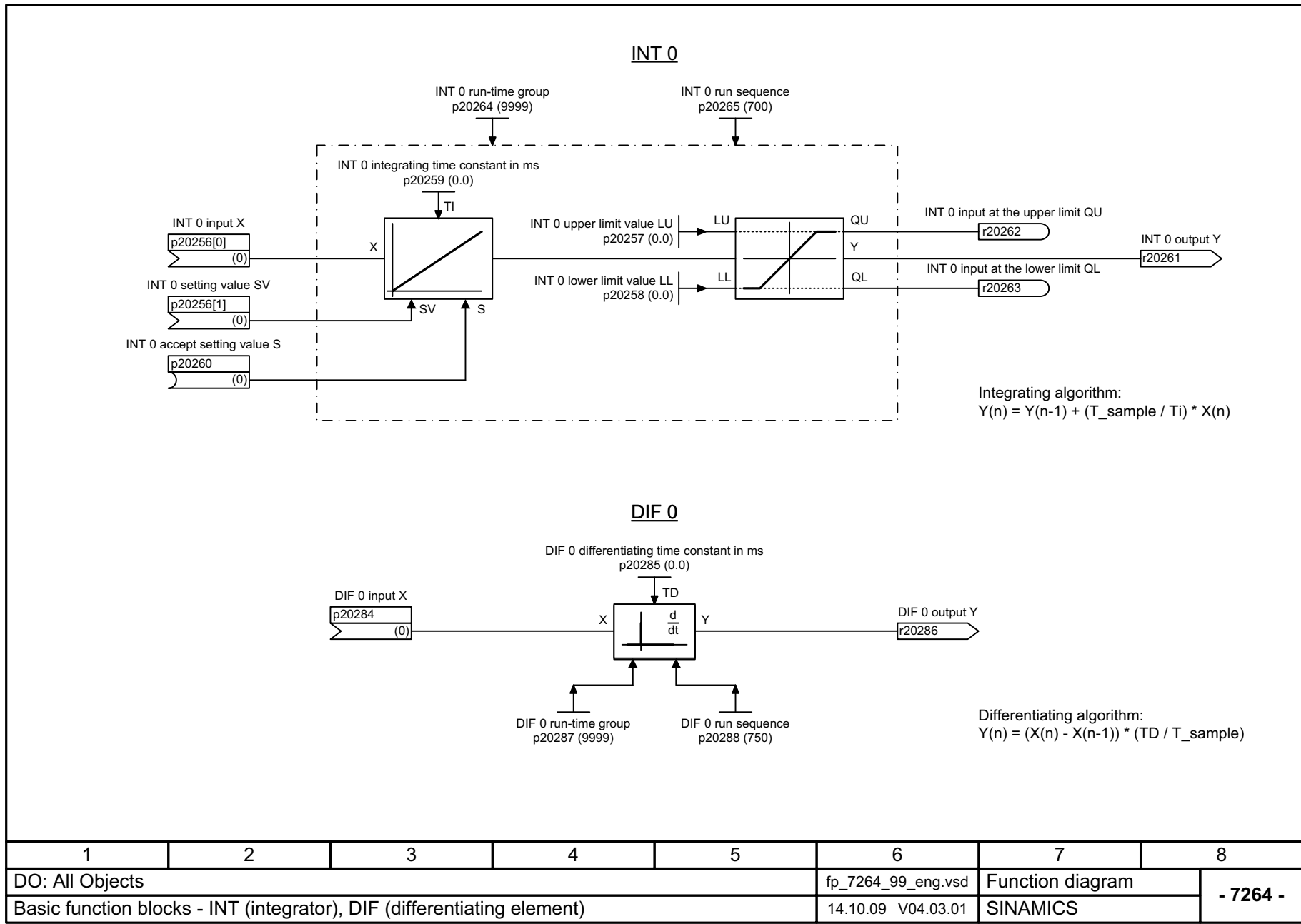


Fig. 3-16 7264 – INT (integrator), DIF (derivative action element)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7264_99_eng.vsd	Function diagram	
Basic function blocks - INT (integrator), DIF (differentiating element)					14.10.09 V04.03.01	SINAMICS	
							<b>- 7264 -</b>

## **3.9 Complex function blocks**

### **Function block diagrams**

---

7270 – LVM (double-sided limit monitor with hysteresis)

3-161

---



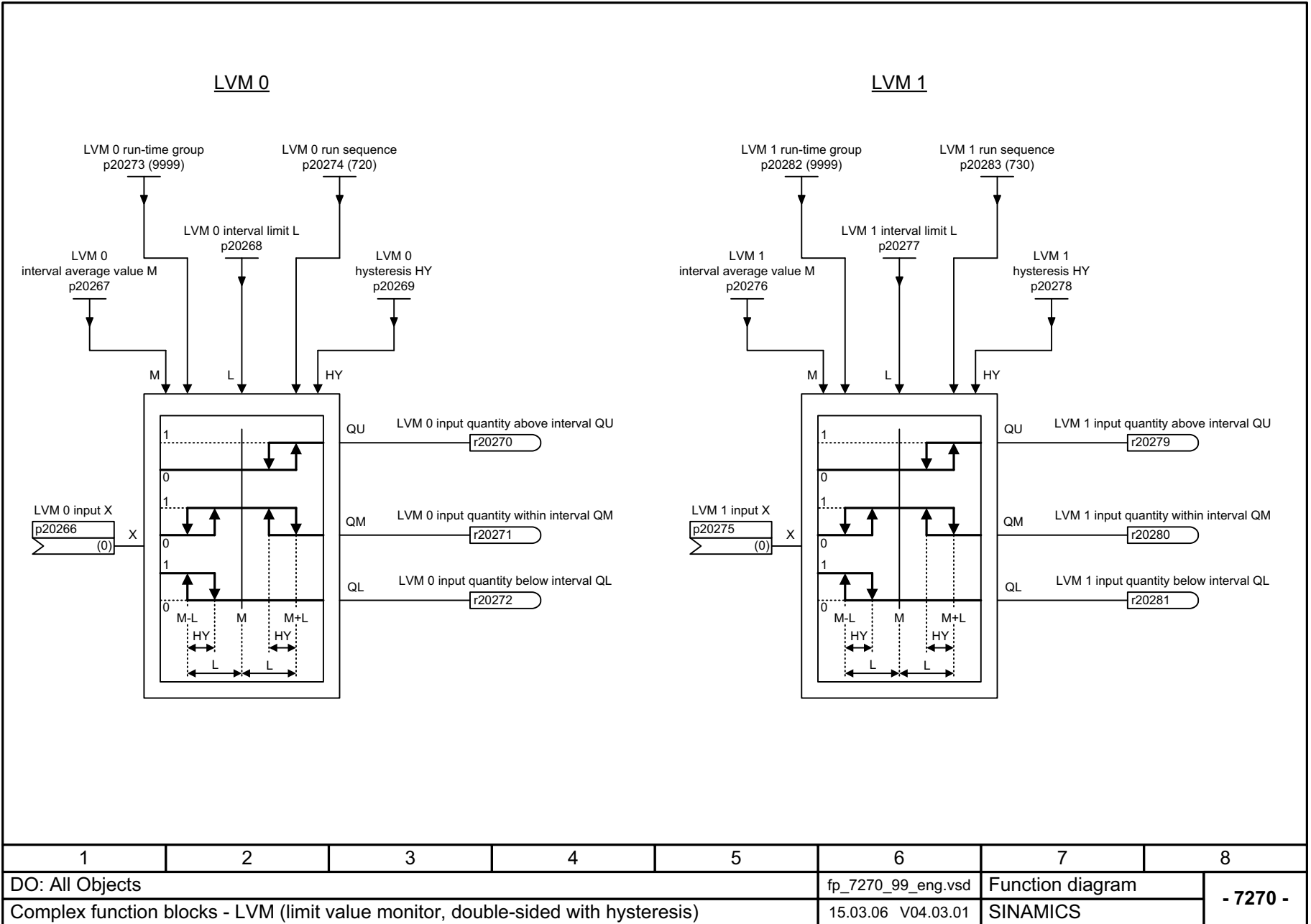


Fig. 3-17 7270 – LVM (double-sided limit monitor with hysteresis)

1	2	3	4	5	6	7	8
DO: All Objects					fp_7270_99_eng.vsd	Function diagram	
Complex function blocks - LVM (limit value monitor, double-sided with hysteresis)					15.03.06 V04.03.01	SINAMICS	
							<b>- 7270 -</b>



# Faults and alarms

# 4

## Contents

4.1	Overview of faults and alarms	4-164
4.2	List of faults and alarms	4-169

## 4.1 Overview of faults and alarms

### 4.1.1 General information on faults and alarms

#### Displaying faults and alarms

If a fault occurs, the drive indicates by issuing corresponding fault(s) and/or alarm(s).

The following options are available for displaying faults/alarms:

- Display via the fault and alarm buffer with PROFIBUS.
- Display online via the commissioning software.

#### Differences between faults and alarms

The differences between faults and alarms are as follows:

Table 4-1 Differences between faults and alarms

Type	Description
Faults	<p>What happens when a fault occurs?</p> <ul style="list-style-type: none"> <li>• The appropriate fault reaction is triggered.</li> <li>• Status signal ZSW1.3 is set.</li> <li>• The fault is entered in the fault buffer.</li> </ul> <p>How are faults eliminated?</p> <ul style="list-style-type: none"> <li>• Remove the original cause of the fault.</li> <li>• Acknowledge the fault.</li> </ul>
Alarms	<p>What happens when an alarm occurs?</p> <ul style="list-style-type: none"> <li>• Status signal ZSW1.7 is set.</li> <li>• The alarm is entered in the alarm buffer.</li> </ul> <p>How are alarms eliminated?</p> <ul style="list-style-type: none"> <li>• Alarms acknowledge themselves. If the cause of the alarm is no longer present, it automatically resets itself.</li> </ul>

#### Fault reactions

The list of faults and alarms indicates the type of response initiated by the message for each fault.

---

#### Note:

Information on the fault reactions for this device can be taken from the corresponding Parameter Manual.

---

### Acknowledging faults

The list of faults and alarms specifies how to acknowledge each fault after the cause has been removed.

---

**Note:**

Information on the acknowledgement options for this device can be taken from the corresponding Parameter Manual.

---

### Saving the fault buffer when switching off

The contents of the fault buffer are saved to the non-volatile memory when the Control Unit is switched off, i.e. the fault buffer history is still available when the device is switched on again.

The fault buffer of a drive object comprises the following parameters:

- r0945[0...63], r0947[0...63], r0948[0...63], r0949[0...63]
- r2109[0...63], r2130[0...63], r2133[0...63], r2136[0...63]

The fault buffer contents can be deleted manually as follows:

- Delete fault buffer for all drive objects:  
p2147 = 1 --> p2147 = 0 is automatically set after execution.
- Delete fault buffer for a specific drive object:  
p0952 = 0 --> The parameter belongs to the specified drive object.

The fault buffer contents are automatically deleted for the following events:

- Restore factory setting (p0009 = 30 and p0976 = 1).
- Download with modified structure (e.g. number of drive objects changed).
- Power-up after other parameter values have been loaded (e.g. p0976 = 10).
- Upgrade firmware to later version.

### 4.1.2 Explanation of the list of faults and alarms

The data in the following example has been chosen at random. The information listed below is the maximum amount of information that a description can contain. Some of the information is optional.

The list of faults and alarms (See Chapter 4.2) is structured as follows:

----- **Start of example** -----

---

<b>Axxxxx (F, N)</b>	<b>Fault location (optional): Name</b>
<b>Message value:</b>	Component number: %1, cause: %2
<b>Drive object:</b>	List of objects.
<b>Reaction:</b>	NONE
<b>Acknowledgment:</b>	NONE
<b>Cause:</b>	Description of possible causes. Fault value (r0949, interpret format): or alarm value (r2124, interpret format): (optional) Information about fault or alarm values (optional).
<b>Remedy:</b>	Description of possible remedies.
<b>Reaction to F:</b>	A_INFEED: OFF2 (OFF1, NONE) SERVO: NONE (OFF1, OFF2, OFF3) VECTOR: NONE (OFF1, OFF2, OFF3)
<b>Acknowledgment for F:</b>	IMMEDIATELY (POWER ON)
<b>Reaction to N:</b>	NONE
<b>Acknowledgment:</b>	

- Axxxxx** Alarm xxxxx
- Axxxxx (F, N)** Alarm xxxxx (message type can be changed to F or N)
- Fxxxxx** Fault xxxxx
- Fxxxxx (A, N)** Fault xxxxx (message type can be changed to A or N)
- Nxxxxx** No message
- Nxxxxx (A)** No message (message type can be changed to A)
- Cxxxxx** Safety message (separate message buffer)

A message comprises a letter followed by the relevant number.

The meaning of the letters is as follows:

- A means "Alarm".
- F means "Fault".
- N means "No message" or "Internal message".
- C means "Safety message"

The optional brackets indicate whether the type specified for this message can be changed and which message types can be adjusted via parameters (p2118, p2119).

Information on reaction and acknowledgment is specified independently for a message with an adjustable message type (e.g. reaction to F, acknowledgment for F).

**Note:**

You can change the default properties of a fault or alarm via parameter assignment. Information can be taken from the corresponding Parameter Manual.

The list of faults and alarms (see Chapter 4.2) provides information in relation to the properties of a message that have been set as standard. If the properties of a specific message are changed, the corresponding information may have to be modified in this list.

---

**Fault location (optional): Name**

The fault location (optional), the name of the fault or alarm, and the message number are all used to identify the message (e.g. with the commissioning software).

**Message value:**

The information provided under the message value tells you about the composition of the fault/alarm value.

**Example:**

Message value: Component number: %1, cause: %2

This fault value or alarm value contains information about the component number and cause. The entries %1 and %2 are placeholders, which are filled appropriately in online operation with the commissioning software.

**Reaction: Default fault reaction (adjustable fault reaction)**

Specifies the default reaction in the event of a fault.

The optional brackets indicate whether the default fault reactions can be changed and which fault reactions can be adjusted via parameters (p2100, p2101).

**Note:**

See Chapter 4.1.1

**Acknowledgment: Default acknowledgment (adjustable acknowledgment)**

Specifies the default method of acknowledging faults after the cause has been eliminated.

The optional brackets indicate whether the default acknowledgment can be changed and which acknowledgment can be adjusted via parameters (p2126, p2127).

**Note:**

See Chapter 4.1.1

**Cause:**

Description of the possible causes of the fault or alarm. A fault or alarm value can also be specified (optional).

Fault value (r0949, format):

The fault value is entered in the fault buffer in r0949[0...63] and specifies additional, more precise information about a fault.

Alarm value (r2124, format):

The alarm value specifies additional, more precise information about an alarm.

The alarm value is entered in the alarm buffer in r2124[0...7] and specifies additional, more precise information about an alarm.

**Remedy:**

Description of the methods available for eliminating the cause of the active fault or alarm.



**Alarm**

In certain cases, service and maintenance personnel are responsible for choosing a suitable method to eliminate the cause of faults.

---



## 4.2 List of faults and alarms

Product: SINAMICS FBLOCKS, Version: 4301400, Language: eng,  
Objects: All objects

---

<b>F50510</b>	<b>FBLOCKS: Logon of the run-time group rejected</b>
<b>Message value:</b>	-
<b>Drive object:</b>	All objects
<b>Reaction:</b>	NONE
<b>Acknowledge:</b>	IMMEDIATELY
<b>Cause:</b>	When the run-time groups of the free function blocks attempted to log on with the internal interface of the sampling time management, the logon of at least one run-time group was rejected. Too many different hardware sampling times may have been assigned to the free function blocks. See also: r20008 (Hardware sampling times available)
<b>Remedy:</b>	- check number of different hardware sampling times (r20008, r7903). - if necessary, deactivate the function module "free function blocks" again (p0108[0...15].18 = 0) on the drive object on which the free function blocks were last activated (p0108[0...15].18 = 1). The assignment of drive object numbers to the index numbers of p0108[0...15] can be read out in p0101[0...15]; the assignment to the drive object types can be read out in p0107[0...15] on the drive object of the CU or CX (only with SM150). Carry out a POWER ON.
<hr/>	
<b>F50511</b>	<b>FBLOCKS: Memory no longer available for free function blocks</b>
<b>Message value:</b>	-
<b>Drive object:</b>	All objects
<b>Reaction:</b>	NONE
<b>Acknowledge:</b>	IMMEDIATELY
<b>Cause:</b>	When the free function blocks were activated, more memory was requested than was available on the Control Unit.
<b>Remedy:</b>	Deactivate the function module "free function blocks" again (p0108[0...15].18 = 0) on the drive object on which the free function blocks were last activated (p0108[0...15].18 = 1). The assignment of drive object numbers to the index numbers of p0108[0...15] can be read out in p0101[0...15]; the assignment to the drive object types can be read out in p0107[0...15] on the drive object of the CU or CX (only with SM150). Carry out a POWER ON.
<hr/>	
<b>A50513 (F)</b>	<b>FBLOCKS: Run sequence value already assigned</b>
<b>Message value:</b>	-
<b>Drive object:</b>	All objects
<b>Reaction:</b>	NONE
<b>Acknowledge:</b>	NONE
<b>Cause:</b>	An attempt was made to assign a run sequence value already assigned to a function block on this drive object to another additional function block on the same drive object. A run sequence value can be assigned to precisely one function block on one drive object. Alarm value (r2124, interpret decimal): yyyyxxxx dec xxxx = Parameter number that rejected the run sequence value. yyyy = Parameter number that already has the run sequence value.
<b>Remedy:</b>	Set another value that is still available on this drive object for the run sequence.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY

---

**A50514 FBLOCKS: Sampling time of fixed run-time group differs**

**Message value:** -  
**Drive object:** All objects  
**Reaction:** NONE  
**Acknowledge:** NONE  
**Cause:** The sampling time of a system function was set to a value (p0112, p0115) lower than the smallest permissible sampling time that is allowed for the fixed run-time group belonging to this system block (1 ms). The fixed run-time group involved is assigned to at least one block.  
Alarm value (r2124, interpret decimal):  
Number of the run-time group (corresponds to the index of p20000) where the sampling time does not correspond to the sampling time of the associated system function (e.g. setpoint channel).  
**Remedy:** Using p0112 or p0115, increase the sampling time of the system function to the minimum permissible sampling time for the run-time groups of 1 ms or change the sampling time assignment of this run-time group in p20000[0...9].

---

**A50517 FBLOCKS: Int. meas. active**

**Message value:** -  
**Drive object:** All objects  
**Reaction:** NONE  
**Acknowledge:** NONE  
**Cause:** A Siemens internal measurement has been activated.  
**Remedy:** Carry out a POWER ON (power off/on) for the Control Unit involved.

# List of abbreviations

# A

---

**Note:**

The following list of abbreviations includes all abbreviations and their meanings used in the entire SINAMICS user documentation.

---

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
<b>A</b>		
A...	Alarm	Alarm
AC	Alternating Current	Alternating current
ADC	Analog Digital Converter	Analog-digital converter
AI	Analog Input	Analog input
AIM	Active Interface Module	Active Interface Module
ALM	Active Line Module	Active Line Module
AO	Analog Output	Analog output
AOP	Advanced Operator Panel	Advanced Operator Panel
APC	Advanced Positioning Control	Advanced Positioning Control
AR	Automatic Restart	Automatic restart
ASC	Armature Short Circuit	Armature short circuit
ASCII	American Standard Code for Information Interchange	American Standard Code for Information Interchange
ASM	Induction motor	Induction motor
<b>B</b>		
OC	Operating condition	Operating condition
BERO	-	Contact-free proximity switch
BI	Binector Input	Binector input
BIA	Berufsgenossenschaftliches Institut für Arbeitssicherheit	Germany's Institute for Occupational Safety and Health
BICO	Binector Connector Technology	Binector connector technology
BLM	Basic Line Module	Basic Line Module
BO	Binector Output	Binector output
BOP	Basic Operator Panel	Basic Operator Panel
<b>C</b>		
C	Capacitance	Capacitance
C...	-	Safety message
CAN	Controller Area Network	Serial bus system

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
CBC	Communication Board CAN	Communication Board CAN
CD	Compact disc	Compact disc
CDS	Command Data Set	Command data set
CF Card	CompactFlash Card	CompactFlash memory card
CI	Connector Input	Connector input
CLC	Clearance Control	Clearance control
CNC	Computerized Numerical Control	Computer-supported numerical control
CO	Connector Output	Connector output
CO/BO	Connector Output/Binector Output	Connector output/binector output
COB ID	CAN object identification	CAN object identification
COM	Common contact of a change-over relay	Center contact on a changeover contact
COMM	Commissioning	Commissioning
CP	Communications Processor	Communications processor
CPU	Central Processing Unit	Central processing unit
CRC	Cyclic Redundancy Check	Cyclic redundancy check
CSM	Control Supply Module	Control Supply Module
CU	Control Unit	Control Unit
CUA	Control Unit Adapter	Control Unit Adapter
CUD	Control Unit DC MASTER	Control Unit DC MASTER
<b>D</b>		
DAC	Digital Analog Converter	Digital-analog converter
DC	Direct Current	Direct current
DCB	Drive Control Block	Drive Control Block
DCC	Drive Control Chart	Drive Control Chart
DCC	Data Cross Check	Crosswise data comparison
DCN	Direct Current Negative	Direct current negative
DCP	Direct Current Positive	Direct current positive
DDS	Drive Data Set	Drive data set
DI	Digital Input	Digital Input
DI/DO	Digital Input/Digital Output	Digital input/digital output, bidirectional
DMC	DRIVE-CLiQ Hub Module Cabinet	DRIVE-CLiQ Hub Module Cabinet
DME	DRIVE-CLiQ Hub Module External	DRIVE-CLiQ Hub Module External
DO	Digital Output	Digital output
DO	Drive Object	Drive object
DP	Decentralized Peripherals	Distributed I/O
DPRAM	Dual-Port Random Access Memory	Memory with dual access
DRAM	Dynamic Random Access Memory	Dynamic memory
DRIVE-CLiQ	Drive Component Link with IQ	Drive Component Link with IQ
DSC	Dynamic Servo Control	Dynamic Servo Control
<b>E</b>		
EASC	External Armature Short Circuit	External armature short circuit

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
EDS	Encoder Data Set	Encoder data set
ESD	Electrostatically Sensitive Devices	Electrostatically Sensitive Devices
ELCB	Earth Leakage Circuit Breaker	Earth leakage circuit breaker
ELP	Earth Leakage Protection	Ground-fault monitoring
EMC	Electromagnetic Compatibility	Electromagnetic compatibility
EMF	Electromagnetic Force	Electromagnetic force
EMF	Electromagnetic Force	Electromagnetic force
EMC	Electromagnetic Compatibility	Electromagnetic Compatibility
EN	Europäische Norm	European standard
EnDat	Encoder Data Interface	Encoder interface
EP	Enable Pulses	Pulse enable
EPOS	Basic positioner	Basic positioner
ES	Engineering System	Engineering system
ESB	Equivalent circuit diagram	Equivalent circuit diagram
ESD	Electrostatically Sensitive Devices	Electrostatically Sensitive Devices
ESR	Extended Stop and Retract	Extended stop and retraction
<b>F</b>		
F...	Fault	Fault
FAQs	Frequently Asked Questions	Frequently asked questions
FBL	Free Blocks	Free function blocks
FCC	Function Control Chart	Function Control Chart
FCC	Flux Current Control	Flux current control
FD	Function Block Diagram	Function block diagram
F-DI	Failsafe Digital Input	Failsafe digital input
F-DO	Failsafe Digital Output	Failsafe digital output
FEM	Separately excited synchronous motor	Separately excited synchronous motor
FEPRM	Flash EPROM	Non-volatile read/write memory
FG	Function Generator	Function generator
FI	-	Fault current
FOC	Fiber-Optic Cable	Fiber-optic cable
FP	Function block diagram	Function block diagram
FPGA	Field Programmable Gate Array	Field Programmable Gate Array
FW	Firmware	Firmware
<b>G</b>		
GB	Gigabyte	Gigabyte
GC	Global Control	Global Control Telegram (broadcast telegram)
GND	Ground	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as G)
GSD	Master device file	Master device file: Describes the characteristics of a PROFIBUS slave

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
GSV	Gate Supply Voltage	Gate Supply Voltage
GUID	Globally Unique Identifier	Globally unique identifier
<b>H</b>		
HF	High Frequency	High frequency
HFD	High-frequency reactor	High-frequency reactor
HLG	Ramp-function generator	Ramp-function generator
HMI	Human Machine Interface	Human-machine interface
HTL	High-Threshold Logic	Logic with a high fault threshold
HW	Hardware	Hardware
<b>I</b>		
u.d.	Under development	Under development: This feature is not currently available.
I/O	Input/Output	Input/output
I2C	Inter-Integrated Circuit	Internal serial data bus
IASC	Internal Armature Short Circuit	Internal armature short circuit
IBN	Commissioning	Commissioning
ID	Identifier	Identification
IE	Industrial Ethernet	Industrial Ethernet
IEC	International Electrotechnical Commission	International electrotechnical standard
IF	Interface	Interface
IGBT	Insulated Gate Bipolar Transistor	Insulated gate bipolar transistor
IGCT	Integrated Gate-Controlled Thyristor	Semiconductor power switch with integrated control electrode
IL	Pulse cancellation	Pulse cancellation
IP	Internet Protocol	Internet Protocol
IPO	Interpolator	Interpolator
IT	Isolé Terré	Isolated three-phase supply network
IVP	Internal Voltage Protection	Internal voltage protection
<b>J</b>		
JOG	Jogging	Jogging
<b>K</b>		
CDC	Crosswise data comparison	Crosswise data comparison
KIP	Kinetic buffering	Kinetic buffering
Kp	-	Proportional gain
KTY	-	Special temperature sensor
<b>L</b>		
L	-	Formula symbol for inductance
LED	Light Emitting Diode	Light Emitting Diode
LIN	Linear motor	Linear motor
LR	Position controller	Position controller
LSB	Least Significant Bit	Least significant bit
LSC	Line-Side Converter	Line-side converter

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
LSS	Line-Side Switch	Line-side switch
LU	Length Unit	Length unit
FOC	Fiber-Optic Cable	Fiber-optic cable
<b>M</b>		
M	-	Formula symbol for torque
M	Ground	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as GND)
MB	Megabyte	Megabyte
MCC	Motion Control Chart	Motion Control Chart
MDS	Motor Data Set	Motor data set
MLFB	Machine-Readable Product Code	Machine-Readable Product Code
MMC	Man-Machine Communication	Man-machine communication
MMC	Micro Memory Card	Micro memory card
MSB	Most Significant Bit	Most significant bit
MSC	Motor-Side Converter	Motor-side converter
MSCY_C1	Master Slave Cycle Class 1	Cyclic communication between master (Class 1) and slave
MSC	Motor-Side Converter	Motor-side converter
MT	Probe	Probe
<b>N</b>		
N. C.	Not Connected	Not connected
N...	No Report	No message or internal message
NAMUR	Normenarbeitsgemeinschaft für Mess- und Regeltechnik in der chemischen Industrie	Standardized association for measurement and control in the chemical industry
NC	Normally Closed (contact)	NC contact
NC	Numerical Control	Numerical control
NEMA	National Electrical Manufacturers Association	Standardization body in the USA
ZM	Zero Mark	Zero mark
NO	Normally Open (contact)	NO contact
LSC	Line-Side Converter	Line-side converter
NVRAM	Non-Volatile Random Access Memory	Non-volatile read/write memory
<b>O</b>		
OA	Open Architecture	Open Architecture
OC	Operating Condition	Operating condition
OEM	Original Equipment Manufacturer	Original Equipment Manufacturer
OLP	Optical Link Plug	Fiber-optic bus connector
OMI	Option Module Interface	Option module interface
<b>P</b>		
p...	-	Adjustable parameters
PB	PROFIBUS	PROFIBUS

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
PcCtrl	PC Control	Control for master
PD	PROFIdrive	PROFIdrive
PDS	Power Unit Data Set	Power unit data set
PE	Protective Earth	Protective earth
PELV	Protective Extra Low Voltage	Protective extra low voltage
PEM	Permanent-magnet synchronous motor	Permanent-magnet synchronous motor
PG	Programming device	Programming device
PI	Proportional integral	Proportional integral
PID	Proportional integral differential	Proportional integral differential
PLC	Programmable Logic Controller	Programmable logic control
PLL	Phase-locked loop	Phase-locked loop
PN	PROFINET	PROFINET
PNO	PROFIBUS Nutzerorganisation	PROFIBUS user organization
PPI	Point-to-Point Interface	Point-to-point interface
PRBS	Pseudo Random Binary Signal	White noise
PROFIBUS	Process Field Bus	Serial data bus
PS	Power Supply	Power supply
PSA	Power Stack Adapter	Power Stack Adapter
PTC	Positive Temperature Coefficient	Positive temperature coefficient
PTP	Point-To-Point	Point-to-Point
PWM	Pulse Width Modulation	Pulse width modulation
PZD	Process data	Process data
<b>R</b>		
r...	-	Display parameters (read-only)
RAM	Random Access Memory	Read/write memory
RCCB	Residual Current Circuit Breaker	Residual current circuit breaker
RCD	Residual Current Device	Residual current circuit breaker
RCM	Residual Current Monitor	Residual current monitor
RFG	Ramp-Function Generator	Ramp-function generator
RJ45	Registered Jack 45	Term for an 8-pin socket system for data transmission with shielded or non-shielded multi-wire copper cables
RKA	Cooling unit	Cooling unit
RO	Read Only	Read only
RPDO	Receive process data object	Receive process data object



<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
RS232	Recommended Standard 232	Interface standard for cable-connected serial data transmission between a sender and receiver (also known as EIA232)
RS485	Recommended Standard 485	Interface standard for a cable-connected differential, parallel, and/or serial bus system (data transmission between a number of senders and receivers, also known as EIA485)
RTC	Real Time Clock	Real time clock
RZA	Space vector approximation	Space vector approximation
<b>S</b>		
S1	-	Continuous duty
S3	-	Intermittent duty
SBC	Safe Brake Control	Safe brake control
SBH	Safe operating stop	Safe operating stop
SBR	-	Safe acceleration monitoring
SCA	Safe Cam	Safe cam
SD Card	SecureDigital Card	Secure digital memory card
SE	Safe software limit switch	Safe software limit switch
SG	Safely-limited speed	Safely-limited speed
SGA	Safety-related output	Safety-related output
SGE	Safety-related input	Safety-related input
SH	Safe standstill	Safe standstill
SI	Safety Integrated	Safety Integrated
SIL	Safety Integrity Level	Safety Integrity Level
SLM	Smart Line Module	Smart Line Module
SLP	Safely-Limited Position	Safely-limited position
SLS	Safely-Limited Speed	Safely-limited speed
SLVC	Sensorless Vector Control	Vector control without encoder
SM	Sensor Module	Sensor Module
SMC	Sensor Module Cabinet	Sensor Module Cabinet
SME	Sensor Module External	Sensor Module External
SN	Safe software cam	Safe software cam
SOS	Safe Operating Stop	Safe operating stop
SP	Service Pack	Service pack
SPC	Setpoint Channel	Setpoint channel
SPI	Serial Peripheral Interface	Serial interface for connecting peripherals
PLC	Programmable Logic Control	Programmable Logic Control
SS1	Safe Stop 1	Safe stop 1 (monitored for time and ramping up)
SS2	Safe Stop 2	Safe stop 2
SSI	Synchronous Serial Interface	Synchronous serial interface

<b>Abbreviation</b>	<b>Source of abbreviation</b>	<b>Meaning</b>
SSM	Safe Speed Monitor	Safe feedback for speed monitoring ( $n < nx$ )
SSP	SINAMICS support package	SINAMICS support package
STO	Safe Torque Off	Safe Torque Off
STW	Control word	Control word
<b>T</b>		
TB	Terminal board	Terminal board
TIA	Totally Integrated Automation	Totally Integrated Automation
TM	Terminal Module	Terminal module
TN	Terre Neutre	Grounded three-phase supply network
Tn	-	Integral time
TPDO	Transmit Process Data Object	Transmit process data object
TT	Terre Terre	Grounded three-phase supply network
TTL	Transistor-Transistor Logic	Transistor-transistor logic
Tv	-	Rate time
<b>U</b>		
UL	Underwriters Laboratories Inc.	Underwriters Laboratories Inc.
UPS	Uninterruptible Power Supply	Uninterruptible power supply
UPS	Uninterruptible Power Supply	Uninterruptible power supply
UTC	Universal Time Coordinated	Universal Time Coordinated
<b>V</b>		
VC	Vector Control	Vector Control
Vdc	-	DC-link voltage
VdcN	-	Partial DC-link voltage, negative
VdcP	-	Partial DC-link voltage, positive
VDE	Verband Deutscher Elektrotechniker	Association of German Electrical Engineers
VDI	Verein Deutscher Ingenieure	Association of German Engineers
VPM	Voltage Protection Module	Voltage Protection Module
Vpp	Volt peak to peak	Volt peak to peak
VSM	Voltage Sensing Module	Voltage sensing module
<b>W</b>		
AR	Automatic Restart	Automatic restart
MT	Machine tool	Machine tool
<b>X</b>		
XML	Extensible Markup Language	Standard language for web publishing and document management
<b>Z</b>		
DC link	DC link	DC link
ZM	Zero Mark	Zero mark
ZSW	Status word	Status word

# Index

# B

## Numbers

- 7200
  - General information, 3-138
- 7210
  - AND (AND function block with 4 inputs), 3-140
- 7212
  - OR (OR function block with 4 inputs), 3-141
- 7214
  - XOR (XOR function block with 4 inputs), 3-142
- 7216
  - NOT (inverter), 3-143
- 7220
  - ADD (adder with 4 inputs),  
SUB (subtractor), 3-145
- 7222
  - MUL (multiplier),  
DIV (divider), 3-146
- 7224
  - AVA (absolute value generator), 3-147
- 7230
  - MFP (pulse generator), PCL (pulse contractor), 3-149
- 7232
  - PDE (ON delay), PDF (OFF delay), 3-150
- 7234
  - PST (pulse stretcher), 3-151
- 7240
  - RSR (RS flip-flop),  
DFR (D flip-flop), 3-153
- 7250
  - BSW (binary change-over switch),  
NSW (numeric change-over switch), 3-155
- 7260
  - LIM (limiter), 3-157
- 7262
  - PT1 (smoothing element), 3-158
- 7264
  - INT (integrator),  
DIF (derivative action element), 3-159
- 7270
  - LVM (double-sided limit monitor with hysteresis), 3-161

## A

- Access level (parameter), 2-58
- Acknowledgment
  - Adjustable, 4-167
  - Default, 4-167
- Activation
  - "Free function blocks", 1-29
  - Individual free function blocks, 1-31
- Active (parameter, C1(x), C2(x), U, T), 2-57
- Address
  - Technical Support, Preface-6
- Adjustable parameters, 2-55
- Alarm
  - Cause, 4-168
  - Display, 4-164
  - Explanation of list, 4-166
  - Fault location, 4-167
  - General information, 4-164
  - How to distinguish an alarm from a fault, 4-164
  - List of all alarms, 4-169
  - Message value, 4-167
  - Name, 4-167
  - Number, 4-166
  - Number range, 4-169
  - Remedy, 4-168
- Alarm value, 4-168
- AOP30, 1-29
- Axxxx, 4-166

**B**

- BI, Binector Input, 2-56
- Binector
  - Input (BI), 2-56
  - Output (BO), 2-56
- Bit array (parameter), 2-61
- Blocks
  - ADD (adder), 1-39, 3-145
  - AND, 1-37, 3-140
  - AVA (absolute value generator), 1-41, 3-147
  - BSW (binary change-over switch), 1-47, 3-155
  - DFR (D flip-flop), 1-46, 3-153
  - DIF (derivative action element), 1-51, 3-159
  - DIV (divider), 1-40, 3-146
  - INT (integrator), 1-50, 3-159
  - LIM (limiter), 1-48, 3-157
  - LVM (limit monitor), 1-52, 3-161
  - MFP (pulse generator), 1-41, 3-149
  - MUL (multiplier), 1-40, 3-146
  - NOT (inverter), 1-38, 3-143
  - NSW (numeric change-over switch), 1-47, 3-155
  - OR, 1-37, 3-141
  - PCL (pulse shortener), 1-42, 3-149
  - PDE (ON delay), 1-43, 3-150
  - PDF (OFF delay), 1-44, 3-150
  - PST (pulse stretcher), 1-45, 3-151
  - PT1 (smoothing element), 1-49, 3-158
  - RSR (RS flip-flop), 1-45, 3-153
  - SUB (subtractor), 1-39, 3-145
  - XOR (exclusive OR), 1-38, 3-142
- BO, Binector Output, 2-56

**C**

- C1(x) - Device commissioning status, 2-57
- C2(x) - Drive commissioning status, 2-57
- Calculated (parameter), 2-57
- Can be changed (parameter, C1(x), C2(x), U, T), 2-57
- CI, Connector Input, 2-56
- CO, Connector Output, 2-56
- CO/BO, Connector/Binector Output, 2-56
- Commissioning software, 1-29
- Computation time load
  - From 4.3 and higher, 1-34
  - Up to 2.6, 1-32
- Connector
  - Input (CI), 2-56
  - Output (CO), 2-56
- Cxxxxx, 4-166

**D**

- Data type (parameter, signal source), 2-58
- Dependency (parameter), 2-61
- Description (parameter), 2-60
- Description of the function blocks, 1-37
- Directory
  - Table of contents, Contents-9
- Display
  - Alarms, 4-164
  - Faults, 4-164
- Display parameters, 2-55
- DO, Drive Object, 2-56
- Drive Control Chart (DCC), 1-13
- Drive object, 2-56

**E**

- Example
  - Interconnecting the input value, 1-25
  - Interconnecting the output value, 1-26
  - Interconnecting the PROFIBUS receive value (WORD), 1-27
  - Interconnecting the PROFIBUS transmit word (DWORD), 1-28
  - Settable sampling times, 1-17, 1-18, 1-19, 1-20

**F**

- Factory setting, 2-60
- Fault
  - Acknowledgment, 4-165, 4-167
  - Cause, 4-168
  - Display, 4-164
  - Explanation of list, 4-166
  - Fault location, 4-167
  - Fault reaction, 4-164, 4-167
  - General information, 4-164
  - How to distinguish a fault from an alarm, 4-164
  - List of all faults, 4-169
  - Message value, 4-167
  - Name, 4-167
  - Number, 4-166
  - Number range, 4-169
  - Remedy, 4-168
  - Save when switching off, 4-165
- Fault buffer
  - Save when switching off, 4-165
- Fault value, 4-168
- Fixed runtime group, 1-14

- Free function blocks
    - Application range, 1-12
    - Characteristics, 1-12
    - Configuring, 1-14
    - Drive object types, 1-12
    - Operator input, 1-14
    - Range of blocks, 1-23
    - Release for products, Preface-5
    - Run sequence, 1-21
    - Runtime groups, 1-14
    - Sampling times, 1-15
  - Free runtime group, 1-14
  - Function (parameter), 2-60
  - Function block diagrams
    - ADD (adder with 4 inputs),
      - SUB (subtractor), 3-145
    - AND (AND function block with 4 inputs),
      - 3-140
    - AVA (absolute value generator), 3-147
    - BSW (binary change-over switch),
      - NSW (numeric change-over switch),
        - 3-155
    - General information, 3-138
    - INT (integrator),
      - DIF (derivative action element), 3-159
    - LIM (limiter), 3-157
    - LVM (double-sided limit monitor
      - with hysteresis), 3-161
    - MFP (pulse generator), PCL (pulse
      - contractor), 3-149
    - MUL (multiplier),
      - DIV (divider), 3-146
    - NOT (inverter), 3-143
    - OR (OR function block with 4 inputs),
      - 3-141
    - PDE (ON delay), PDF (OFF delay), 3-150
    - PST (pulse stretcher), 3-151
    - PT1 (smoothing element), 3-158
    - RSR (RS flip-flop),
      - DFR (D flip-flop), 3-153
    - XOR (XOR function block with 4 inputs),
      - 3-142
  - Function Module, 2-56
  - Fxxxx, 4-166
- G**
- General information
    - on faults and alarms, 4-164
    - on parameters, 2-54
- H**
- Hardware sampling times, 1-15
  - Hotline, Preface-6
- I**
- Index
    - Factory setting, 2-61
    - Parameter, 2-55, 2-61
- L**
- Linked parameter, 2-55
  - List
    - Abbreviations, A-171
    - Drive object types for "Free function
      - blocks", 1-12
    - Faults and alarms, 4-169
    - List of abbreviations, A-171
    - Message ranges, 4-169
    - Parameters, all, 2-63
    - Range of blocks, 1-23
    - Table of contents, function block
      - diagrams, 3-136
  - List of abbreviations, A-171
- M**
- Message value, 4-167
- N**
- Name
    - Alarm, 4-167
    - Fault, 4-167
    - Parameter, 2-56
  - Notes
    - Hotline, Preface-6
    - Product information, Preface-7
    - Technical Support, Preface-6
  - Number
    - Alarm, 4-166
    - Fault, 4-166
    - Parameter, 2-55
  - Number range
    - Alarms, 4-169
    - Faults, 4-169

## O

Object, 2-56

## P

P group (parameter), 2-60

Parameter

Access level, 2-58

Calculated, 2-57

Can be changed, 2-57

Data type, 2-58

Description, 2-60

Dynamic index, 2-59

Full name, 2-56

Function, 2-60

Index, 2-55, 2-61

Linked parameter, 2-55

List of all parameters, 2-63

Name, 2-56

Number, 2-55

P group, 2-60

Safety notices, 2-62

Scaling, 2-60

Short name, 2-56

Unit, 2-60

Unit group, 2-60

Unit selection, 2-60

Values, 2-61

Password for access level 4, 2-58

Product information, Preface-7

Products with FBLOCKS, Preface-5

Purpose of this manual, Preface-5

pxxxx, 2-55

## R

Range of blocks, 1-23

Reaction to faults, 4-164

Resetting faults, 4-167

Run sequence, 1-21

Runtime groups, 1-14

rxxxx, 2-55

## S

Safety notices (parameter), 2-62

Sampling times, 1-15

Scaling, 2-60

Search tools for the manual, Preface-6

Software sampling times, 1-16

STARTER, 1-29

Support, Preface-6

Support Request, Preface-6

## T

T - Ready state, 2-57

Target group for this manual, Preface-5

Technical Support, Preface-6

## U

U - Run state, 2-57

Unit (parameter), 2-60

## V

Values (parameter), 2-61

Version

List of all parameters, 2-63

List of faults and alarms, 4-169



Siemens AG  
Industry Sector  
Drive Technologies  
Large Drives  
Postfach 4743  
90025 NUREMBERG  
GERMANY

[www.siemens.com/automation](http://www.siemens.com/automation)

Subject to change without prior notice  
© Siemens AG 2009